



**Part# 1049601C**

2001-2007 Turbo-Back 6.6L Chevrolet Duramax  
2500/3500 2WD/4WD Cat-Back System (Single Outlet)  
(Off-road only for models equipped with a Catalytic Converter)  
*-- Not for Commercial Trucks --*

**Removal of Stock System:**

- 1.) Remove the four (4) nuts at the flange located approximately under the passenger side seat using a 15mm socket or wrench. Remove the rear exhaust from the rubber hangers and remove the system from under the truck.

**Installation of BD Stainless Exhaust:**

- 1.) Install the extension pipe to the catalytic converter.  
  
(Installation tip: Temporarily hang the muffler and tail pipe in place using the two OEM rubber hangers and measure to the down-pipe to determine the length needed). Approximately 9½" & 20" needs to be cut off for extended cab and regular cab. Included is an 18" extension for the longer wheelbase truck.
- 2.) Install the muffler over the extension(s) and tailpipe.
- 3.) Install the clamps around pipes where needed, but be sure the exhaust is in place before tightening any clamps. Starting at the front-pipe, tighten all connections.

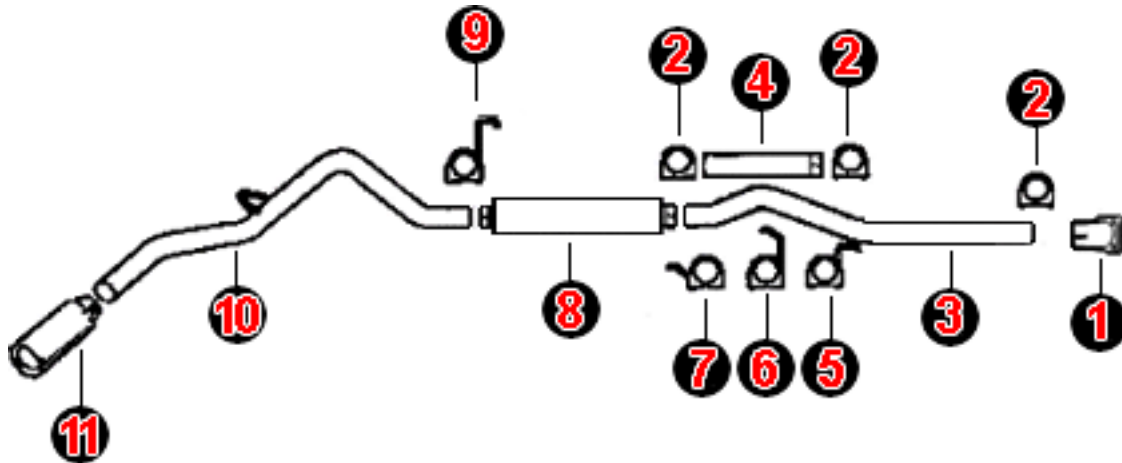
NOTE: Clamps with steel hooks are to be used as hangers for different locations on exhaust.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.



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Kit Contents:



1. Flange [1]
2. 4" Exhaust Clamps [3]
3. 48.5" Intermediate Pipe [1]
4. 18" Intermediate Pipe [1]
5. 4" Exhaust Clamp w/ right hook [1]
6. 4" Exhaust Clamp w/ long left hook [1]
7. 4" Exhaust Clamp w/ left hook [1]
8. Muffler [1]
9. 4" Exhaust Clamp w/ long right hook [1]
10. Tail Pipe [1]
11. Polished 5" Exhaust Tip [1]