



Part# 1049601D

2001-2007 Turbo-Back 6.6L Chevrolet Duramax
2500/3500 2 and 4 wheel drive (Dual System)
(Off-road only for models equipped with Converter)
-- Not for Commercial Trucks --

Removal of Stock System:

- 1.) Remove the four (4) nuts at the flange located approximately under the passenger side seat using a 15mm socket or wrench. Remove the rear exhaust from the rubber hangers and remove the stock system from under the truck.
- 2.) Remove the front exhaust pipe on the truck by removing the exhaust hanger on the transmission using a 13mm socket. Remove the band clamp at front of the pipe, and then remove the exhaust pipe. **Keep this band clamp as it will be re-used during the installation of your new BD Stainless Exhaust System.**

Installation of BD Stainless Exhaust:

- 1.) Install the front exhaust pipe using the same stock band clamp that you kept when you removed the stock pipe.
- 2.) Install the steel hanger back onto the transmission and hook it to the steel rod that is welded onto the pipe.
- 3.) Install the extension pipe into the front pipe.

(Installation tip: Temporarily hang the muffler and tail pipe in place using the two OEM rubber hangers and measure to the down pipe to determine the length needed - approximately 9½" & 20" needs to be cut off for the extended cab and regular cab. An 18" extension is included for trucks with a longer wheelbase.
- 4.) Install the muffler over the extension pipe. (Note: The outlet will be positioned vertically)
- 5.) Install the over-axle pipe by sliding the pre-welded hanger into the OEM rubber hanger located above the outlet on the muffler, and then slip the expansion joint over the top outlet of the muffler.
- 6.) Install the second piece of the driver's side tail pipe into place by using the provided hanger. The hanger should be bolted from inside the frame by using the factory hole in the frame above the hanger on the new tail pipe.
- 7.) Install clamps around pipes where needed, be sure exhaust is in place before tightening clamps.
- 8.) Tighten all connections, starting at the front exhaust pipe.

NOTE: Clamps with steel hooks are to be used as hangers for different locations on exhaust.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.

BD Engine Brake Inc.

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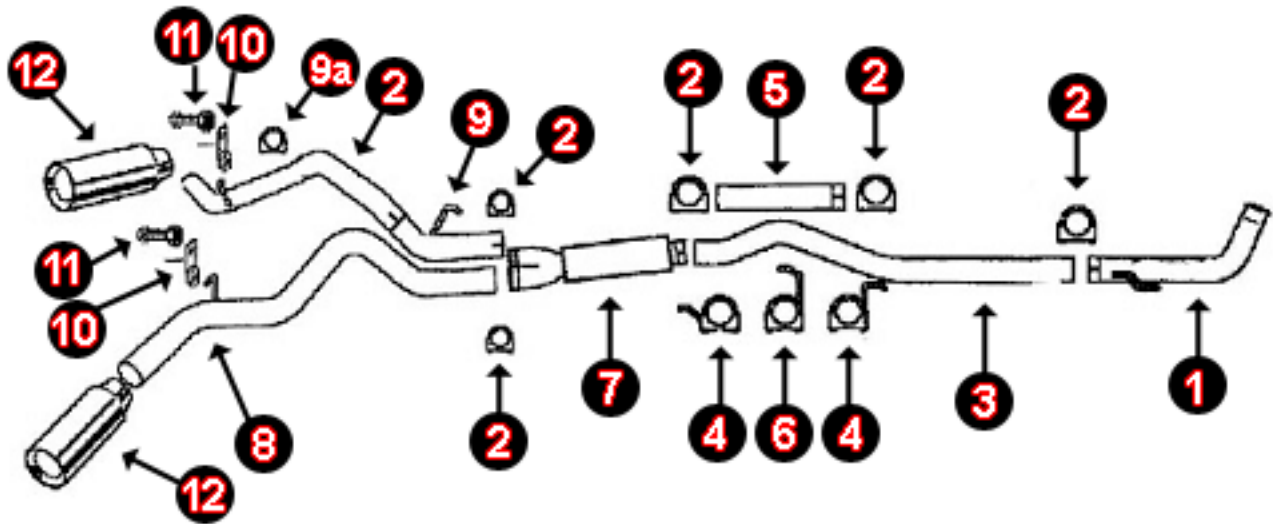
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Kit Contents:



Diag. #	Description	Qty.	Diag #	Description	Qty.
1	Turbine Outlet Pipe	1	8	Right Tail Pipe	1
2	4" Exhaust Clamp	6	9	Left Over-axle Pipe	1
3	59" Intermediate Pipe	1	9A	Left Tail Pipe	1
4	4" Exhaust Clamp w/ Hook	2	10	Bracket	2
5	15" Intermediate Pipe	1	11	Nut/Bolt	2
6	4" Exhaust Clamp w/ Hanger	1	12	5" Exhaust Tip	2
7	Muffler	1			