

## X-Pipe Installation For 2005-2008 Ford Mustang GT



Precision manufactured using aircraft quality T-304 stainless steel; this system is designed to endure years of heavy use. Installing a Borla Performance Exhaust System on your vehicle will eliminate the restrictive design of the stock exhaust, allowing your engine to discharge exhaust gas easier. The result is more horsepower and torque, longer engine life, and a distinctive throaty growl- all this, with easy bolt-on installation. These installation instructions have been written to help you in the installation of your Borla Performance Exhaust System. Please read it completely before installing your system.

**Thank you for purchasing a Borla Performance X-Pipe.**

**This Borla Performance X-Pipe (Part number 60092) has been designed for the 2005-2008 Ford Mustang GT equipped with a 4.6L V8 engine and automatic or manual transmissions.**

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer, who has all the necessary equipment, tools and experienced personnel needed for proper installation, should perform the installation of this system. However, if you decide to perform the installation, we recommend someone should help you. Ensure the installer uses all under car safety precautions including eye protection.

*Please take time to read and understand the following...*

By installing your Borla Performance X-Pipe, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance X-Pipe

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

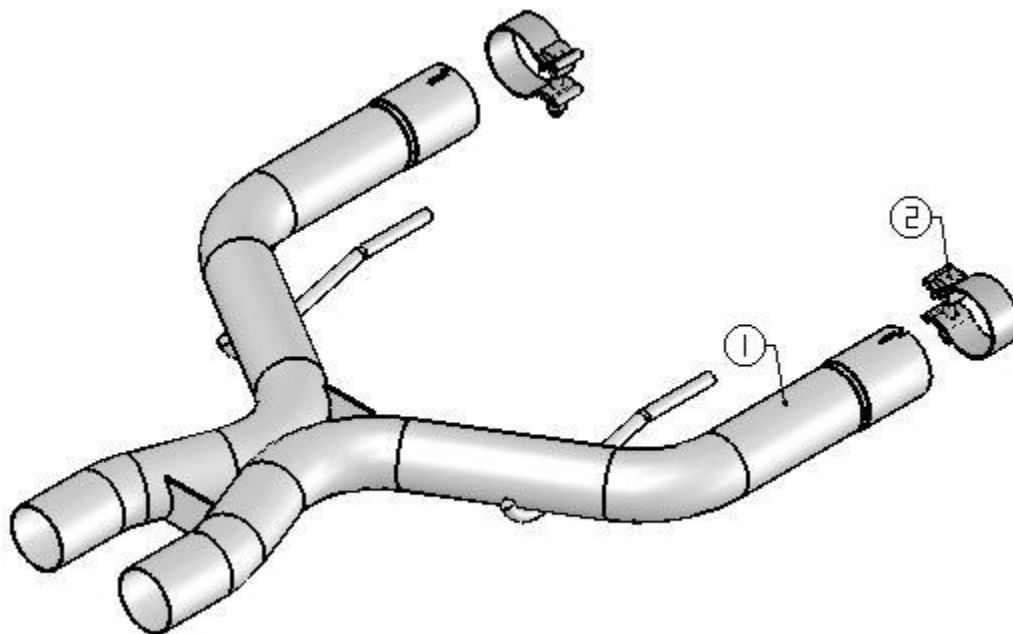
Included with your Borla Performance X-Pipe is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance X-Pipe, please give us a call at the number provided on the warranty card.

**Minimum Required Tool List:****TOOLS:**

- 1 3/8" Drive Ratchet
- 2 3/8" Drive Extension 3"
- 3 15mm Socket
- 4 Pry Bar
- 5 Flat blade screwdriver
- 6 Tape measure
- 7 Marker
- 8 Reciprocating saw or pipe cutter

**SHOP SUPPLIES:**

- 1 Spray Lubricant

**Borla Performance X-Pipe Bill of Materials**

1. X- pipe assembly
4. 2.50" clamp (qty 2)

**Caution!!! Never work on a hot exhaust system. Serious injury in the form of burns can result** If the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

*Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance X-Pipe.*

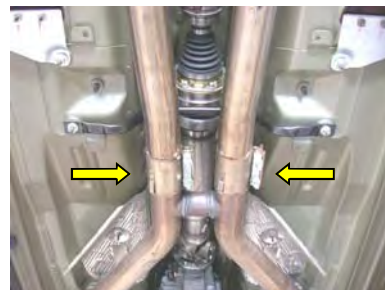
Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your original H-Pipe from your vehicle.

**Note: Before removing the original H-Pipe from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance X-Pipe.**

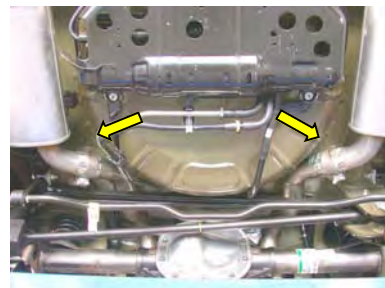
## Original H-Pipe Removal

*Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.*

1. Loosen the clamps shown in figure 1 located just behind the h-pipe.
2. Loosen the clamps shown in figure 2 located just in front of each muffler assembly.
3. Beginning with the left (driver) side, using a flat blade screwdriver, pull the clip as shown in figure 3 to disengage it from the pipe.
4. Remove the left (driver) side over axle pipe shown in figure 4 by removing the front of the pipe first then sliding it out of the muffler assembly.
5. Remove the factory clamp for use during the installation of your new X-pipe.
6. Repeat steps 3 thru 5 for the removal of the right side over axle pipe.
7. On both left and right pipes, measure 1 inch in front of the hanger bracket and mark the pipe as shown in figure 5 .
8. Using a reciprocating saw or a chain style pipe cutter, cut the pipes as shown in figure 6.
9. Lubricate the hangers and rubber isolators.
10. Remove the original H-Pipe assembly shown in figure 7 from the vehicle
11. De bur the inside and outside of the pipes.



**Figure 1**



**Figure 2**



**Figure 3**



**Figure 4**

**Warning:** Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.

## Borla Performance X-Pipe Installation

1. Place a clamp over the expanded end of the X-Pipe assembly and set it up into position as shown in figure 8 installing the hangers into the rubber isolators. Do Not tighten the clamps.
2. Place the original clamp over the expanded end of left (driver) side over axle pipe and set it into position as shown in figure 9 by first installing the rear portion into the muffler assembly.
3. Repeat step 3 for the installation of the right (passenger) side over axle pipe.
4. Check your exhaust system for proper clearance under the vehicle and also for tip alignment.
5. Once position has been determined to be correct, tighten the Accuseal™ clamps to 32-35 ft. lbs.
7. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.
8. Start vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.

*Note: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.*



**Figure 5**



**Figure 6**



**Figure 7**



**Figure 8**



**Figure 9**