



AUTOMOTIVE GROUP

Toyota Scion XD

Set Part #114002

Rev-3 03-25-10

BUMPER PROTECTOR

STEP 1 - PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the bumper protectors according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the bumper protector.
- B) **Fit:** Verify the fit of the bumper protector to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) **Painting:** (Optional) if paint is desired it must be done prior to installing bumper protector on the vehicle clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Paint bumper protector using a high quality enamel, or polyurethane automotive paint. (Application of a primer coat is optional) If painting edge trim (not recommended), use a flex additive.

TOOLS FOR EASY INSTALLATION:

- Masking Tape
- Nylon tool

INCLUDED IN KIT:

- Edge Trim Tool

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Bumper Protector Installation Procedures



Open rear door of vehicle. **WITHOUT** peeling liner, align part on bumper, centering the center rib of the bumper guard with metal loop on striker. Apply a piece of masking tape along both edges of part for ease of placement during installation.



Make sure that all installation surfaces are free of dirt and/or grease. Use a clean, lint-free cloth and isopropyl alcohol-based cleaner.



3
Peel the red plastic liner from the tape strips located on the inside of the bumper protector. NOTE: Make sure tabs are folded toward the outside of the part and that the middle tape liner is in front of rear liner.



4
Hold the part at an angle to prevent tape from prematurely sticking, and align the part on the bumper by centering bump in rear door sill between two center ribs in part and using the masking tape applied in Step 1 as a guide.



5
Maintaining part placement, stick peeled end to bumper and begin pulling center tab. Continue pulling center tab while applying pressure. Repeat process for liner the front of the vehicle, and the liner towards the back of the vehicle.



6
When peeling liner along front edge of part, run edge trim tool along under part in front of liner to create a small gap for ease of liner removal.



7
Press the part into place starting at the left side, pushing downward and forward while working your way to the right. Apply 30 PSI to the taped areas for proper bond. Tape reached maximum adhesive bond after 24 hours of contact.