



## STEP 1 – PRIOR TO INSTALLATION

- A)** Bushwacker only approves installing the bumper protectors according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the bumper protector.
- B) Fit:** Verify the fit of the bumper protector to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing bumper protector on the vehicle clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Paint bumper protector using a high quality enamel, or polyurethane automotive paint. (Application of a primer coat is optional) If painting edge trim (not recommended), use a flex additive.

## Toyota “OE” Style® Bumper Protector

Part #34001

Rev-8 7/25/2013

For complete fitment info visit [www.bushwacker.com](http://www.bushwacker.com)

### TOOLS FOR EASY INSTALLATION:

- Masking Tape
- Nylon Tool

### LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

## Included in Hardware Kit:

1.



ET1-0002,  
Edge Trim Tool,

1 pc

# Bumper Protector Installation Procedures:



Open rear door of vehicle. Make sure that all installation surfaces are free of dirt and/or grease. Use a clean, lint-free cloth and isopropyl alcohol based cleaner.



Using a nylon tool, remove the four factory plastic fasteners in the bumper threshold. Retain these fasteners for later use.



WITHOUT peeling liner from tape pads, align part on bumper, matching up the holes in the bumper protector with the factory holes in the bumper. Apply a piece of masking tape along both edges of part for ease of placement during installation.



Peel red liner partially from tape pads as shown. *NOTE: Make sure tabs are folded toward the outside of the part and that the middle tape liner is in front of rear liner.*



Hold the part at an angle to prevent tape from prematurely sticking and align on the bumper by aligning holes in part with factory holes in bumper and using the masking tape applied in Step 4 as a guide.



Maintaining part placement, stick peeled end to bumper and begin pulling center tab while applying downward pressure to center tape pad. Repeat for liner nearest the front of the vehicle. Repeat for liner toward the rear of the vehicle.



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When peeling liner along front edge of part, run edge trim tool along under part in front of liner to create a small gap for ease of liner removal.



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Press the part into place starting at the left side, pushing downward and forward while working your way to the right. Apply 30 PSI to the taped areas for proper bond. Tape reached maximum adhesive bond after 24 hours of contact.



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Insert the four plastic fasteners removed in Step 2 through the holes in the bumper protector and into the holes in the bumper threshold. Press into place.