



STEP 1 – PRIOR TO INSTALLATION

- A)** Bushwacker only approves installing the Bumper Protector according to these written instructions. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the Bumper Protector to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing the Bumper Protector on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for TPO plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

Toyota "OE" Style[®] Bumper Protector

Part #34003

Rev-8 7/25/2013

For complete fitment info visit www.bushwacker.com

TOOLS FOR EASY INSTALLATION:

- Masking Tape

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Bumper Protector Installation Procedures:



Open rear door of vehicle. Make sure that all installation surfaces are free of dirt and/or grease. Use a clean, lint-free cloth and isopropyl alcohol based cleaner.



Using a nylon tool, remove the four factory plastic fasteners in the bumper threshold. Retain these fasteners for later use.



Apply a piece of masking tape along the driver side edge of part for ease of placement during installation.



Peel red and white liners partially from tape pads. Center white liner must be peeled back further or it will stick to outer white liner tape pad. *NOTE: Make sure tabs are folded toward the outside of the part.*



Align the part on bumper by aligning center rib in part with center of striker latch location and using the masking tape applied in Step 3 as a guide. Stick peeled end to Bumper and pull red tab nearest the rear of the vehicle while applying downward/forward pressure to the rear edge of part.



Maintaining part placement, repeat process for center liner with white tab closest to center of vehicle.



Maintaining part placement, repeat process for final white tab liner.



Press the part into place starting at the left side, pushing downward and forward while working your way to the right. Apply 30 PSI to the taped areas for proper bond. Tape reached maximum adhesive bond after 24 hours of contact.