



Toyota "OE" Style® Bumper Protector

Part #34009
Rev-7 7/25/2013

For complete fitment info visit www.bushwacker.com

STEP 1 – PRIOR TO INSTALLATION

- A)** Bushwacker only approves installing the bumper protector according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing the bumper protector on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

TOOLS FOR EASY INSTALLATION:

- Masking Tape

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1. 
ET1-0002,
Edge Trim Tool,
1 pc

Bumper Protector Installation Procedures:



Open rear door of vehicle. **WITHOUT** peeling liner from tape pads, align part on bumper, centering the center rib of the bumper protector with metal loop on striker.



Apply a piece of masking tape along both edges of the part for ease of placement during installation.



Make sure that all installation surfaces are free of dirt and/or grease. Use a clean, lint-free cloth and isopropyl alcohol-based cleaner.



Peel red liner partially from tape pads. **NOTE:** Make sure tabs are folded toward the outside of the part and that the middle tape liner is in front of rear liner.



Hold the part at an angle to prevent tape from prematurely sticking, and align the part on the bumper by aligning center rib in part with metal loop on striker and using the masking tape applied in Step 2 as a guide.



Maintaining part placement, stick peeled end to bumper and pull tab nearest the rear of the vehicle while applying downward pressure to rear edge of part. Repeat process for liner for center tape, then liner towards the front of the vehicle.



When peeling liner along front edge of part, run edge trim tool along under part in front of liner to create a small gap for ease of liner removal.



Press the part into place starting at the left side, pushing downward and forward while working your way to the right. Apply 30 PSI to the taped areas for proper bond. Tape reached maximum adhesive bond after 24 hours of contact.