



STEP 1 – PRIOR TO INSTALLATION

- A)** Bushwacker only approves installing the Bumper Protector according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the Bumper Protector.
- B) Fit:** Verify the fit of the Bumper Protector to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing Bumper Protector on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint Bumper Protector using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

Toyota "OE" Style® Bumper Protector

Front Part #34013

Rev-8 2/13/2014

For complete fitment info visit : www.bushwacker.com

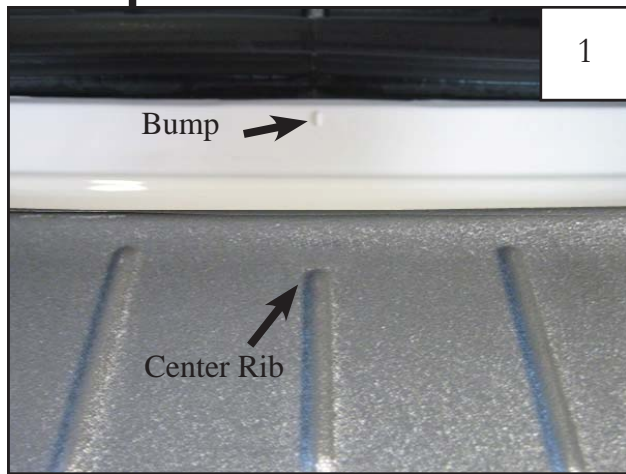
TOOLS FOR EASY INSTALLATION:

- Masking Tape

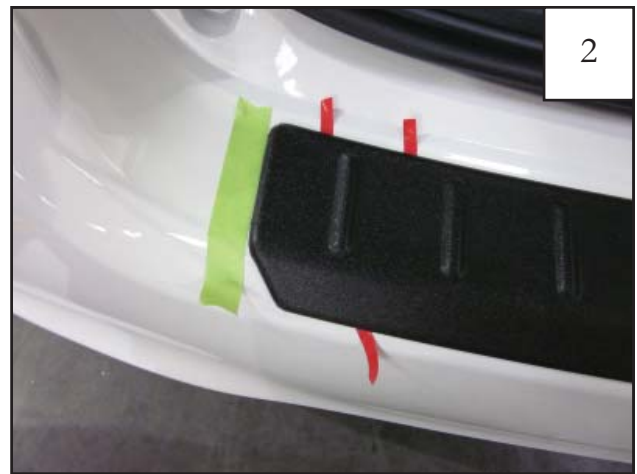
LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Bumper Protector Installation Procedures:



Open rear door of vehicle. **WITHOUT** peeling liner from tape pads, align part on bumper, centering the center rib of the bumper protector with metal loop on striker.



Apply a piece of masking tape along both edges of part for ease of placement during installation.



Make sure that all installation surfaces are free of dirt and/or grease. Use a clean, lint-free cloth and isopropyl alcohol-based cleaner.



Peel red liner partially from tape pads. *NOTE: Make sure tabs are folded toward the outside of the part and that the middle tape liner is in front of rear liner.*



Hold the part at an angle to prevent tape from prematurely sticking, and align the part on the bumper by aligning center rib in part with metal loop on striker and using the masking tape applied in Step 2 as a guide.



Maintaining part placement, stick peeled end to bumper and pull tab nearest the rear of the vehicle while applying downward pressure to rear edge of part. Repeat process for liner for center tape, then liner towards the front of the vehicle.



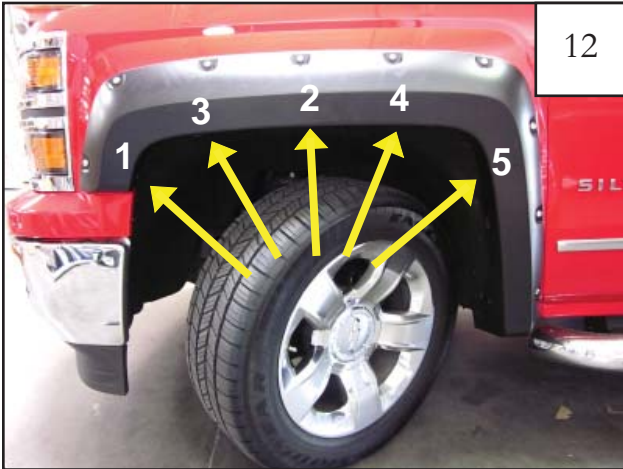
Press the part into place starting at the left side, pushing downward and forward while working your way to the right. Apply 30 PSI to the taped areas for proper bond. Tape reached maximum adhesive bond after 24 hours of contact.



Using a 3/32" drill bit, drill pilot holes at the marks made in Step 9.

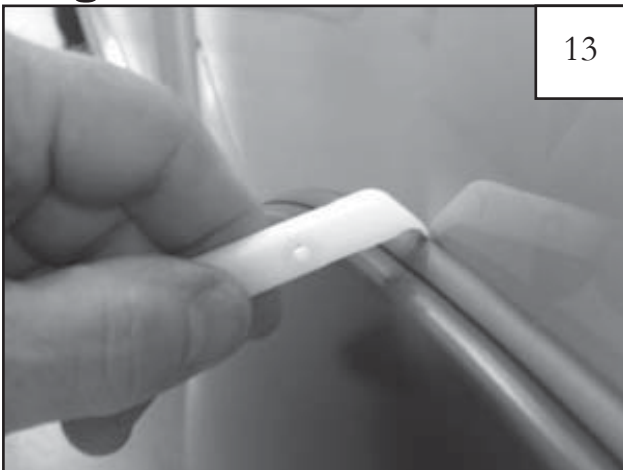


Locate flare into position on vehicle. Install supplied screw (SW1-0056) through two bottom rear holes in flare and into factory hole in rear of wheel well.



Install self-tapping screws (SW1-0015) into pilot holes in the order indicated. **TIGHTEN ALL SCREWS.**

Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.