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Product Instructions

#73-284/75-284 POWER STEERING PUMP MOUNTING BRACKET

Our Power Steering Pump Mounting Brackets, Part #73-284 & #75-284, are designed to work with our racing power steering pump (#77-210/77-211). Our bracket bolts directly to the block, using provided bolts and spacers.

To compensate for the variation found in these different components, different length spacers are required to get the proper alignment. The spacers and hardware we supply should work on most applications but need to be trimmed or washers added to get the exact spacing required for a particular application.

HARDWARE LIST:

#73-284	
<u>Qty</u>	<u>Description</u>
2	2 1/4 x 3/8-16 Hex head bolt
2	1 1/4 x 3/8-16 Hex head bolt
2	3 x 5/16-24 Hex head bolt
1	5/16-24 T-nut
2	3/8 Flat washer
2	5/16 Flat washer
2	1.250" Aluminum spacer
2	.250" Aluminum spacer

#75-284	
<u>Qty</u>	<u>Description</u>
2	1 3/4 x 3/8-16 Hex head bolt
2	1 1/4 x 3/8-16 Hex head bolt
2	3 x 5/16-16 Hex head bolt
1	5/16-24 T-nut
2	3/8 Flat washer
2	5/16 Flat washer
2	.750" Aluminum spacer
2	.250" Aluminum spacer

INSTALLATION STEPS:

- 1) Mount the pulley on the power steering pump. (Our part number 73-273, 75-273, or 75-273M)
- 2) Install the Power steering pump mount on the block. (Part number 73/75-284) using the provided spacers in-between the mount and the block. Fasten the block mount bolts.
- 3) With provided bolts, mount the power steering pump to the mount.
- 4) You may need to trim or add washers to the supplied spacers to get the proper installed height as block castings can differ slightly.
- 5) Install the belts and tension them correctly and you should be race ready.