



IMPORTANT WARRANTY & INSTALLATION INSTRUCTIONS ATTACHED

*Please Forward All Attached Information to Consumer
Warranty Not Valid Unless Returned to CORSA Exhaust*

We ask that you take a few moments to complete our warranty registration form:

TO ACTIVATE YOUR LIMITED LIFETIME WARRANTY GO TO:

[CORSAPERFORMANCE.COM/WARRANTY](https://corsaperformance.com/warranty)



For Full-Color Installation Instructions, Please Visit:

[CORSAPERFORMANCE.COM](https://corsaperformance.com) and Search by Part Number

Please be sure to review the enclosed instructions prior to beginning the installation process. If you have any questions about the enclosed parts, instructions or encounter a problem during installation: **CALL CORSA PERFORMANCE TECHNICAL ASSISTANCE AT 800.486.0999**

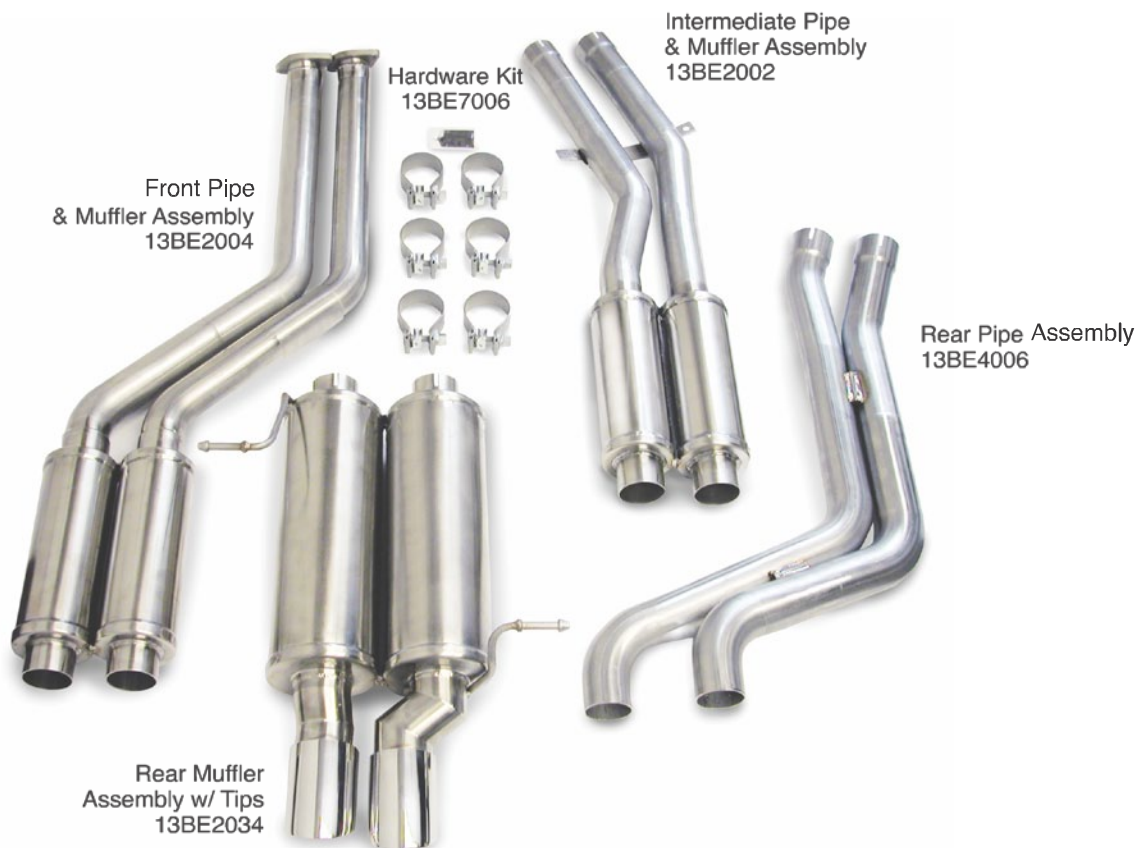
TOOLS NEEDED: Safety glasses, 15 mm deep socket, 13 mm socket, 13 mm open-end wrench, 9/16" socket, Drive ratchet for above sockets, 6" or longer extension, PB Blaster or similar penetrating oil.

PARTS LIST: (2) Twin muffler sections with integral exhaust pipes, (1) Twin muffler section with integral tips, (6) TORCA muffler clamps, (2) Gaskets, Anti-seize lubricant.

Please be sure to review the attached instructions prior to beginning the installation process. If you have any questions about the enclosed parts, instructions or encounter a problem during installation, call CORSA Performance Technical Assistance at 800.486.0999. Do not attempt to make any modifications to parts as this will void your warranty.

CAUTION: Prior to installation, be sure your vehicle is parked on a level surface, and the exhaust system is cool. For safety purposes and ease of installation, we urge you to take your vehicle to a qualified service center or muffler installer that employs the use of a lift.

TECHNICAL ASSISTANCE, CALL (800) 486-0999.



Exhaust System Removal:

- 1) Spray the four (4) 15mm retaining nuts at manifold with penetrating oil and allow to soak for at least 10 minutes. Remove four nuts with 15mm socket. Remove original gaskets. **See Fig. A**
- 2) Remove two (2) bracket-retaining bolts that connect to transmission using 13mm socket and wrench. Remove 13mm bolt from pipe support piece. Remove complete bracket assembly and set aside. This part will not be re-used. **See Fig. B**
- 3) Remove four (4) 13mm center bracket support bolts. Leave the two inner bolts on rearmost bracket in place at this time. **See Fig. C**
- 4) On 330 models, locate vacuum line attached to muffler flap actuator. Pull line off and plug with a small bolt, tuck line up by heat shield and out of the way. **See Fig. D**
- 5) Remove four (4) 13mm rear hanger nuts.

CAUTION: These are the last support parts for the exhaust system. Be prepared to support the entire system. Remove entire system from car. **See Fig. E**

- 6) Remove two (2) 13mm nuts that attach the exhaust to center support bushings. Remove center support from exhaust; leave bushings attached to center support. **See Fig. F**

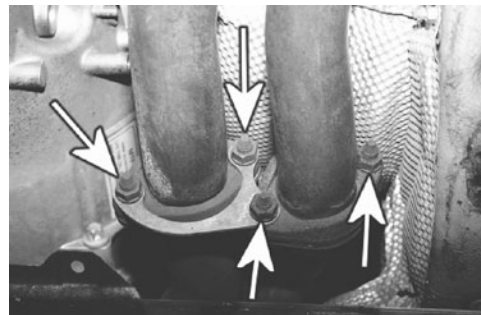


FIG. A

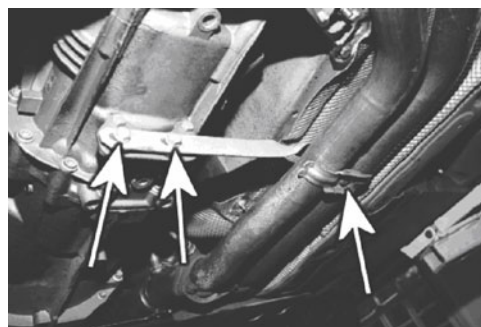


FIG. B

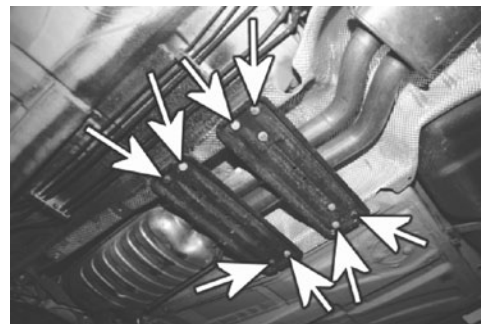


FIG. C

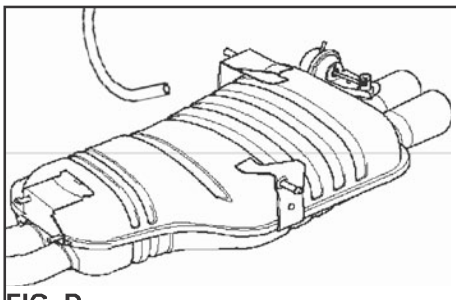


FIG. D

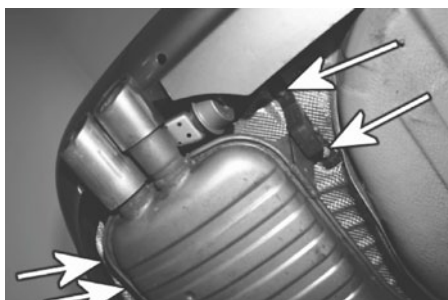


FIG. E

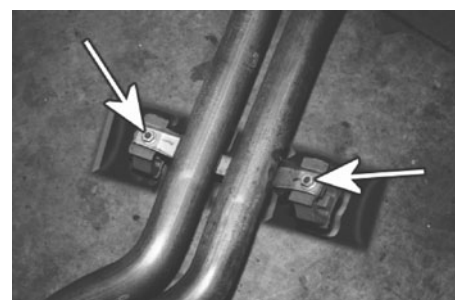


FIG. F

- 7) Pull two (2) rubber hangers off original rear muffler. See Fig. G
- 8) Lay out TSE3 exhaust components next to original system to determine correct orientation. See Fig. H

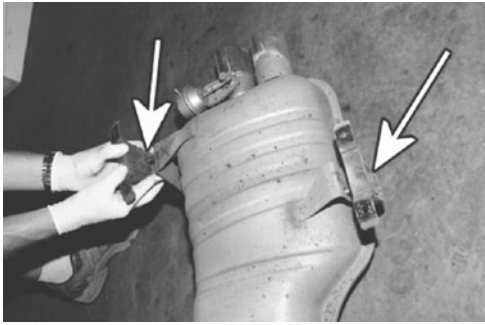


FIG. G

Exhaust System Installation:

NOTE: Apply the anti-seize lubricant (supplied) to the threads **ONLY** of all the clamps and flange bolts. Failure to follow this procedure can cause nuts to seize on clamps and potentially destroy threads. After applying anti-seize lubricant, be sure to thoroughly clean hands as lubricant will tarnish stainless steel.

- 1) Apply to inner sides of pipes that slide over other pipes as shown. See Fig. I
- 2) At the three pipe connection areas (six total junctions), slip on TORCA muffler clamps as shown, bolt always at outside of pipes. See Fig. J
- 3) Loosely tighten all TORCA clamps. Final tightening will not happen until system is fitted to car.



FIG. H

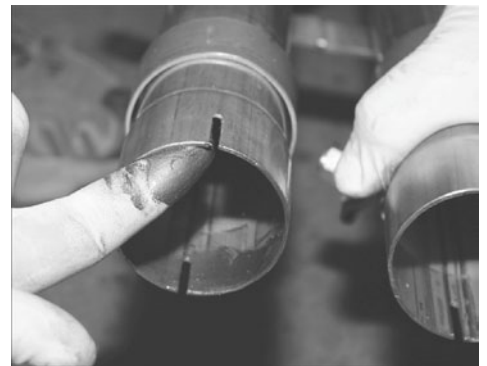


FIG. I



FIG. J



Completely assembled system

- 4) Install center support brace to bracket on TSE3 using the two (2) original 13mm nuts. **See Fig. K**
- 5) Install original rubber hangers on rear muffler section. **See Fig. L**
- 6) Fit TSE3 to car, sliding front flanges onto manifold studs first. (use new gaskets provided) Replace original nuts on manifold studs –leave loose at this time. **See Fig. M**
- 7) Bolt center support to floorpan using original 13mm bolts. Replace similar center bracket at same time. **See Fig. N**
- 8) Replace all four 13mm nuts on rear muffler hangers. **See Fig. C**
- 9) After all mounting point connections are completed, tighten down manifold connection and all TORCA clamps. **See Fig. P**

TORQUE SETTING: 40 FT-LBS.

Check system for leaks: with one person in the car, raise car in the air. Start the car and listen/feel for any exhaust gas at all connection points. Tighten TORCA clamps as necessary.

It is **STRONGLY SUGGESTED** that all clamps be checked and tightened if necessary after road testing the vehicle once the system has cooled.



FIG. K



FIG. L

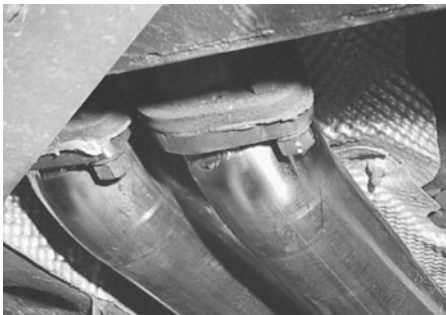


FIG. M



FIG. N

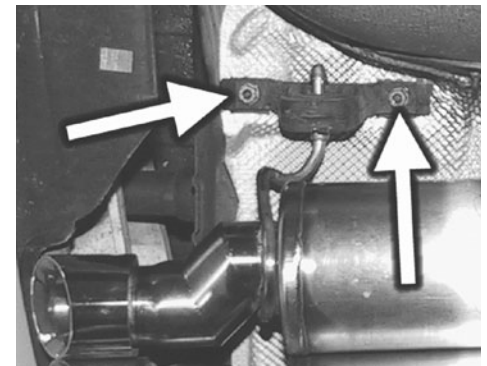


FIG. O

NOTE: During cold weather start-ups, you may experience an exhaust sound that is deeper and louder in tone than usual. This is temporary and will diminish to normal levels once your engine has reached its normal operating temperature.

NOTE: Immediately following the installation of your CORSA exhaust system, you may experience a trace of smoke after initial start-up. **DO NOT** be alarmed. The smoke is caused by the burning of a small amount of forming oil residue used in the manufacturing process.