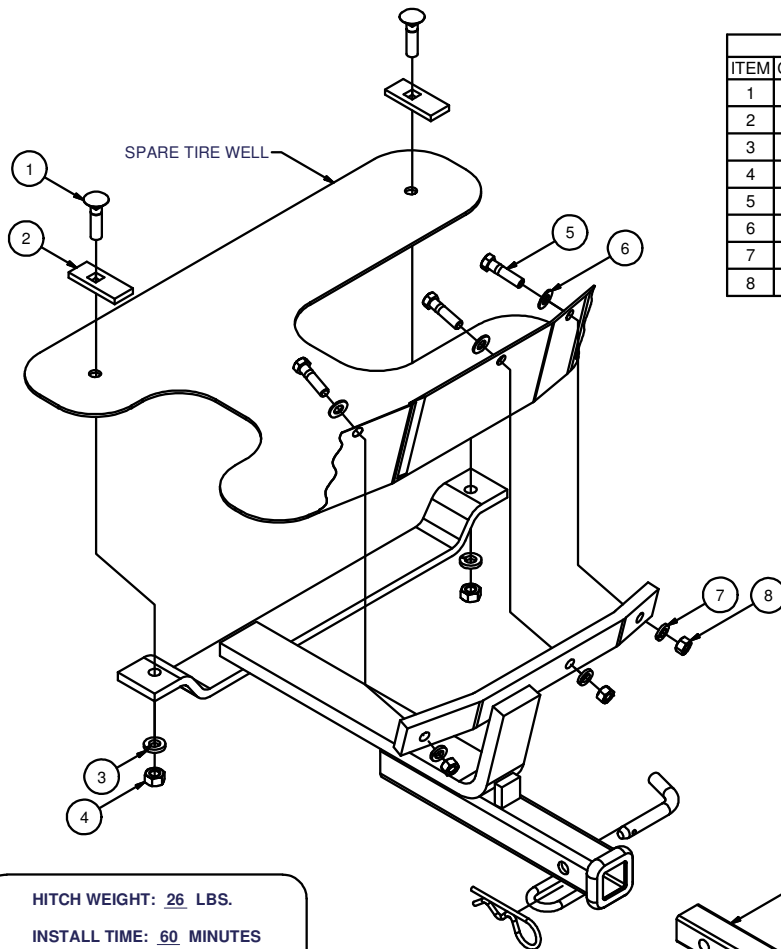


**11182****06-07 BMW 530XI WAGON**

11/30/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.  
**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\***



| Parts List |     |                   |  |
|------------|-----|-------------------|--|
| ITEM       | QTY | PART NUMBER       | DESCRIPTION                            |
| 1          | 2   | 7/16 - 14 x 1 3/4 | CARRIAGE BOLT                          |
| 2          | 2   | CM-SP11           | .250 x 1.00 x 2.50" SQUARE HOLE SPACER |
| 3          | 2   | 7/16 LOCK WASHER  | HELICAL LOCK WASHER                    |
| 4          | 2   | 7/16-14           | HEX NUT                                |
| 5          | 3   | 3/8-16 X 1 1/2    | HEX BOLT                               |
| 6          | 3   | 3/8"              | WASHER                                 |
| 7          | 3   | 3/8"              | LOCK WASHER                            |
| 8          | 3   | 3/8 - 16          | HEX NUT                                |

HITCH WEIGHT: 26 LBS.INSTALL TIME: 60 MINUTES

INSTALL NOTES:

- DRILLING REQUIRED

**INSTALLATION STEPS**

- 1) Remove or elevate floor panels inside trunk/rear compartment and clear contents of tire well. Note two holes will be drilled on outside of rails running to front/back of vehicle. (Disregard step 2 to if you have a right-angle drill.)
- 2) In rear tire wells locate and remove two clips, gravel shield, three plastic pin fasteners per side. Slide bumper assembly with fascia off to the rear.
- 3) Carefully locate center of vehicle and mark. Position hitch as shown with rear bracket snug under body ledge and hitch receiver exactly centered on vehicle. Use hitch as template to mark body five places for drill locations.
- 4) Center punch and drill car two places for 7/16" diameter bolts and three places for 3/8" diameter bolts. Apply silicon around holes to prevent exhaust fumes from entering vehicle. Place bolts and flat washers on inside of vehicle with lock washers and nuts on outside of vehicle. (Washers may have to conform to panel upon tightening.)
- 5) Torque all 3/8"-16 hardware to 45 lb-ft. and all 7/16"-14 hardware to 70 lb-ft.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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