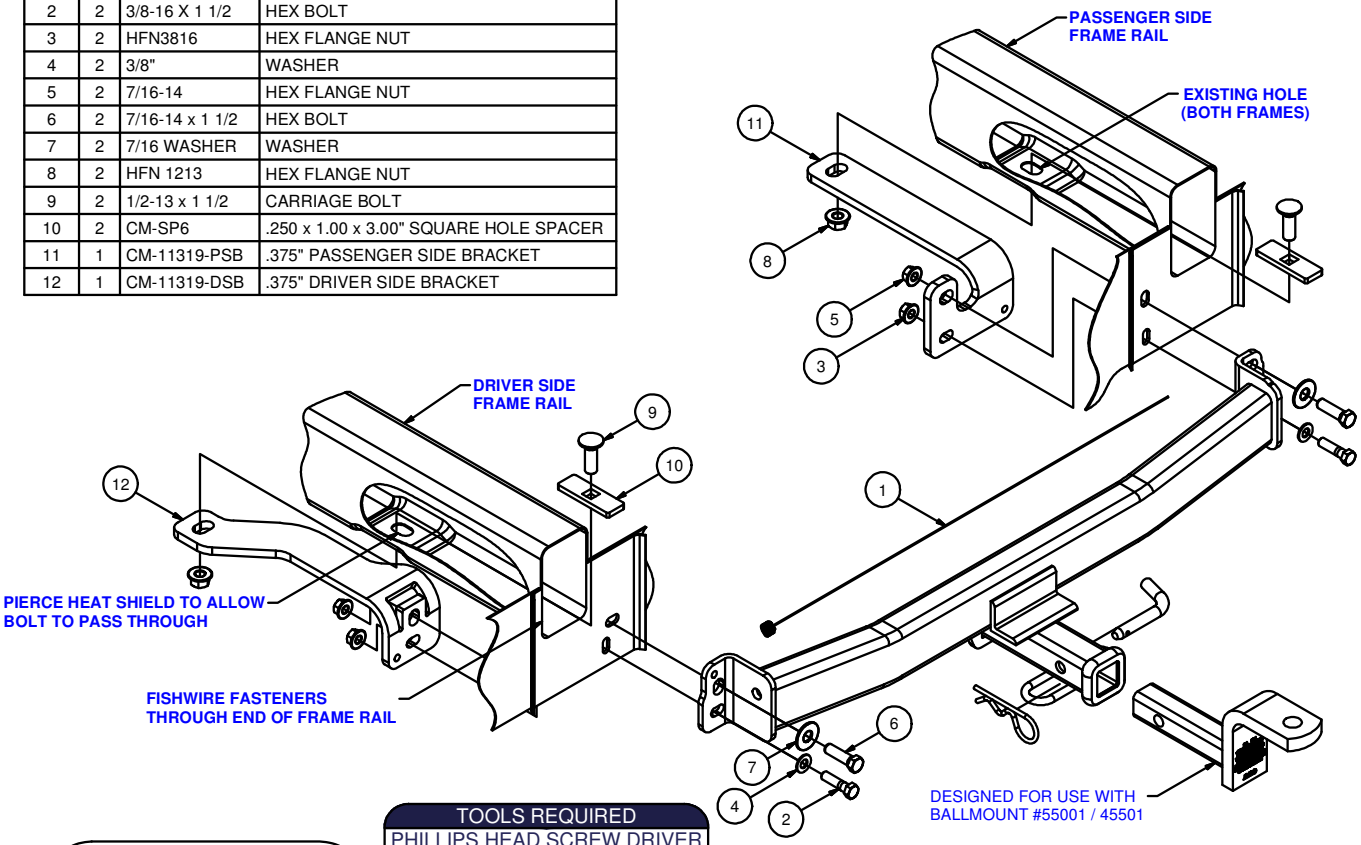
11319 FORD FOCUS S,SE,& SES COUPE & SEDAN

9/21/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1_2 FISHWIRE	1/2" FISHWIRE
2	2	3/8-16 X 1 1/2	HEX BOLT
3	2	HFN3816	HEX FLANGE NUT
4	2	3/8"	WASHER
5	2	7/16-14	HEX FLANGE NUT
6	2	7/16-14 x 1 1/2	HEX BOLT
7	2	7/16 WASHER	WASHER
8	2	HFN 1213	HEX FLANGE NUT
9	2	1/2-13 x 1 1/2	CARRIAGE BOLT
10	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
11	1	CM-11319-PSB	.375" PASSENGER SIDE BRACKET
12	1	CM-11319-DSB	.375" DRIVER SIDE BRACKET



HITCH WEIGHT: 27 LBS.

INSTALL TIME: 40 MINUTES

INSTALL NOTES:
- **LOWER EXHAUST**
- **FISHWIRING REQUIRED**
- **MODIFY HEAT SHIELD**

TOOLS REQUIRED
PHILLIPS HEAD SCREW DRIVER
3/8" DRIVE RATCHET
3/8" DRIVE TORQUE WRENCH
3/4" - 3/8" DRIVE SHORT SOCKET
11/16" - 3/8" DRIVE SOCKET
9/16" - 3/8" DRIVE SOCKET
5/8" BOXED END WRENCH
9/16" BOXED END WRENCH

INSTALLATION STEPS

1) Lower exhaust from vehicle by unhooking the 3 rear rubber hangers.

2) Locate the hole existing on the driver side frame rail. Using a screwdriver or pointed tool, pierce the heat shield just below the hole in the frame rail. (Enlarge to approximately 1/2")

3) Fishwire the 1/2" carriage bolts and spacers throught the end of the frame and into position as shown.

4) Install the passenger and driver side brackets over fishwired bolts, install flange nuts finger tight.

5) Raise hitch into position and aligning the brackets and vehicle flange holes with the hitch. Install the remaining fasteners.

6) Torque all 1/2" fasteners 110 lb-ft, all 7/16" fasteners to 70 lb-ft, and all 3/8" fasteners to 45 lb-ft.

7) Raise exhaust and re-install rubber hangers.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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