

11813**87-91 TOYOTA 4RUNNER****1/8/2010****GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,500 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.**

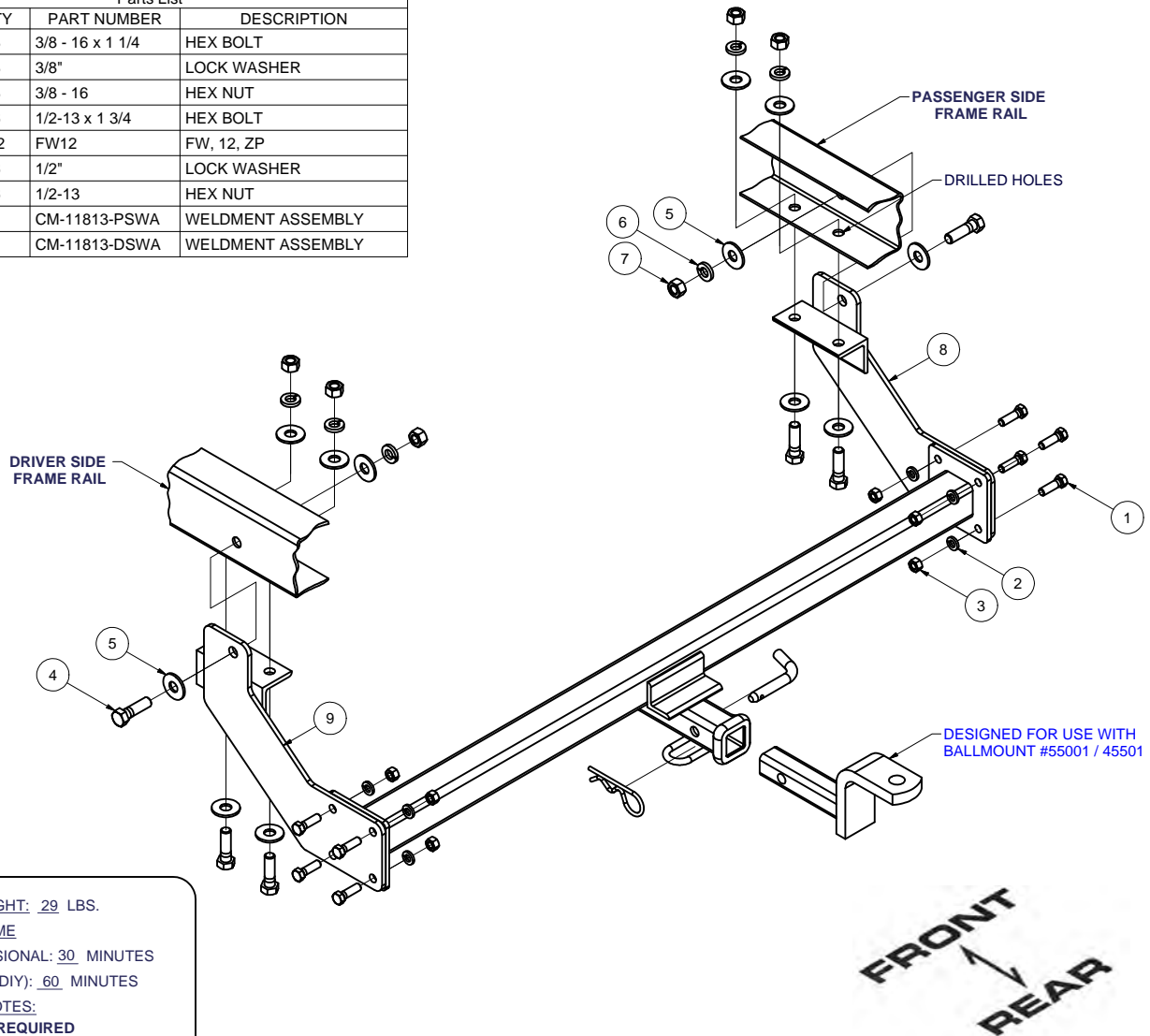
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	3/8 - 16 x 1 1/4	HEX BOLT
2	8	3/8"	LOCK WASHER
3	8	3/8 - 16	HEX NUT
4	6	1/2-13 x 1 3/4	HEX BOLT
5	12	FW12	FW, 12, ZP
6	6	1/2"	LOCK WASHER
7	6	1/2-13	HEX NUT
8	1	CM-11813-PSWA	WELDMENT ASSEMBLY
9	1	CM-11813-DSWA	WELDMENT ASSEMBLY

**HITCH WEIGHT:** 29 LBS.**INSTALL TIME**

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:**-DRILLING REQUIRED****INSTALLATION STEPS**

1. This hitch may be installed fully assembled or with the side plates removed. If installed assembled, it may be easier if fasteners connecting the cross tube to the side plates are loosened.
2. Each side plate mates with the vehicle near the end of the vehicle frame rails. Locate single holes of each side plate at existing hole in side of frame rail at the rear body bracket on frame.
3. Drill bottom of frame to match side plates by drilling up through the side plate holes for 1/2" diameter fasteners. Install fasteners as shown.
4. Torque all 1/2" fasteners to 75 lb-ft, and all 3/8" fasteners to 30 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.