12052 1994 - 1996 CADILLAC DEVILLE

10/15/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

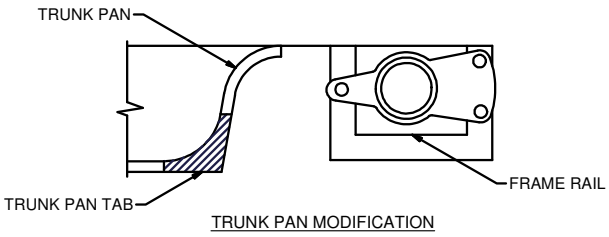
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

**** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY****

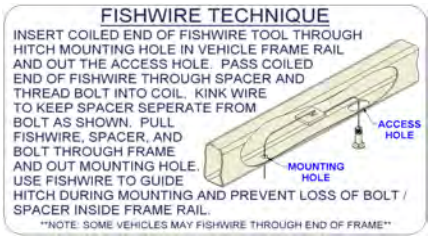
HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List

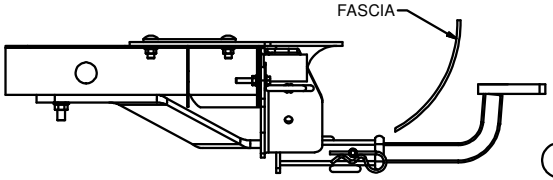
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	7/16-14 x 1 1/4	CARRIAGE BOLT
2	8	7/16-14	HEX FLANGE NUT
3	2	1/2 - 13 x 2"	CARRIAGE BOLT
4	2	HFN 1213	HEX FLANGE NUT
5	2	CM-SP10	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
6	4	5_16 - 18 x 2 HEX	HEX BOLT
7	4	5/16-18	HEX FLANGE NUT
8	4	5/16"	WASHER
9	2	1_2 FISHWIRE	1/2" FISHWIRE
10	2	CM-12052-RP	6 X 6 PLATE .188" A-36 H.R.



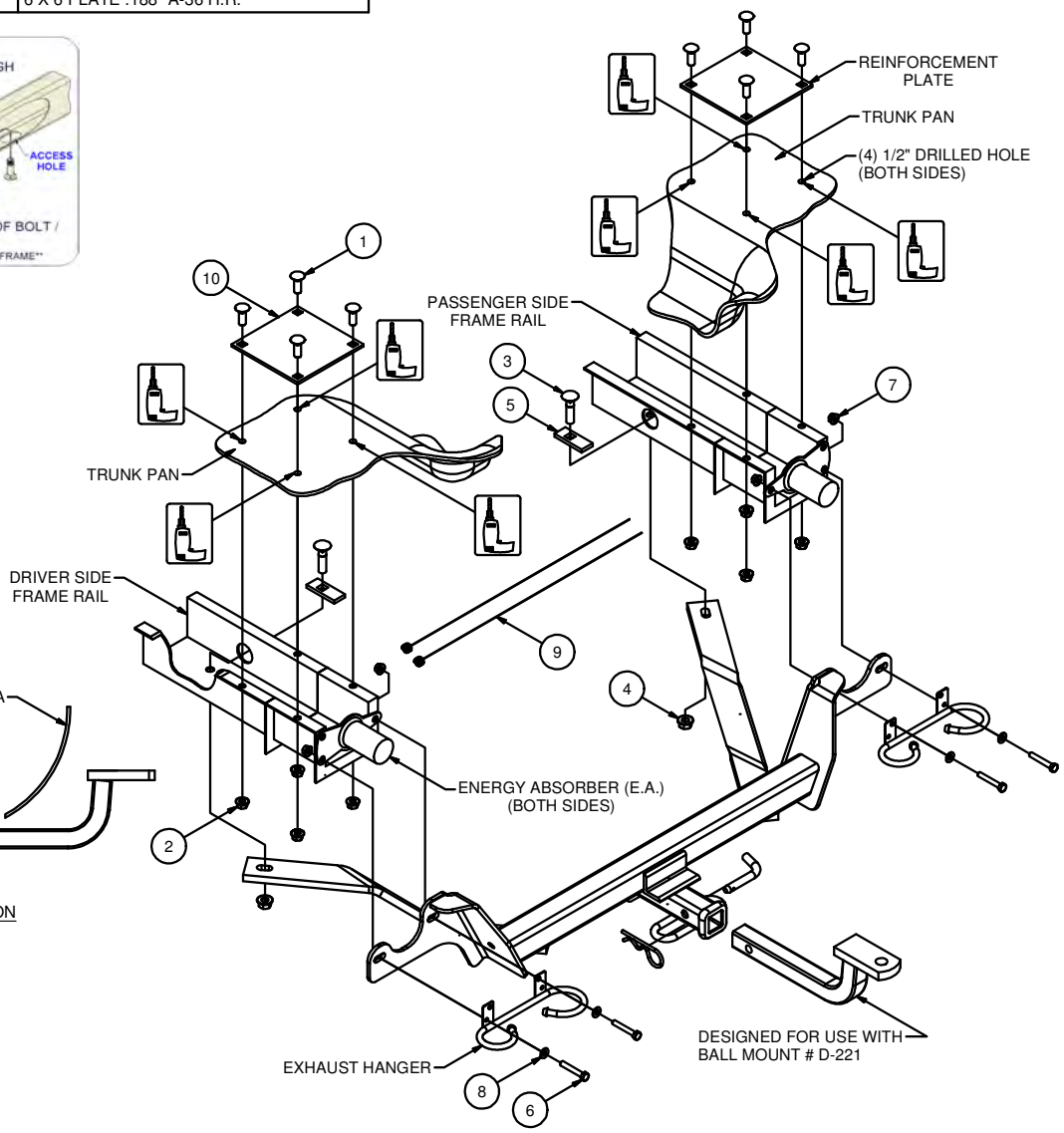
TRUNK PAN MODIFICATION



TOOLS REQUIRED
RATCHET
DRILL
1/2" DRILL BIT
11/16" SOCKET
3/4" SOCKET
9/16" SOCKET
9/16" WRENCH



HITCH SHOWN IN PROPER POSITION



HITCH WEIGHT: 46 LBS.

INSTALL TIME: 90 MINUTES

INSTALL NOTES:

-LOWER EXHUAST

-DRILLING REQUIRED

-FISHWIRE HARDWARE

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

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Note: Reinforcement plates must be installed inside trunk for safe operation.

1. Lower vehicle exhaust and support muffler assembly with wire or jack to prevent excess travel, which could be damaging to the exhaust system.

2. Open trunk and pull back the carpeting to expose the trunk pan. (Vehicles with optional factory CD player located in trunk requires temporary repositioning to install reinforcement plates.

3. From under the vehicle drill (1) 1/2" hole through the center of each frame rail flange, 2" in from the end of the frame. (Both Sides)

4. Using hole drilled in Step 3, center reinforcement plate in vehicle trunk and use as a template to drill (3) remaining holes. (Both Sides)

5. Install 7/16" carraige bolts through reinforcement plate, trunk pan, and frame flange. Secure 7/16" flange nuts to carraige bolts.

6. Restore carpeting in trunk to original position.

7. Remove the bottom outboard E.A. bolt and inboard E.A. bolt from both sides. Return the bolts to the vehicle owner.

8. Fishwire a CM-SP10 spacer and 1/2-13 carriage bolt through the access hole on the inside of the frame rail and then through hole in bottom of frame. Leave fishwires attached. (See Fishwire Technique.)

9. Raise the hitch into position between the E.A. unit and the exhaust hanger and install the 5/16" hex bolts, washers and flange nuts as shown. Feed the 1/2" fishwires through the slots in the mounting strap, taking care not to push the carriage bolts into the frame rails.

   Note: Bend the trunk pan tabs as shown to eliminate interference. (See Trunk Pan Modification.)

10. Remove the fishwires from the 1/2" carriage bolts in the frame rails and secure the hitch to the frame rails with 1/2" hex flange nuts as shown.

11. Torque all 5/16" hardware to 24 ft-lbs. Torque all 1/2" hardware to 110 ft-lbs.

12. Raise exhaust to original position.

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