

13138

FORD RANGER & MAZDA B2300, B3000, B4000

7/11/2012

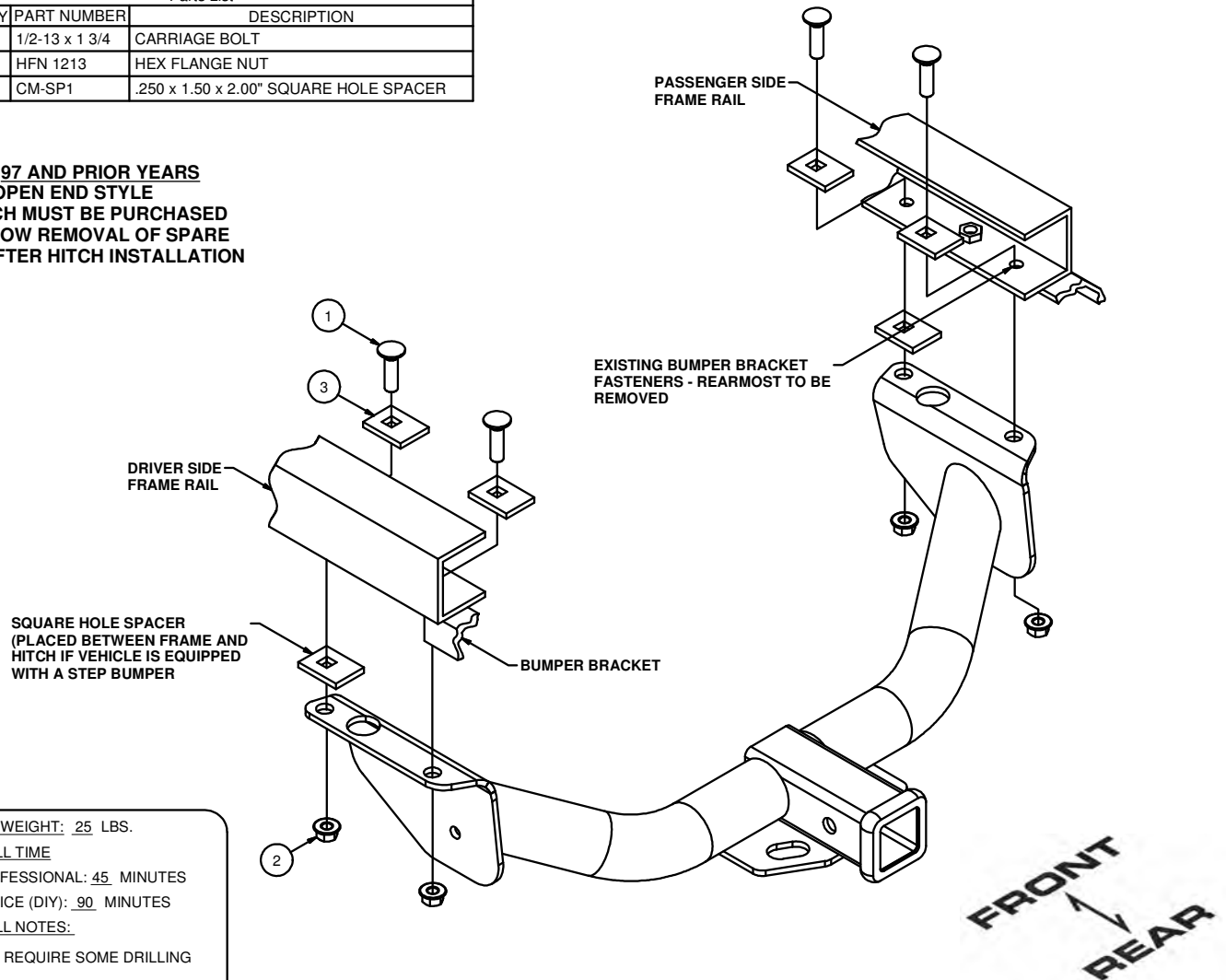
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT.
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT

***** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 1 3/4	CARRIAGE BOLT
2	4	HFN 1213	HEX FLANGE NUT
3	6	CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER

NOTE: 97 AND PRIOR YEARS
19mm OPEN END STYLE
WRENCH MUST BE PURCHASED
TO ALLOW REMOVAL OF SPARE
TIRE AFTER HITCH INSTALLATION



HITCH WEIGHT: 25 LBS.

INSTALL TIME

PROFESSIONAL: 45 MINUTES

NOVICE (DIY): 90 MINUTES

INSTALL NOTES:

-MAY REQUIRE SOME DRILLING

INSTALLATION STEPS

NOTE: Relocation of tire bracket is not required.

- 1) **For vehicles with step bumper**, remove rearmost bumper bracket bolts and J-nuts (both sides).
- 2) **Position hitch on vehicle**, sandwiching the bumper brackets (if present) between the hitch and the vehicle frame. Install rearmost fasteners as shown.
- 3) **Using hitch as a template**, drill two 1/2" holes into frame at forward end of hitch.
 Note: On some models, these holes may already exist.
- 4) **Install remaining fasteners** as shown. For vehicles with step bumper, place square hole spacer between frame and side brackets at forward attachment.
- 5) **Torque** all 1/2" fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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