13180 / 78198 / RRH13180

00-06 TOYOTA TUNDRA PICKUP

7/18/2012

EXCLUDES TOWABLE BUMPER MODELS

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

| | | | Parts List | |
|------|---------|---|--|-----------------------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION | - |
| 1 | 2 | 1/2" | LOCK WASHER | |
| 2 | 2 | M12 - 1.25 x 40 HEX | HEX BOLT | |
| 3 | 2 | 1/2 - 13 x 2 1/2 | HEX BOLT | |
| 4 | 4 | FW12 | FW, 12, ZP | |
| 5 | 2 | CM-SP1 | .250 x 1.50 x 2.00" SQUARE HOLE SPACER | |
| 6 | 2 | 1/2 - 13 x 2" | CARRIAGE BOLT | |
| 7 | 4 | HFN 1213 | HEX FLANGE NUT | |
| Н | | CROSS MEMBER RAME RAIL EXISTING WELDNUT | 6 | EXISTING WELDNUT 3 BUMPER |
| | | ' | | |
| IN | STALL 1 | TIME: 20 MINUTES | | |
| IN | STALL N | NOTES: | | |
| 1 | NO DRIL | LING REQUIRED | | |

INSTALLATION STEPS

- 1) Remove two fascia cups on bumper and return to owner.
- 2) Raise hitch into position.
- 3) Install 2, 12mm X 40mm fine thread bolts. (hand tighten)
- 4) Install 2, 1/2" hex bolts with washers into bumper and tighten.
- 5) Install 2, 1/2" carriage bolts with square hole spacer and hex flange nut.
- 6) Torque all fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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