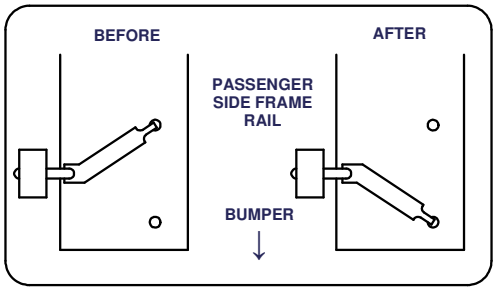
13920 82-04 CHEVY S10, S15, GMC SONOMA PICKUPS W/ ROLL PAN

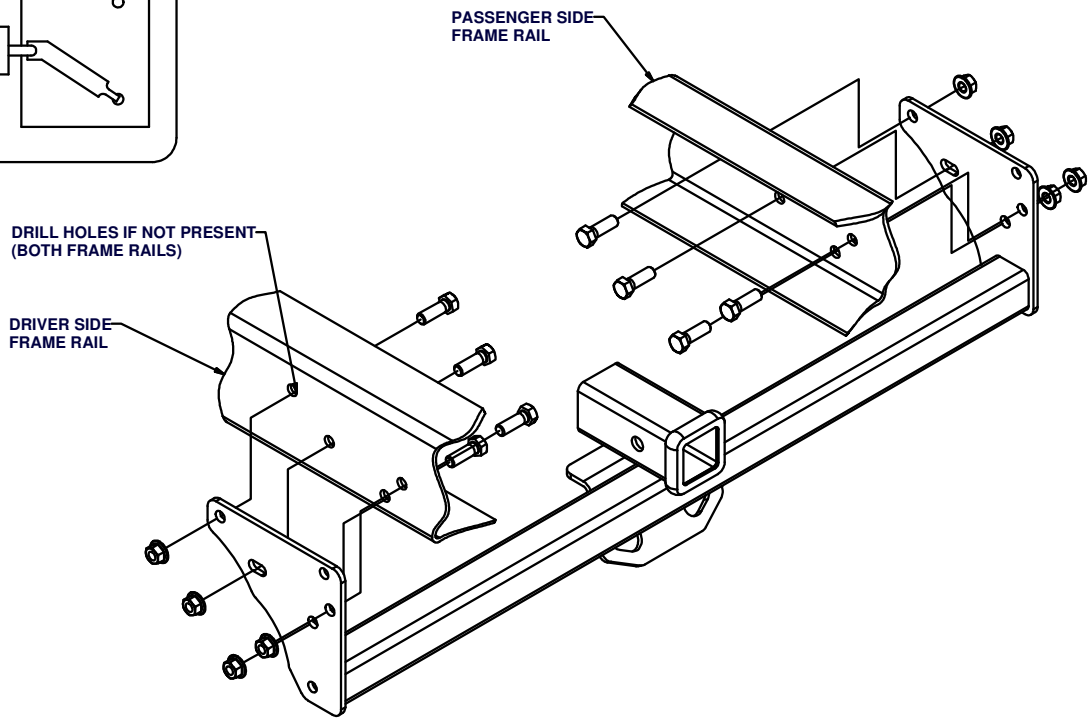
10/8/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	1/2 - 13 x 1 1/2	HEX BOLT
2	8	HFN 1213	HEX FLANGE NUT





TOOLS REQUIRED
RATCHET
3/4" SOCKET
3/4" BOXED END WRENCH
DRILL W/ 17/32" BIT
AVIATOR SHEARS / TIN SNIPS
TORQUE WRENCH

HITCH WEIGHT: 27 LBS.

INSTALL TIME: 60 MINUTES

INSTALL NOTES:
- **LOWER SPARE TIRE**
- **MAY REQUIRE DRILLING**
- **EXHAUST BRACKET RELOCATION**
- **TRIM ROLL PAN FOR BALL MOUNT**

NOTE: CUTTING OF ROLL PAN IS REQUIRED

INSTALLATION STEPS

Note: Short box models will require the relocation of spare tire.

1) Loosen or remove spare tire as required. Short box models: remove the (2) rear exhaust hanger brackets.
2) Raise hitch into position and loosely install fasteners as shown above.
3) Some vehicle may require the drilling of holes, using a 17/32" drill bit, as shown.
4) Torque all 1/2" fasteners to 110 lb-ft.
5) For ball mount installation, cut the roll pan in the license plate area to provide access.

   Note: License plate must be repositioned when the ball mount is installed.

6) Short box models: re-install hanger brackets, rear bracket must be flipped over.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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