



**Before returning this product  
to the store of purchase**

**Contact Dee Zee if you experience the following problems:**

- Missing Parts
- Installation Problems/Questions
- Warranty Questions

**1.800.779.2102**

Hours of operation: 8am - 5pm CST, Mon-Friday

Review complete warranty policy and register your product at:

**[www.deezee.com](http://www.deezee.com)**



## Dee Zee Nerf step Installation Instructions

***Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.***

**Note: Please take time to read all of the instructions before beginning this installation.**

**WARNING!** Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.

**WARNING!** It is the sole responsibility of the vehicle owner to check for tire clearance.

**WARNING!** It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.

**Cleaning instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent and use a high grade automotive type wax. DO NOT USE ABRASIVE CLEANERS ON THIS PRODUCT!**

**If you should happen to have any questions with this product or you have an installation question, please feel free to call us at:**

**1-800-779-8222**




























**If you would like to find out more information on Dee Zee's products, please feel free to visit our website at:**

**WWW.DEEZEE.COM**

# Dee Zee Britetread Running Board Installation Instruction

## DZ 2343, DZ 2380

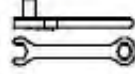
### (2004 Current) Ford F150 6' Box Pickup

<b>A</b> FX Running Board  <b>X2</b>	<b>B</b> Fin-Seal Gasket  <b>4 ft</b>	<b>C</b> FX Mudflap  <b>X2</b>	<b>D</b> Angle Brace  <b>X4</b>	<b>E</b> Driver Side Front Main Bracket  <b>X1</b>	<b>F</b> Driver Side Rear Main Bracket  <b>X1</b>
<b>G</b> Driver Side Support Bracket  <b>X1</b>	<b>H</b> Passenger Side Front Main Bracket  <b>X1</b>	<b>I</b> Passenger Side Rear Main Bracket  <b>X1</b>	<b>J</b> Passenger Side Support Bracket  <b>X1</b>	<b>K</b> 1/4 x 3/4 Hex Head Bolt  <b>X4</b>	<b>L</b> 1/4 x 1" Ribneck Carriage Head Bolt  <b>X8</b>
<b>M</b> 1/4" Flat Washer  <b>X12</b>	<b>N</b> 1/4" Hex Nut  <b>X12</b>	<b>O</b> 1/2 x 1 1/2" Hex Head Bolt  <b>X8</b>	<b>P</b> 1/2" Flat Washer  <b>X16</b>	<b>Q</b> 1/2" Hex Nut  <b>X8</b>	<b>R</b> 1/2" Lock Washer  <b>X8</b>
<b>S</b> Coupler Nut  <b>X2</b>	<b>T</b> 18mm x 35mm Hex Head Bolt  <b>X2</b>	<b>U</b> 18mm Flat Washer  <b>X4</b>	<b>V</b> 3/8 x 1 1/4" Hex Head Bolt  <b>X4</b>	<b>W</b> 3/8" Flat Washer  <b>X6</b>	<b>X</b> 3/8" Hex Nut  <b>X2</b>
<b>Y</b> Threaded Plate  <b>X2</b>	<b>Z</b> 12mm Hex Nut  <b>X2</b>	<b>AA</b> 1/4 x 1" Sheet Metal Screw  <b>X4</b>			



**Tools Required:****Outils Nécessaires:****Ratchet / Wrench**

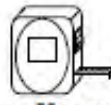
Sizes: 3/8"



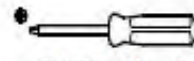
7/16"

9/16"

13mm



Tape Measure

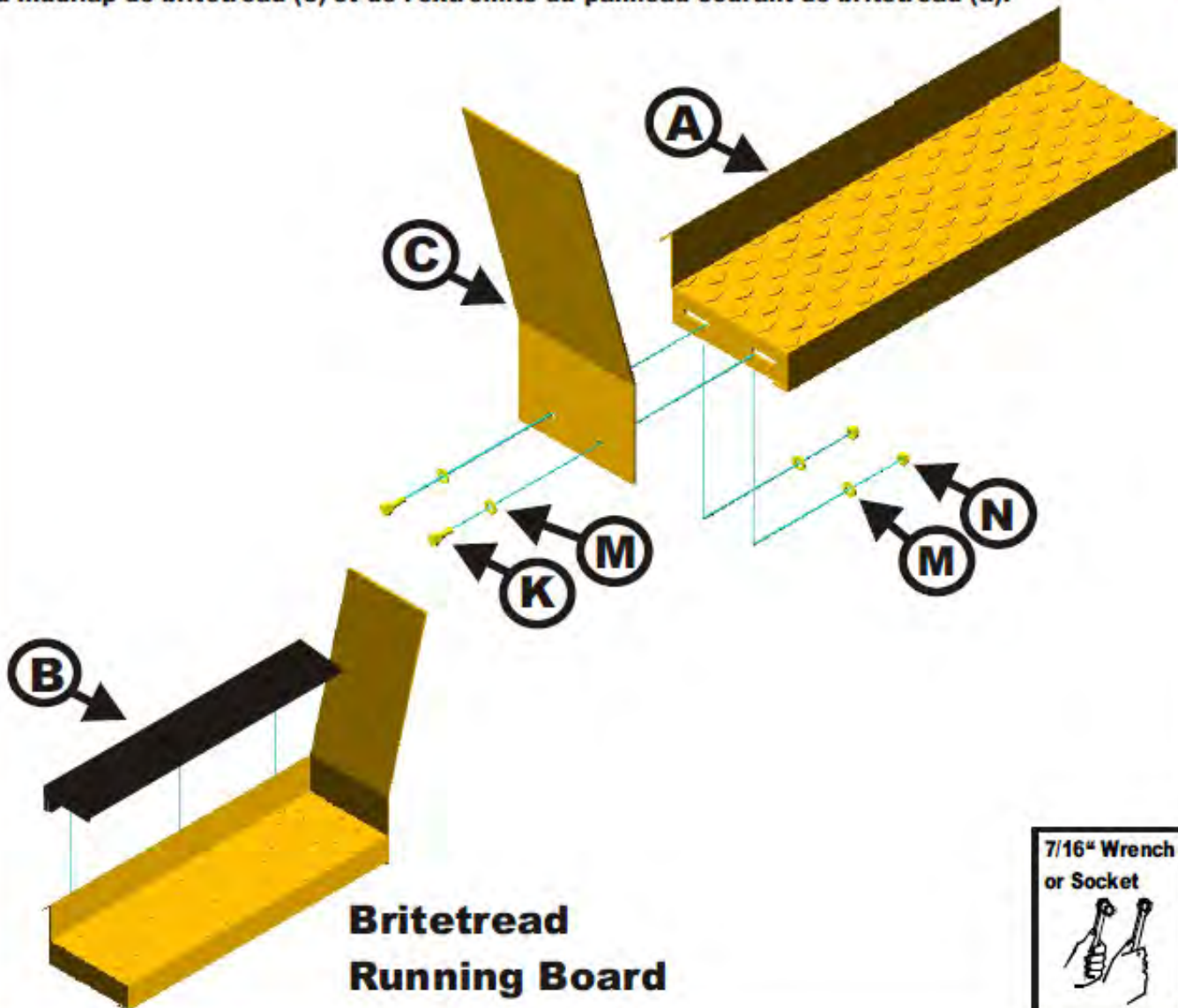
Phillips Head  
Screwdriver

Tin-snips

**1**

Secure britetread mudflap (C) to britetread running board (A) using 1/4 x 3/4" hex head bolts (K), 1/4" flat washers (M), and 1/4" hex nuts (N). Tighten into place using a 7/16" wrench / or socket. Place fin-seal gasket (B) onto the backlip of britetread running board (A) and trim flush with the britetread mudflap (C) and the end of britetread running board (A).

Fixez le mudflap de britetread (c) au panneau courant de britetread (a) à l'aide des boulons de tête de sortilège de 1/4 x de 3/4" (k), des rondelles plates de 1/4" (m), et des écrous 1/4" de sortilège (n). Serrez dans l'endroit à l'aide d'une clé de 7/16"/ou de la douille. Placez la garniture d'aileron-joint (b) sur le backlip du panneau courant de britetread (a) et équilibrez à affleurement du mudflap de britetread (c) et de l'extrémité du panneau courant de britetread (a).



**2**

Locate the leaf spring shackle mount as shown in the picture below. This is the bolt where the leaf spring is attached to the vehicle frame and also where the emergency brake cable is mounted.

Localisez le bâti de dispositif d'accrochage de ressort lame comme montré dans l'image ci-dessous. C'est le boulon où le ressort lame est attaché à l'armature de véhicule et aussi où le câble de rein de secours est monté.

**Leaf Spring Shackle Bolt**

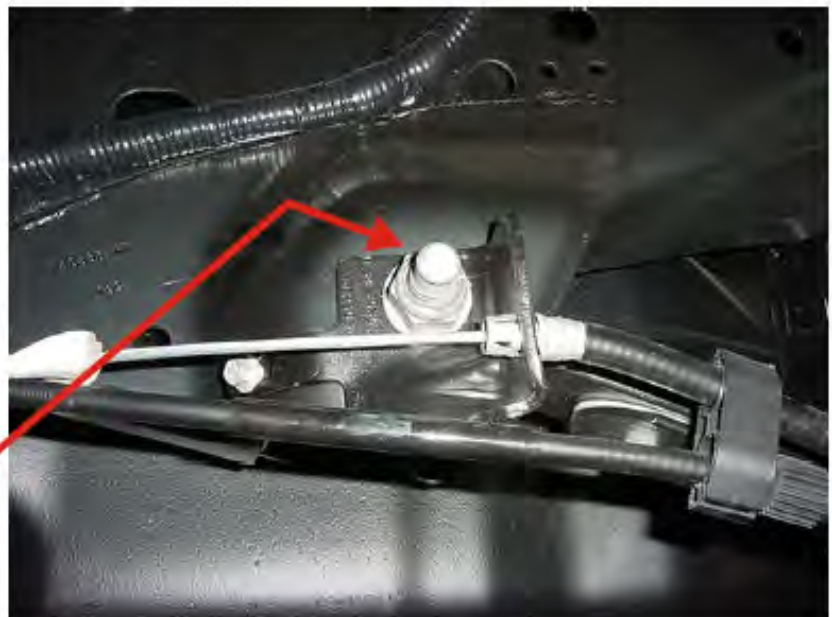


**3**

Place a coupler nut (S) onto the leaf spring shackle bolt. Tighten until snug.

Placez un écrou de coupleur (s) sur le boulon de dispositif d'accrochage de ressort lame. Serrez jusqu'à ce que douillettement.

**Leaf Spring Shackle Bolt**





**4**

Locate the existing stud and existing hole in the box support on the vehicle as shown below. These are the mounting locations for the front (driver and passenger) main brackets (E and H). Place mounting brackets (E and H) up to these locations. The rear of the bracket will be secured to the threaded stud on the vehicle using a 12mm hex nut (Z). Secure the front of the bracket to the box support by placing a threaded plate up into the box support through the opening in the side of the box support. Place a 3/8 x 1 1/4" hex head bolt (V) and 3/8" flat washer (W) through the hole in the bracket and the box support and then thread into the threaded plate (Y). Leave loose for later adjustment. Note: The bent support legs of brackets (E and H) should face the rear of the vehicle.

Trouvez le goujon existant et le trou existant dans l'appui de boîte sur le véhicule comme montré ci-dessous. Ce sont les endroits de support pour (conducteur et passager) les parenthèses principales avant (E et H). Placez les supports (E et H) jusqu'à ces endroits. L'arrière de la parenthèse sera fixé au goujon fileté sur le véhicule à l'aide d'un écrou de sortilège de 12mm (z). Fixez l'avant de la parenthèse à l'appui de boîte en plaçant un plat fileté vers le haut dans l'appui de boîte par l'ouverture dans le côté de l'appui de boîte. Placez des 3/8 x 1 1/4" boulons principaux de sortilège (v) et une rondelle plate de 3/8" (w) par le trou dans la parenthèse et l'appui de boîte et puis filetez dans le plat fileté (y). Partez lâchement pour l'ajustement postérieur.

Existing Stud in Box Support

Existing Hole in Box Support



3/8 x 1 1/4" Hex Head Bolt (V)  
3/8" Flat Washer (W)  
3/8" Threaded Plate (Y)

Place 12mm hex nut (Z)



**5**

Place driver and passenger rear main brackets (F and I) up to the coupler nut (S). Secure each bracket into place using 18mm x 35mm hex head bolt (T) and 18mm flat washer (U). Note: If you cannot tighten the 18mm bolt and it is hitting the threaded stud on the inside of the coupler nut, then use the extra washers that have been provided.

Placez les parenthèses principales arrière de conducteur et de passager (F et I) jusqu'à l'écrou de coupleur (s). Fixez chaque parenthèse dans l'endroit en utilisant le boulon de tête de sortilège de 18mm x de 35mm (t) et la rondelle plate de 18mm (u). Note : Si vous ne pouvez pas serrer le boulon de 18mm et il frappe le goujon fileté sur l'intérieur de l'écrou de coupleur, alors employez les rondelles supplémentaires qui ont été fournies.

18mm x 35mm Hex Head Bolt  
18mm Flat Washer

Driver Side Rear Bracket (F)  
Passenger Side-Not Shown



Loosely secure the bottom of the driver and passenger support brackets (G and J) using a 3/8 x 1 1/4" hex head bolt (V), 3/8" flat washers (W), and 3/8" hex nuts (X) as shown in the picture above. The top of the driver and passenger support brackets (G and J) will go to the front of the front main bracket location. You will need to remove the bolt from the threaded plate location on the front main bracket and secure both brackets to the threaded plate.





**6**

Using the pictures below as a guide, place angle braces (D) up to the front and rear main brackets and secure into place using  $\frac{1}{2}$  x  $1\frac{1}{2}$ " hex head bolts (O),  $\frac{1}{2}$ " flat washers (P),  $\frac{1}{2}$ " lock washers (R), and  $\frac{1}{2}$ " hex nuts (Q).

En utilisant les images ci-dessous comme guide, placez les croisillons d'angle (d) jusqu'aux parenthèses principales avant et arrière et les fixez dans l'endroit en utilisant le  $\frac{1}{2}$  X du 1  $\frac{1}{2}$  de  $\frac{1}{2}$  les rondelles plates des boulons principaux de sortilège (o), " (p), "du  $\frac{1}{2}$  de  $\frac{1}{2}$  les écrous de sortilège des rondelles de freinage (r), et" (q).

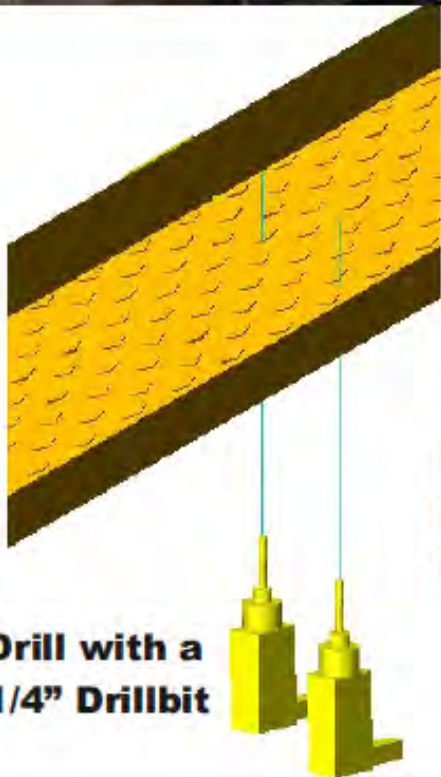




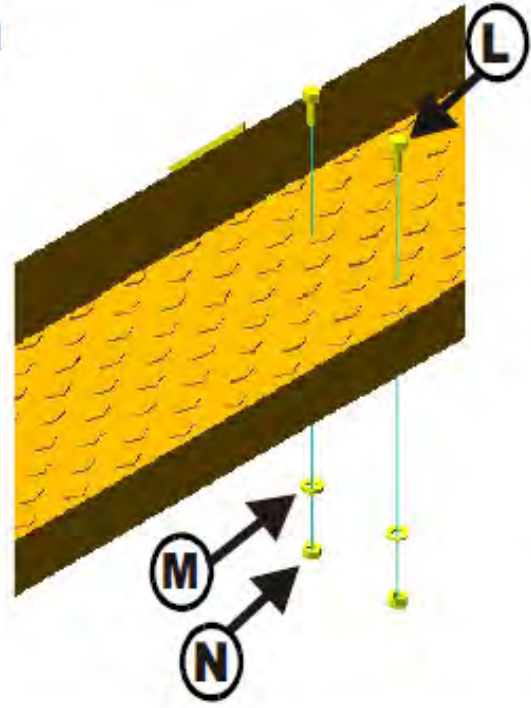
# 7

Place the britetread side box board up to the angle braces. You will have to tip the board upward so that the fin type seal fits behind the rocker panel lip. Align the britetread side box board with the cab running board and then clamp the side box board to the front and rear brackets. Using the holes in the front and rear bracket as a guide, drill 1/4" holes through the britetread side box board. Secure the front and rear side box board brackets to the britetread side box board using 1/4 x 1" ribneck carriage head bolts (L), 1/4" flat washers (M), and 1/4" hex nuts (N). Tighten into place using a 7/16" wrench / or socket.

Placez le panneau de boîte de côté de britetread jusqu'aux croisillons d'angle. Vous devrez incliner le conseil vers le haut de sorte que le type d'aileton ajustements de joint derrière le culbuteur lambrissent la lèvre. Alignez le panneau de boîte de côté de britetread avec le panneau courant de cabine et puis maintenez le panneau latéral de boîte aux parenthèses avant et arrière. En utilisant les trous dans la parenthèse avant et arrière comme guide, forez les trous de 1/4" par le panneau de boîte de côté de britetread. Fixez les parenthèses de panneau de boîte de dos avant et au panneau de boîte de côté de britetread à l'aide des boulons de tête de chariot de ribneck de 1/4 x de 1"(l), des rondelles plates de 1/4" (m), et des écrous 1/4" de sortilège (n). Serrez dans l'endroit à l'aide d'une clé de 7/16"/ou de la douille.



**Britetread Running Board**

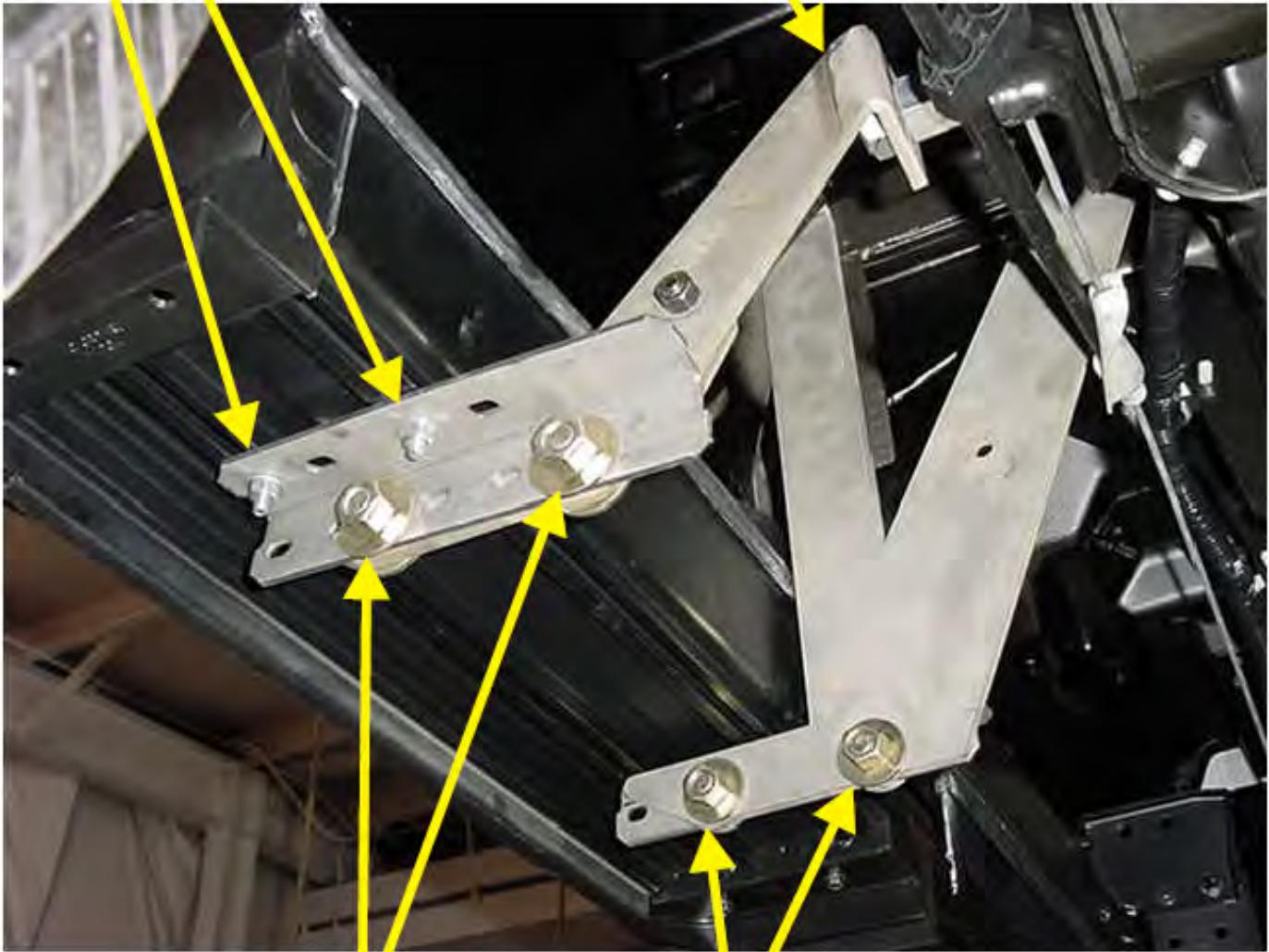


# 8

Make any final adjustments to the alignment of the side box board on the vehicle and then tighten all of the fasteners until snug.

**Slots for adjustment  
(In and Out)**

**Slots for adjustment  
(Up and Down)**



**Slots for adjustment up and down**



**9**

**Drill two holes through the britetread mudflap and the sheet metal of the vehicle wheel well opening. Secure the britetread mudflap to the vehicle wheel well opening using 1/4 x 1" sheet metal screws (AA). Tighten into place using a 3/8" wrench / or socket.**

**Forez deux trous par le mudflap de britetread et le métal de feuille de l'ouverture de soute de train de véhicule. Fixez le mudflap de britetread à l'ouverture de soute de train de véhicule à l'aide des vis en métal de feuille de 1/4 x de 1"(aa). Serrez dans l'endroit à l'aide d'une clé de 3/8"/ou du plot.**

