



**Before returning this product
to the store of purchase**

Contact Dee Zee if you experience the following problems:

- Missing Parts
- Installation Problems/Questions
- Warranty Questions

1.800.779.2102

Hours of operation: 8am - 5pm CST, Mon-Friday

Review complete warranty policy and register your product at:

www.deezee.com



Dee Zee Running Board Installation Instructions

Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.

Note: Please take time to read all of the instructions before beginning this installation.

Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.

Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.

Warning! It is unlawful and dangerous to ride on running boards or side box boards while vehicle is in motion.

Cleaning instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent and use a high grade automotive type wax. **DO NOT USE ABRASIVE CLEANERS ON THIS PRODUCT!**

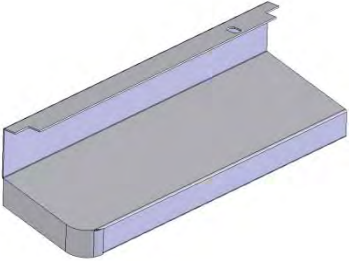

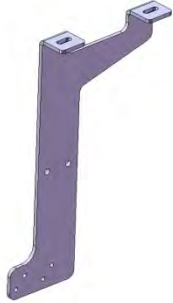

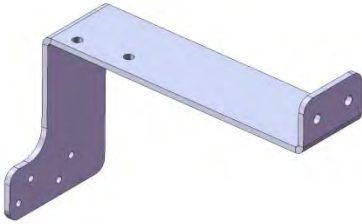
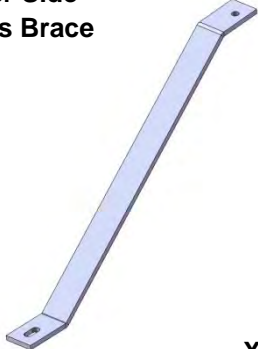
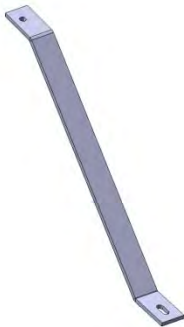


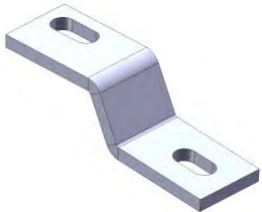
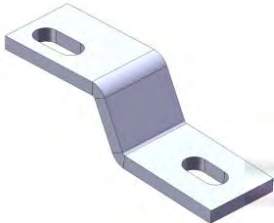


If you should happen to have any questions with this product or you have an installation question, please feel free to call us at:








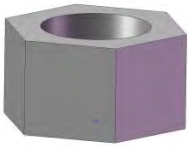

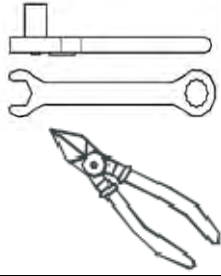
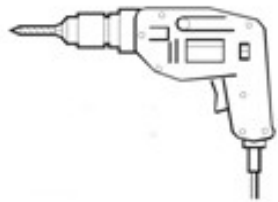

1-800-779-8222

If you would like to find out more information on Dee Zee's products, please feel free to visit our website at:

WWW.DEEZEE.COM

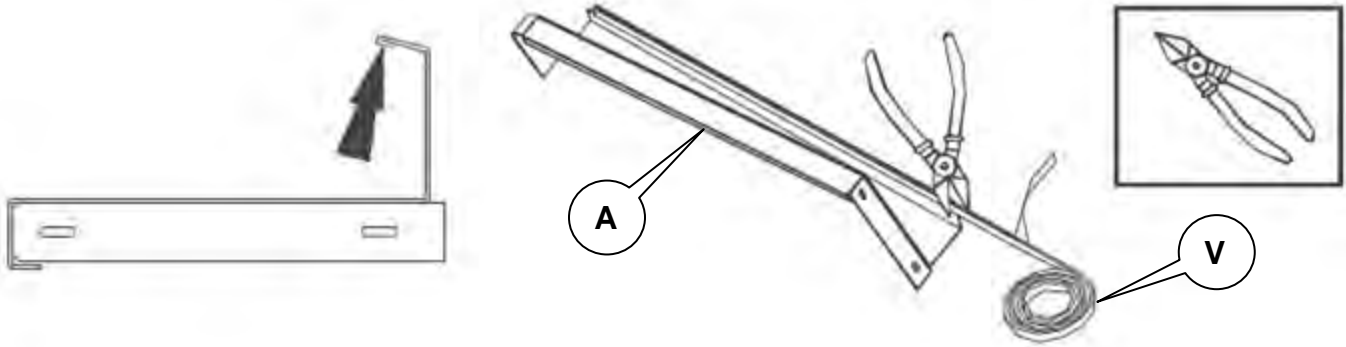
DZ 2376
(2008 – Current) Ford Super Duty 6.5' Box

<p>A Side Box Boards</p>  <p>BD 2309L/R 1LH / 1RH</p>	<p>B Driver Side-Front Brace</p>  <p>B 1692LP X1</p>	<p>C Passenger Side-Front Brace</p>  <p>B 1692RP X1</p>	
<p>D Driver Side-Rear Brace</p>  <p>B 1696LP X1</p>	<p>E Passenger Side-Rear Brace</p>  <p>B 1696RP X1</p>	<p>F Driver Side-Cross Brace</p>  <p>B 1697LP X1</p>	
<p>G Passenger Side-Cross Brace</p>  <p>B 1697RP X1</p>	<p>H Top Front Brace</p>  <p>B 1598N X2</p>	<p>I 9" Angle Brace</p>  <p>B 865 X4</p>	
<p>J Driver Side-Corner Brace</p>  <p>B 1698LP X1</p>	<p>K Passenger Side-Corner Brace</p>  <p>B 1698RP X1</p>	<p>L Driver Side-Mud Flap</p>  <p>FP SB F81Z L X1</p>	<p>M Passenger Side-Mud Flap</p>  <p>FP SB F81Z R X1</p>

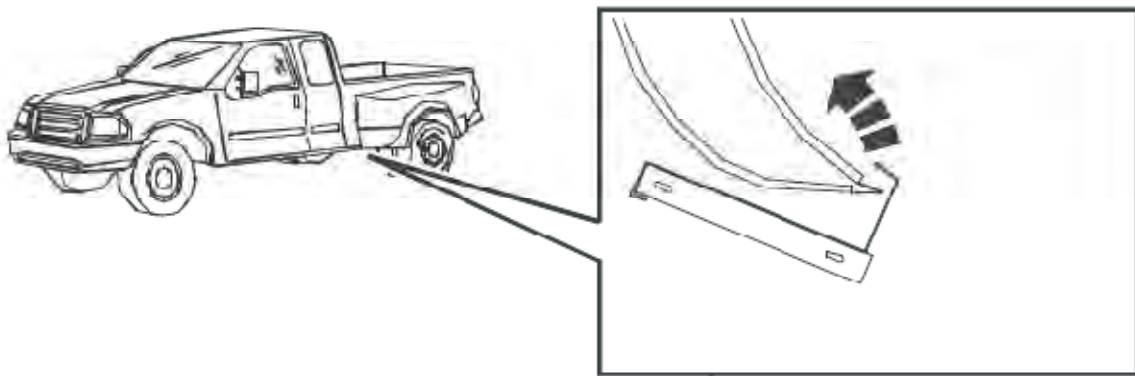
<p>N 3/8" Washer</p>  <p>PN 113 X20</p>	<p>O 3/8" x 1 1/4" Hex Bolt</p>  <p>PN 114 X12</p>	<p>P 1/4" Nylon Lock Nut</p>  <p>PN 341 X12</p>	<p>Q 1/4" Washer</p>  <p>PN 72 X28</p>
<p>R 1/4" x 1" Hex Bolt</p>  <p>PN 96 X12</p>	<p>S 1/4" x 1" Carriage Bolt</p>  <p>PN 87 X8</p>	<p>T 1/4" x 1" Sheet Metal Screw</p>  <p>PN 97 X4</p>	<p>U 3/8" Hex Nut</p>  <p>PN 90 X8</p>
<p>V Foam Gasket Tape</p>  <p>FGT 01 X 5ft</p>	<p>Tools Required</p> <p>Ratchet / Wrench 13mm / 10mm 3/8" 7/16" 9/16"</p>  <p>Drill Bit sizes 9/32" 3/16"</p> 		
<p>W 1/4" Hex Nut</p>  <p>PN 71 X8</p>			

1

Take the foam gasket tape and run it along the inside of the top lip on the running board and trim it to length as shown.

**2**

Locate and remove the bolt holding the stiffener in place next to the wheel well. Place the running board so that the top lip is resting against the inside of the pinch weld. Align the hole in the running board with the hole in the pinch weld where the stiffener is mounted. Insert the stiffener bolt back through the pinch weld and the board. Make sure that the running board is underneath the stiffener inside the wheel well.



Make sure stiffener is resting on top of the running board as shown.

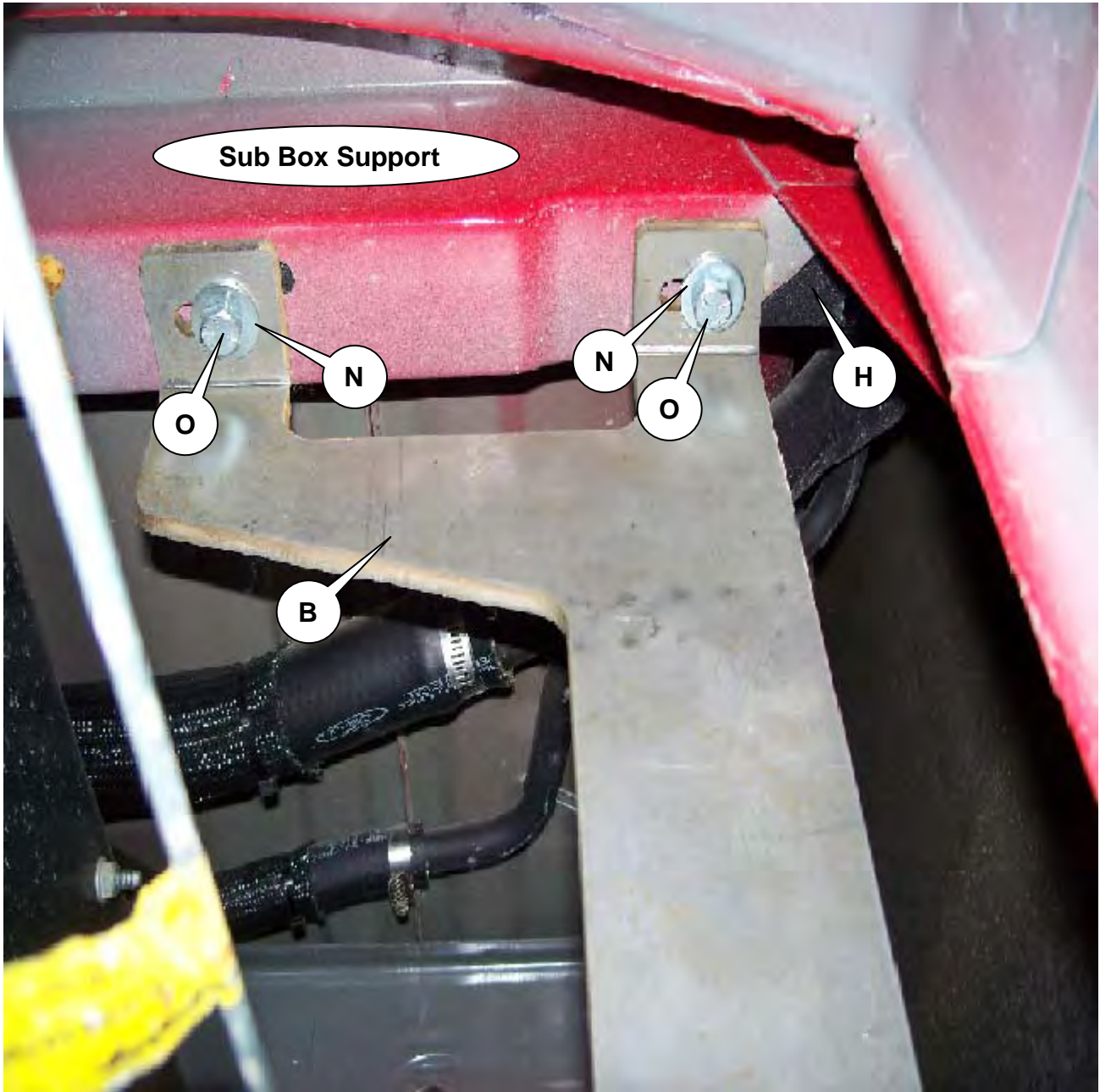


**13mm
Wrench and
Socket**



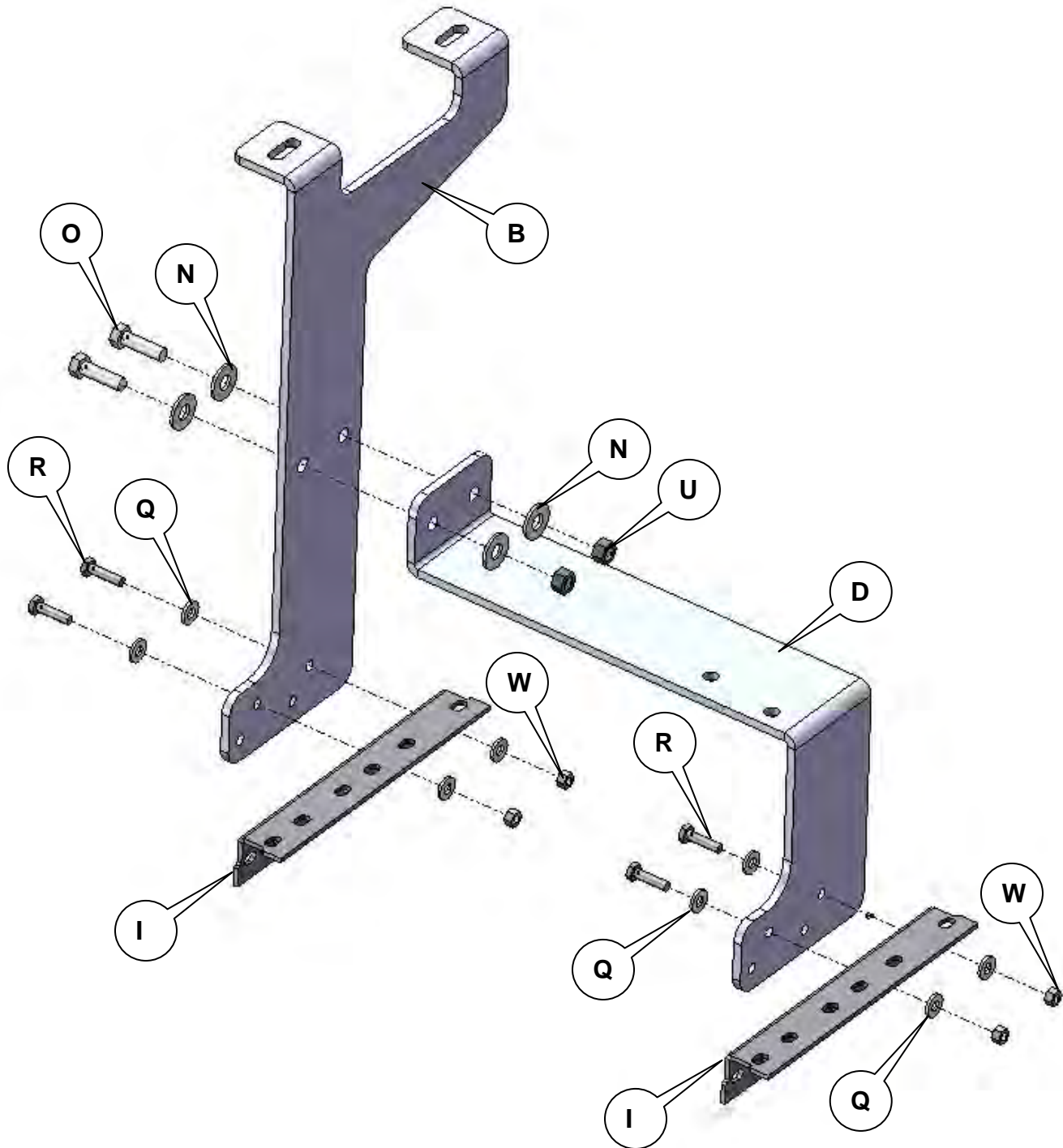
3

Locate the front sub box support and place the top front brace (H) into the sub box support as shown below. With the top front brace in place hold the driver side-front brace (B) up to the channel and attach it to the top front brace using two 3/8" bolts (O) and two 3/8" washers (N).



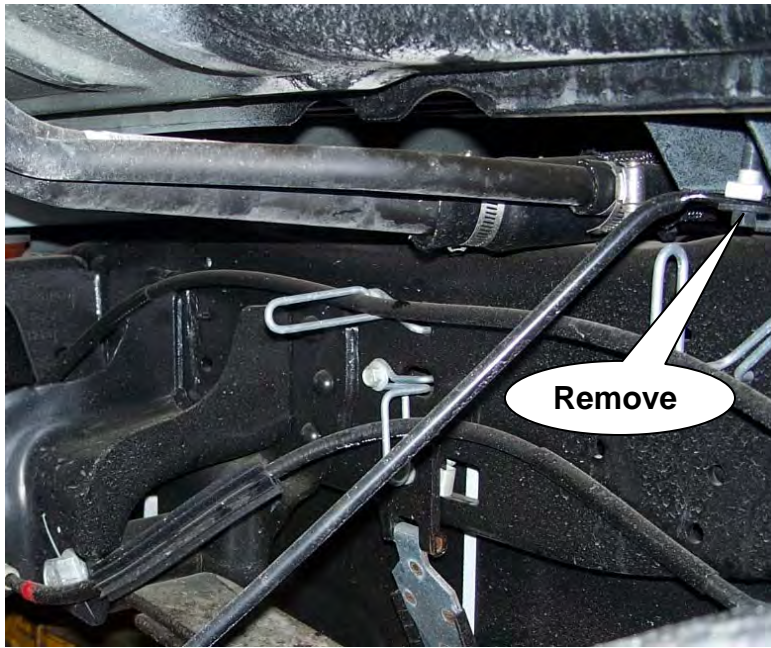
4

Attach the driver side-rear brace (D) to the driver side-front brace (B) as shown below using two 3/8" x 1 1/4" bolts (O), four 3/8" washers (N), and two 3/8" hex nuts (U). Next attach two 9" angle braces (I) to the driver side-front brace and the driver side-rear brace using four 1/4" x 1" bolts (R), eight 1/4" washers (Q), and four 1/4" hex nuts (W) as shown below. Hand tighten all fasteners, and leave loose for later adjustment.

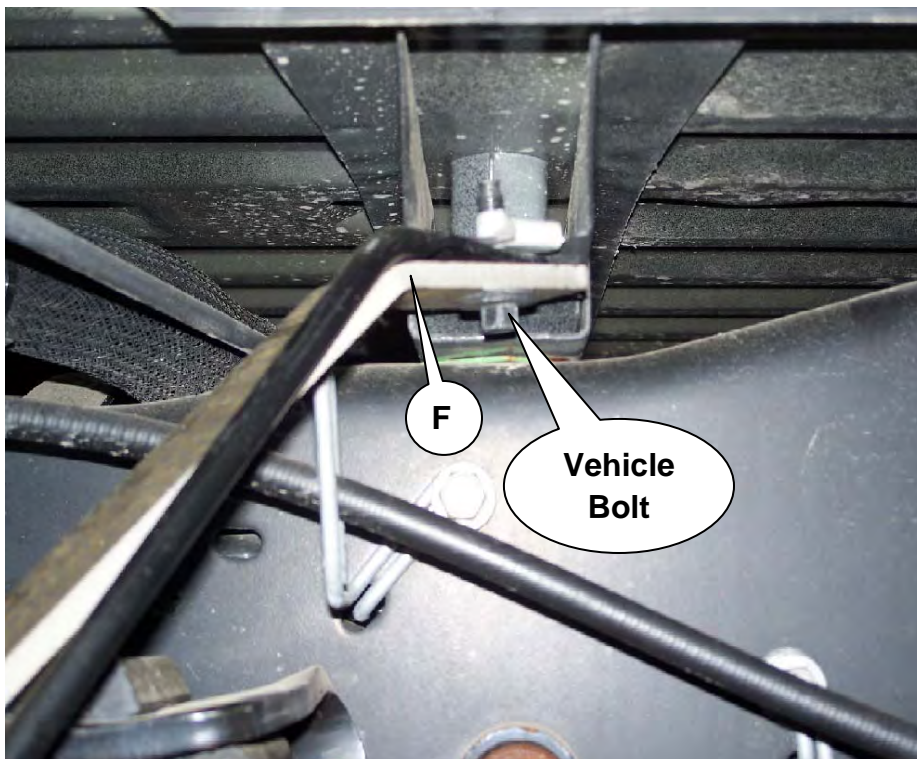


Driver's Side Assembly

- 5** Locate and remove the bolt holding the wheel well stiffener to the rear sub box support.

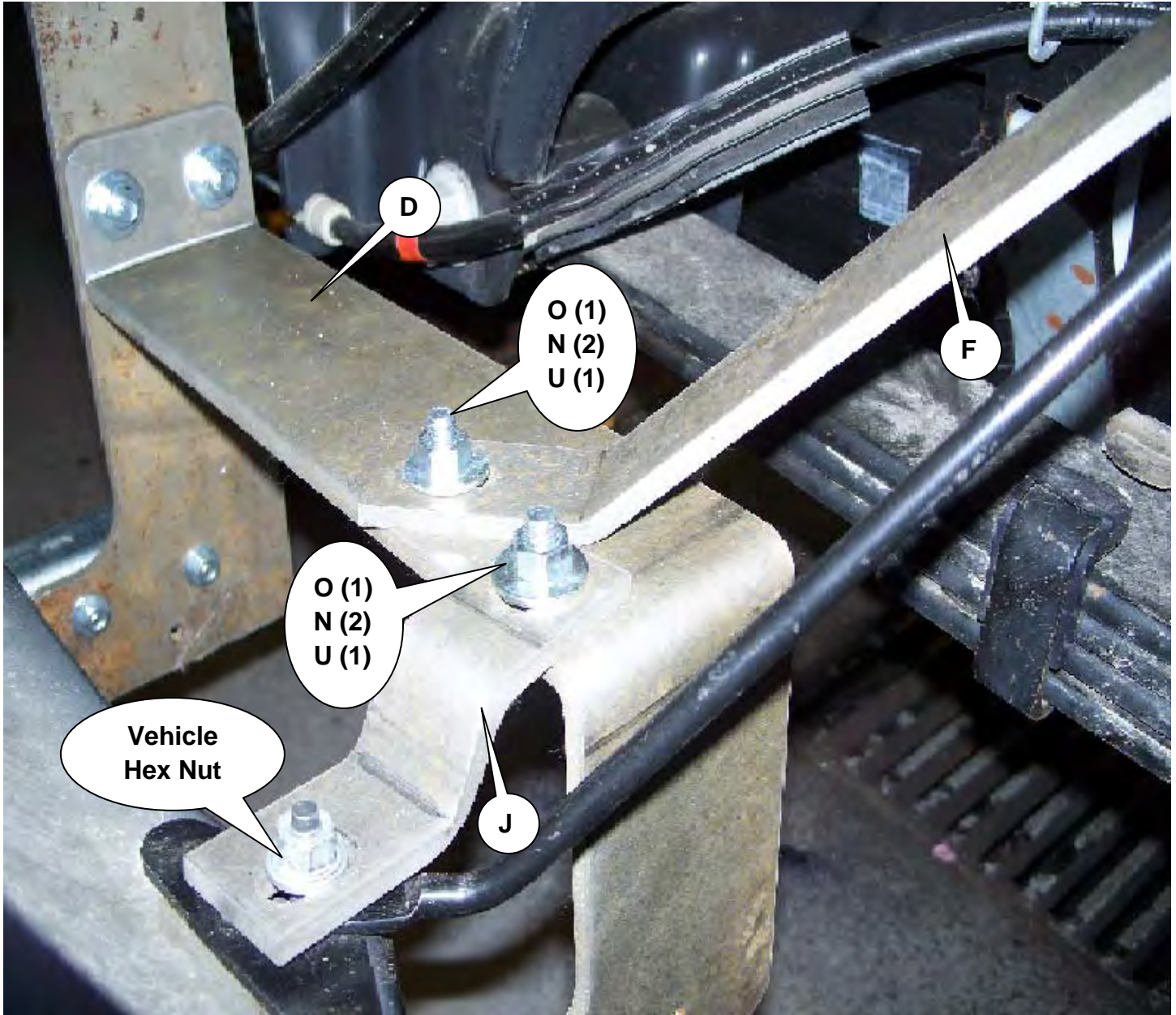


Attach the driver side-cross brace (F) to the bottom side of the wheel well stiffener with the bolt removed in the previous step.



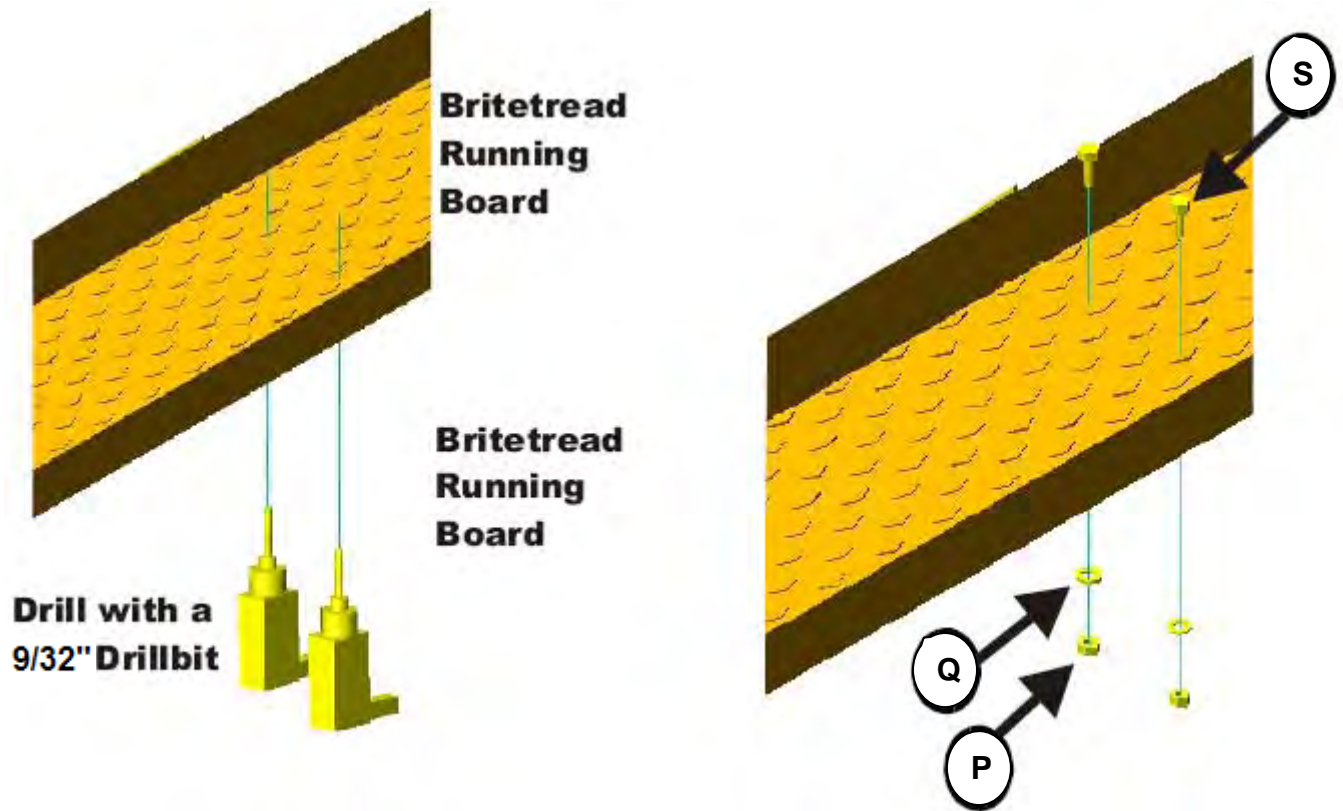
6

Rotate the driver side-cross brace (F) over to the driver side-rear brace (D) and attach using one 3/8" x 1 1/4" bolt (O), two 3/8" washers (N), and one 3/8" hex nut (U). Next, remove the nut from the bottom flange of the wheel well stiffener, but keep the bolt in place. Put the driver side-corner brace (J) over the wheel well stiffener bolt and reattach the vehicle hex nut that was removed. Attach the driver side-corner brace to the driver side-rear brace using one 3/8" x 1 1/4" bolt (O), two 3/8" washers (N), and one 3/8" hex nut (U).



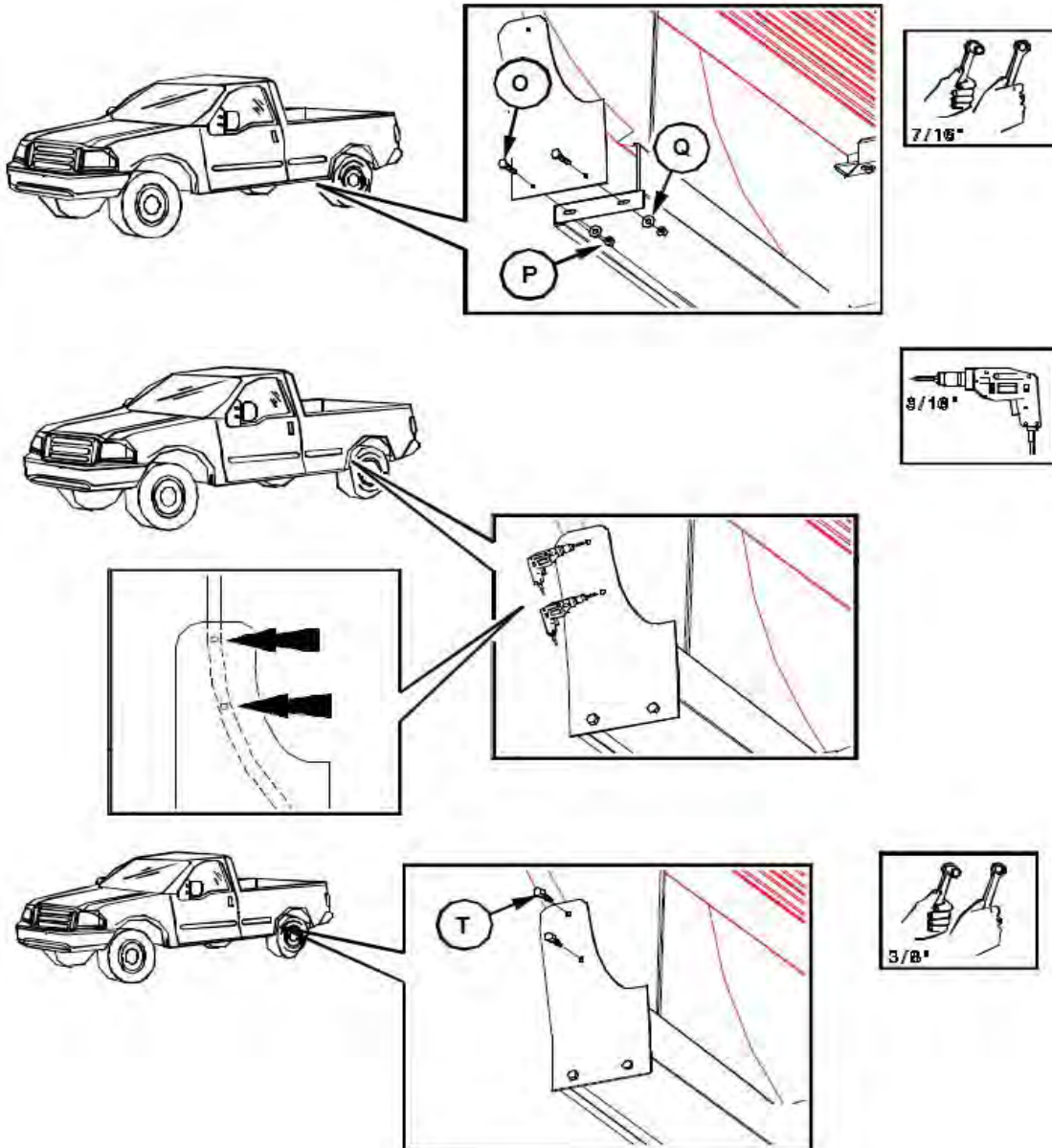
7

Make any final adjustments to the alignment of the running board and the braces on the vehicle and then use the existing slots in the mounting brackets to drill $9/32$ " holes through the side box board. Secure into place using four $1/4$ " x 1 " ribneck carriage head bolts (S), four $1/4$ " washers (Q), and four $1/4$ " nylock hex nuts (P). Tighten all fasteners.



8

Take the driver side-mud flap (L) and attach it to the bottom of the running board using two 1/4" x 1" hex cap bolts, two 1/4" washers (Q), and two 1/4" nylock hex nuts (P). Move the mud flap so the side is in line with the vehicle wheel well flare and tighten the bottom fasteners. Using the holes in the mud flap as a guide, drill two 3/16" holes into the wheel well lip. Attach the mud flap to the wheel well using two 1/4" sheet metal screws (T).

**9**

Make sure all fasteners are tightened then repeat steps 1-8 for the passenger side of the vehicle.