

INSTALLATION INSTRUCTIONS

SIDE BAR

99-08 FORD F250 / F350 SUPER CAB & SUPER CREW

PART NUMBER 370321, 370322, 370323, 370327, 370328, 370329

PARTS LIST:

1	Passenger Side Bar	6	10mm Clip Nuts
1	Driver Side Bar	14	10-1.50mm x 40mm Hex Head Bolts
4	Mounting Brackets	22	10mm Flat Washers
4	12-1.75mm x 50mm Hex Head Bolts	14	10mm Lock Washers
4	12mm Lock Washers	8	10mm Hex Nuts
4	12mm Flat Washers		

PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Locate the driver side front and rear mounting points under the vehicle on the pinch weld.
3. Install the 10mm Clip Nuts (*Figure 1*). **NOTE:** The rear mount will require (2) Clip Nuts and the front only (1).
4. Loosely attach the Driver Side Brackets to pinch weld using the included (2) 10-1.50mm x 40mm Hex Head Bolts, (4) 10mm Flat Washers, and (2) 10mm Lock Washers (2 & 3)).
NOTE: Four mounting holes on the bracket must be vertical when installing.
5. Loosely attach the upper side of the Mounting Brackets to already installed Clip Nuts by using (2) 10-1.50mm x 40mm Hex Head Bolts, (2) 10mm Flat Washers, and 10mm Lock Washers on each Mounting Bracket (*Figure 2 & 3*).
6. Place Side Bar into position and loosely attach it to Mounting Brackets using the included (2) 12-1.75mm x 50mm Hex Head Bolts, (2) 12mm Flat Washers, and (2) 12mm Lock Washers (*Figure 4 & 5*). **NOTE:** Side Bar mounting hole on the brackets should be horizontal.
7. Level and align Side Bar with the side of the vehicle then tighten all hardware at this time.
8. Repeat steps 2 to 7 for passenger side.
9. Periodically check and retighten the hardware as necessary.

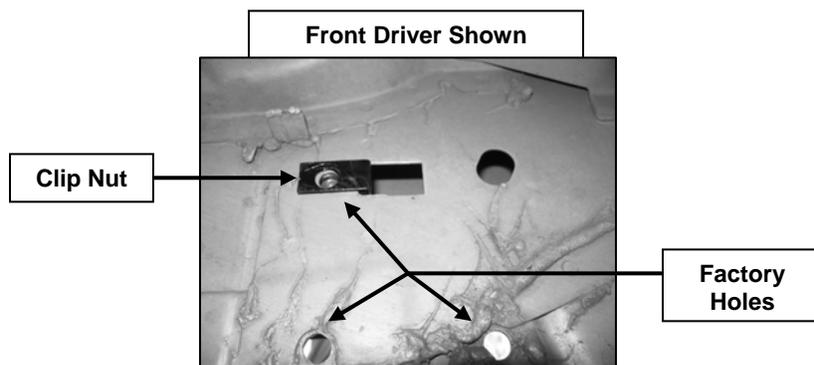


Figure 1

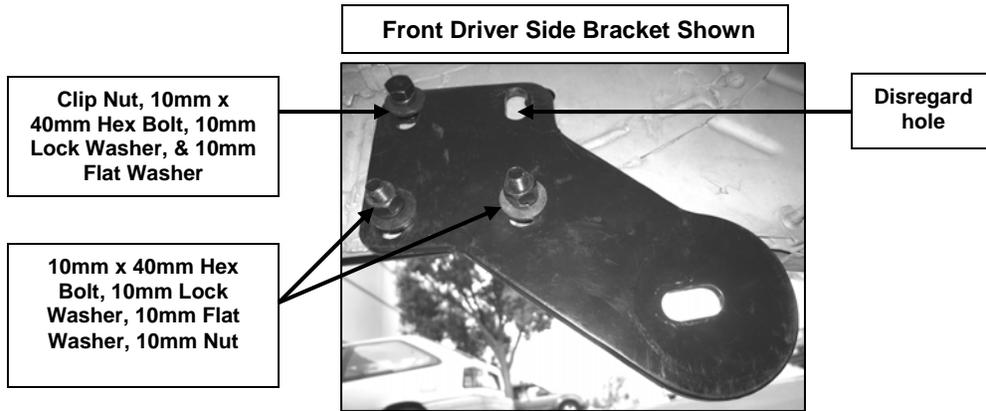


Figure 2



Figure 3



Figure 4

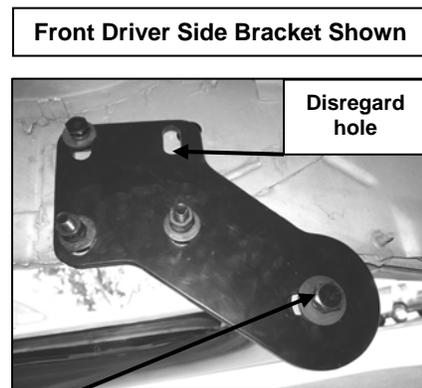


Figure 5

12mm x 50mm Hex Bolt, 12mm Lock Washer, & 12mm Flat Washer