



**Before returning this product  
to the store of purchase**

**Contact Dee Zee if you experience the following problems:**

- Missing Parts
- Installation Problems/Questions
- Warranty Questions

**1.800.779.2102**

Hours of operation: 8am - 5pm CST, Mon-Friday

Review complete warranty policy and register your product at:

**[www.deezee.com/warranty.php](http://www.deezee.com/warranty.php)**

**INSTALLATION INSTRUCTIONS**  
**3," 4" ROUND AND 4" OVAL BENT END SIDEBAR**  
**99-09 FORD F250-550 REGULAR, SUPER & SUPER CREW CABS**  
**PART # DZ 370327/DZ 370329**

**PARTS LIST:**

1	Passenger Side Bar	6	10mm Clip Nuts
1	Driver Side Bar	14	10-1.50mm x 40mm Hex Head Bolts
4	Mounting Brackets	22	10mm ID x 27mm OD x 3mm Flat Washers
4	1/2" x 2" Hex Head Bolts	14	10mm Lock Washers
4	1/2" Lock Washers	8	10mm Hex Nuts
4	1/2 x 1-1/2" OD x 1/8" Flat Washers		

**PROCEDURE:**

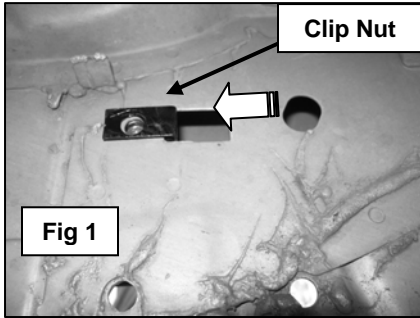
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Locate the driver side front and rear mounting points under the vehicle on the pinch weld.
3. Install the 10mm Clip Nuts (**Figure 1**). **NOTE:** The rear mount will required (2) Clip Nuts and the front only (1).
4. Loosely attach the Driver Side Brackets to pinch weld using the included (2) 10mm x 40mm Hex Head Bolts, (4) 10mm Flat Washers, and (2) 10mm Lock Washers, (**Figure 2 & 3**). **NOTE:** Pinch weld and side panel holes on the bracket must be horizontal when installing.
5. Loosely attach the upper side of the Mounting Brackets to already installed Clip Nuts by using (2) 10-1.50mm x 40mm Hex Head Bolts, (2) 10mm Flat Washers, and 10mm Lock Washers on each Mounting Bracket, (**Figure 2 & 3**).
6. Place Side Bar into position and loosely attach it to Mounting Brackets using the included (2) 1/2" x 2" Hex Head Bolts, (2) 1/2" Flat Washers and (2) 1/2" Lock Washers (**Figure 4 & 5**). **NOTE:** Side Bar mounting hole on the brackets must be vertical.
7. Level and align Side Bar with the side of the vehicle then tighten all hardware at this time.
8. Repeat steps 2 to 7 for passenger side.
9. Periodically check and retighten the hardware as necessary.

**To protect your investment,** wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

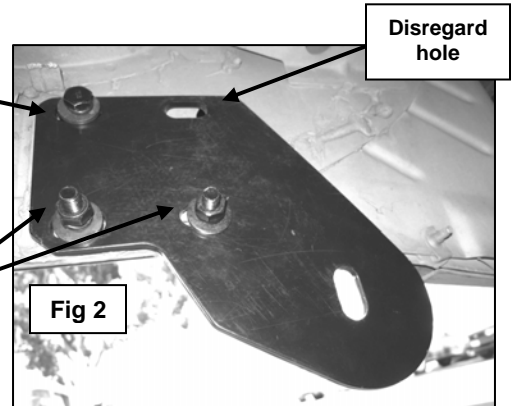
**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

Front Driver Side Pictured



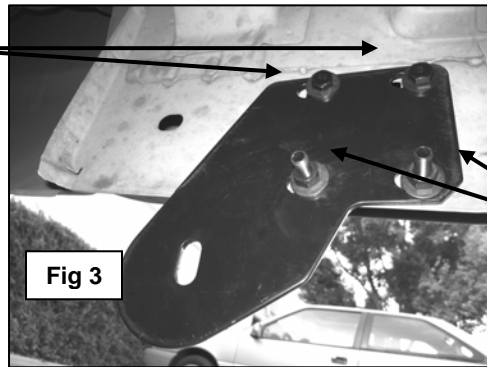
10mm Clip Nut  
10mm x 40mm Hex Bolt  
10mm Lock Washer  
10mm Flat Washer

(2) 10mm x 40mm Hex Bolts (2)  
10mm Lock Washers  
(4) 10mm Flat Washers  
(2) 10mm Nuts



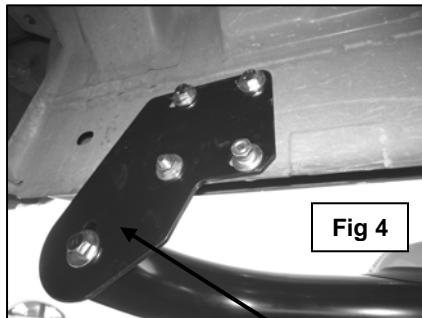
Rear Driver Side Pictured

(2) Clip Nuts,  
(2) 10mm x 40mm Hex Bolts  
(2) 10mm Lock Washers  
(2) 10mm Flat Washers

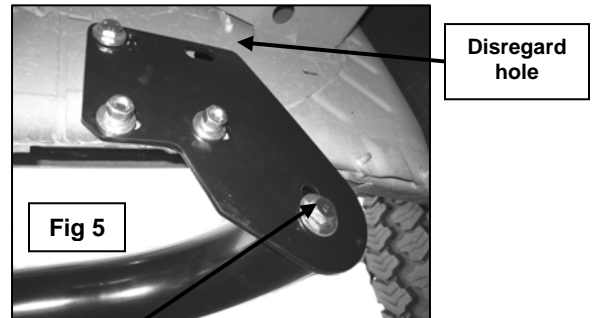


(2) 10mm x 40mm Hex Bolts  
(2) 10mm Lock Washers  
(4) 10mm Flat Washers  
(2) 10mm Nuts

Rear Driver Side Pictured



Front Driver Side Pictured



1/2" x 2" Hex Bolts  
1/2" Lock Washer  
1/2" Flat Washer