INSTALLATION INSTRUCTIONS
SIDE BAR
2000 - 2010 GMC YUKON XL ½ TON 2/4WD
2000 - 2010 CHEVROLET SUBURBAN ½ TON 2/4WD
PART#DZ 370791/DZ 370792/DZ 370793

Read the instructions completely before you begin the installation. NOTE: Pictures are for reference only, actual brackets may be different. Installation is the same

PARTS LIST

(2) SIDE TUBES WITH STEPS
(2) FRONT MOUNT BRACKETS
(2) REAR MOUNT BRACKETS
(2) CENTER MOUNT BRACES
(6) M12-1.75 x 120mm HEX HEAD BOLTS（**ONLY FOR 00-06 MODEL**）
(2) 8mm x 24mm x 2mm FLAT WASHERS
(2) 8mm LOCK WASHERS

(4) ½" x 2" HEX HEAD BOLTS
(10) ½" FLAT WASHERS
(10) ½" LOCK WASHERS
(2) 8-1.25mm x 25mm HEX BOLTS

PROCEDURE

1. Begin installation by working on driver side of the vehicle (see Figures 1.1 – 1.4).

2. From underneath truck, loosen and remove body mount bolts that run upward through mounts into floorboard. Attach and secure Front Mount Bracket to underside of vehicles front body mount (see Figure 1.2)   with (1) M12 – 1.75 x 120mm bolt (**For 07-on models, use the factory bolt on the vehicle**), (1) ½" split lock washer, and (1) ½" flat washer. Hand Tighten.

3. Attach and secure Rear Mount Bracket to underside of vehicles rear body mount as shown in Figure 1.4, in same manner as the front. Repeat for Center Brace, (see Figure 1.3).

4. Attach Side Tube to Front and Rear Brackets using (1) ½" x 2" bolt, (1) ½" lock washer and (1) ½" flat washer for each bracket and hand tighten. Fasten Center Brace to Side Tube using (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer. Adjust Side Tube so that it is level and centered, and tighten all bolts to complete the driver-side assembly.

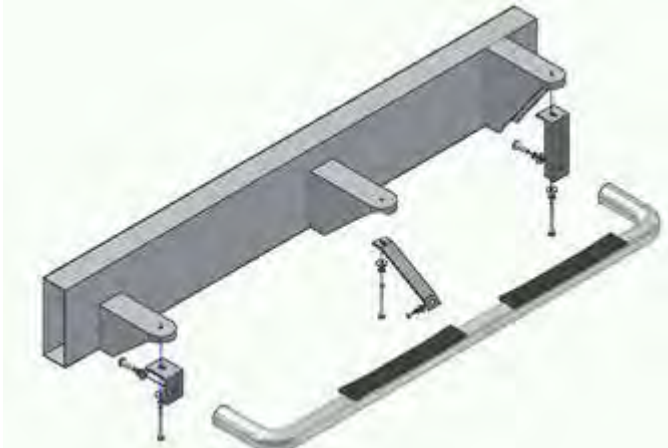5. Repeat process for passenger side of vehicle to complete installation.

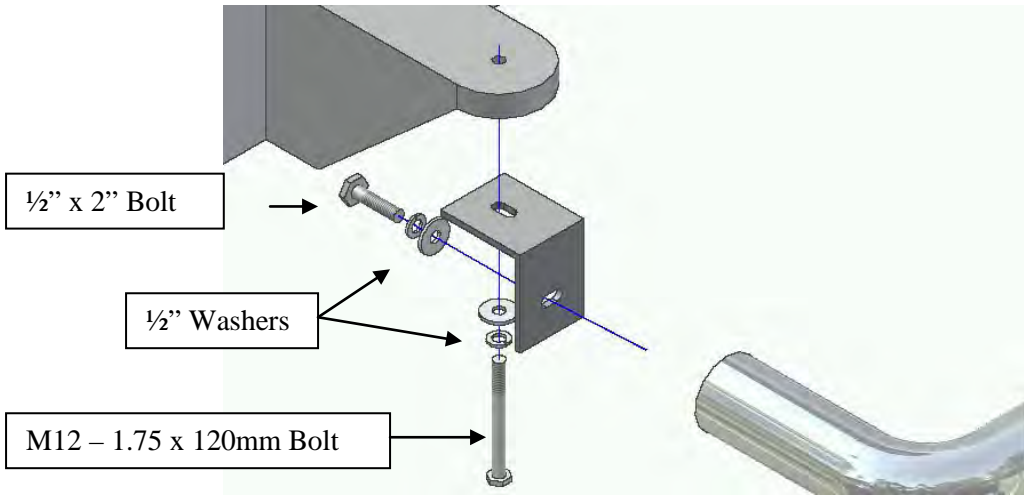Figure 1.1 – Driver-Side Full Assembly View

½" x 2" Bolt

½" Washers
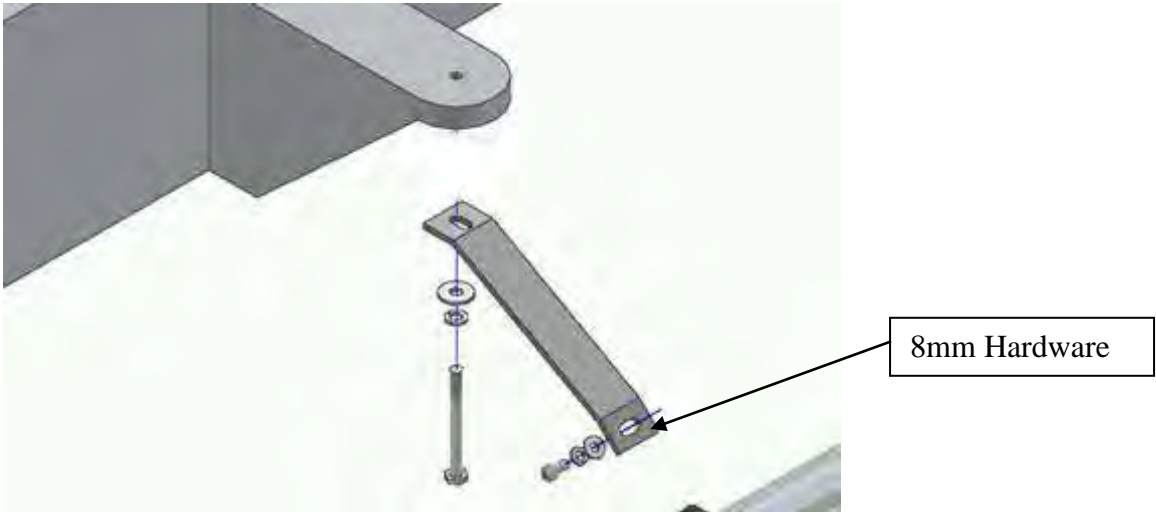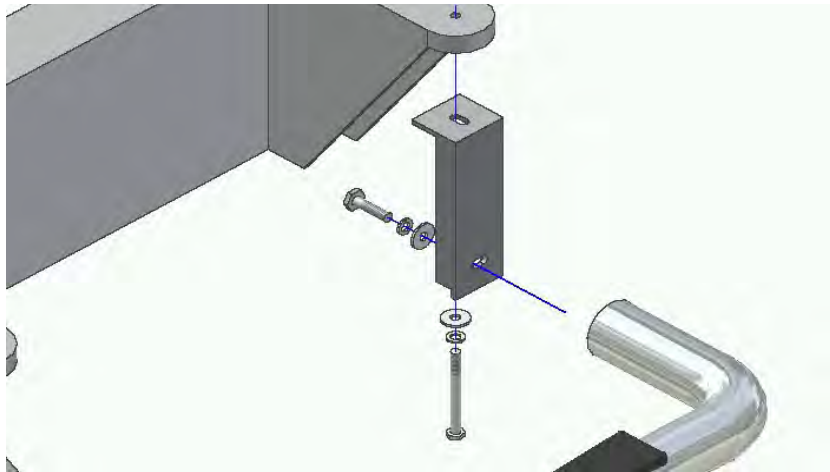
M12 – 1.75 x 120mm Bolt

Figure 1.2 – Front Bracket

8mm Hardware

Figure 1.3 – Center Brace

Figure 1.4 – Rear Bracket