

INSTALLATION INSTRUCTIONS

4" OVAL SIDEBAR WITH BENT ENDS

1999-2010 SILVERADO/SIERRA EXTRA CAB 1500/2500LD

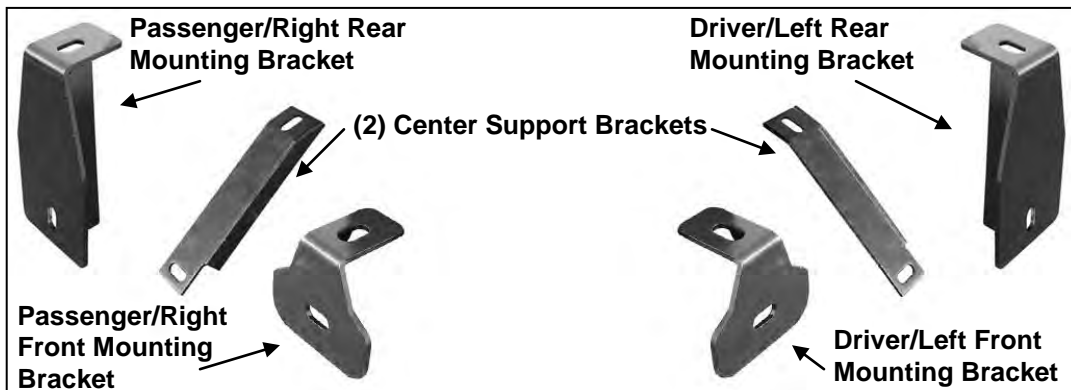
2001-2010 SILVERADO/SIERRA EXTRA CAB 2500HD-3500

PART # DZ 371527/DZ 371529



PARTS LIST:

1	Driver/Left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/Right Sidebar	4	1/2" Lock Washers
1	Driver/Left front Mounting Bracket	4	1/2" ID x 1-1/2" OD x 1/8" Flat Washers
1	Passenger/Right front Mounting Bracket	2	10-1.50mm x 25mm Hex Bolts
1	Driver/Left rear Mounting Bracket	2	10mm Lock Washers
1	Passenger/Right rear Mounting Bracket	2	10mm ID x 20mm OD x 2mm Flat Washers
2	Center Support Brackets		



PROCEDURE:

- REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- From underside of vehicle, remove the passenger side front body mount bolt, steel washer (if equipped), and rubber bushing, **(Figure 1)**.
- Select the passenger side front Mounting Bracket. Insert the factory body mount bolt through the Mounting Bracket and into the steel washer, (if equipped), and rubber bushing. Hang the Mounting Bracket in position by partially threading the factory body mount bolt up into place, **(Figure 1)**. Repeat this step for passenger side Center Support Bracket, **(Figure 2)**, and rear Mounting Bracket, **(Figure 3)**. Snug but do not tighten hardware at this time.
VERY IMPORTANT! There are several different designs, (depending on model year), for the factory steel body mount bracket. The front Sidebar Mounting Brackets can be switched, driver side to passenger side, to provide additional clearance between the gusset on the Mounting Bracket and the factory steel body mount bracket welded to the frame. The front Mounting Brackets however, are not interchangeable with the rear Mounting Brackets. **To prevent unnecessary noise, adjust the position of the Mounting Brackets so that the Brackets do not come in contact with the factory steel body mount bracket.**
- Carefully position the passenger/right Sidebar up to the Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, **(Figure 1 & 3)**. Snug but do not tighten hardware at this time.
- Line up the slot in the Center Support Bracket with the threaded insert in the Sidebar. Bolt the Bracket to the Sidebar with (1) 10mm x 25mm Hex Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer, **(Figure 2)**.

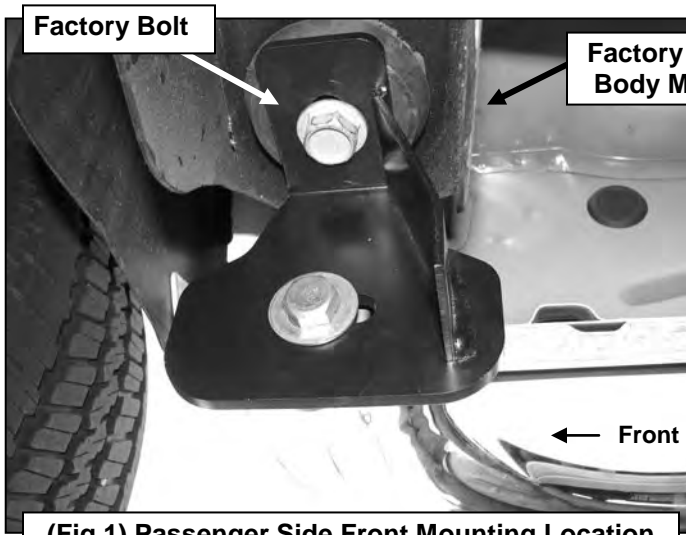
6. Level and adjust the Sidebar, check Mounting Brackets for clearance between factory steel body mount brackets. Once satisfied with fit, tighten all hardware.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

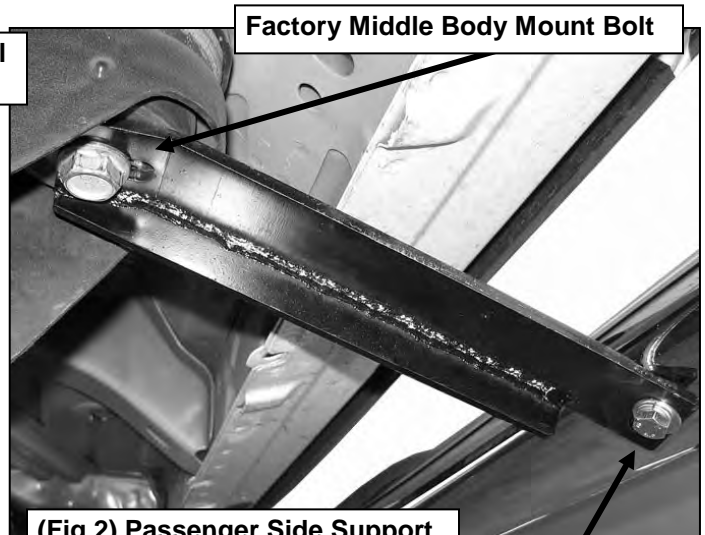
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

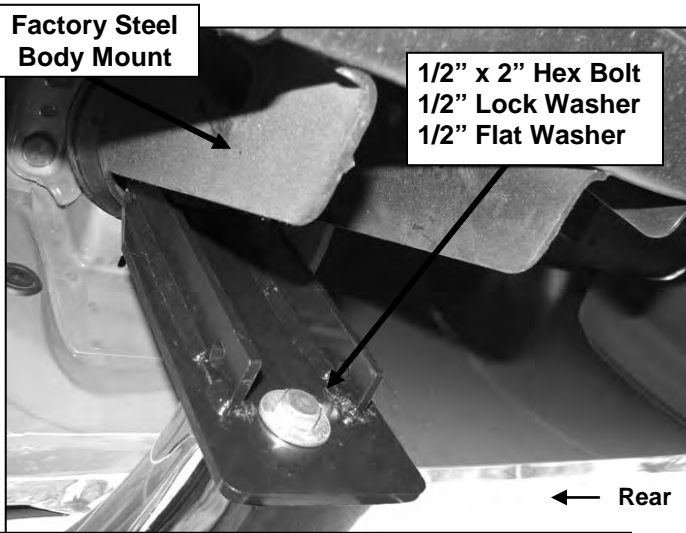
Passenger/Right Sidebar installation pictured



(Fig 1) Passenger Side Front Mounting Location



(Fig 2) Passenger Side Support Bracket Mounting Location



(Fig 3) Passenger Side Rear Mounting Location

