

Before returning this product to the store of purchase

Contact Dee Zee if you experience the following problems:

- Missing Parts
- Installation Problems/Questions
- Warranty Questions

1.800.779.2102

Hours of operation: 8am - 5pm CST, Mon-Friday

Review complete warranty policy and register your product at:

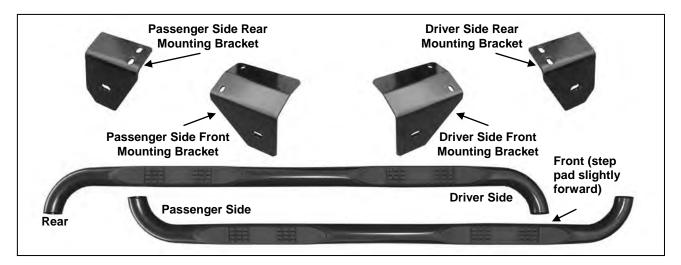
www.deezee.com/warranty.php

INSTALLATION INSTRUCTIONS

3" SIDEBAR (BENT END)
05-08 TOYOTA TACOMA DOUBLE CAB
PART NUMBER DZ 37183x

PARTS LIST:

1	Driver Side Bar	4	1/2 x 2" Hex Head Bolts
1	Passenger Side Bar	4	1/2 x 1-1/4 x 3/32 Flat Washers
1	Driver/Left Front Mounting Bracket	4	1/2 Lock Washers
1	Passenger/Right Front Mounting Bracket	8	8-1.25mm x 30mm Hex Head Bolts
1	Driver/Left Rear Mounting Bracket	8	8mm ID x 22mm OD x 1.5mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	8	8mm Lock Washers



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
- 2. Starting on the driver side front of the vehicle, use a flat screw driver to remove the (2) plastic plugs, (Figure 1A & 1B). Partially attach driver side front Mounting Bracket to the vehicle using the included (2) 8mm x 30mm Hex Head Bolts, (2) 8mm Lock Washers, and (2) 8mm Flat Washers. Repeat this step for rear Mounting Bracket, (Figure 2A & 2B).
- 3. Align holes on the Side Bar with holes on the Mounting Brackets. Attach Driver Side Bar to Mounting Brackets with the included (2) 1/2" x 2" Hex Head Bolts, (2) 1/2" Flat Washers, and (2) 1/2" Lock Washers. NOTE: The front of the Side Bar is determined by the location of the step pad. The front end of the Side Bar has the step pad closest to the end of the tube. In this application, there is only a slight difference between the front and the rear of the Side Bar. Do not tighten at this time.
- **4.** Level and adjust Side Bar properly, and then tighten all hardware.
- **5.** Repeat Steps 2-4 for passenger Sidebar.
- **6.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

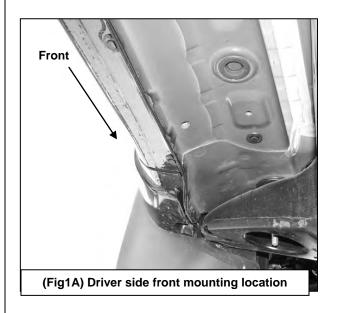
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

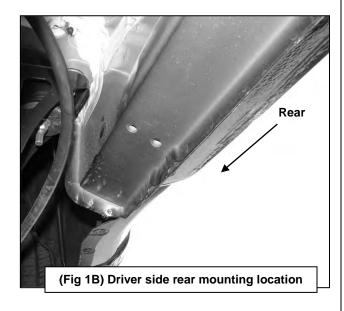
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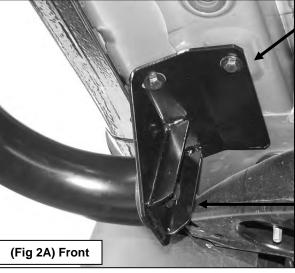
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Side Bar.

For gloss black finishes: Mild soap may be used to clean the Side Bar.

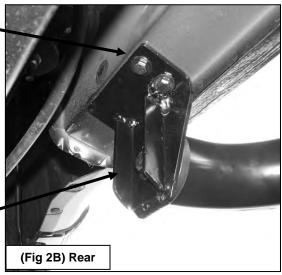
Driver Side Installation Shown







8mm x 30mm Hex Bolts 8mm Lock Washers 8mm Flat Washers



1/2" x 2" Hex Bolts 1/2" Lock Washers 1/2" Flat Washers



Complete Installation

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