



**Before returning this product
to the store of purchase**

Contact Dee Zee if you experience the following problems:

- Missing Parts
- Installation Problems/Questions
- Warranty Questions

1.800.779.2102

Hours of operation: 8am - 5pm CST, Mon-Friday

Review complete warranty policy and register your product at:

www.deezee.com



Dee Zee Running Board Installation Instructions

Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.

Note: Please take time to read all of the instructions before beginning this installation.

Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.

Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.

Warning! It is unlawful and dangerous to ride on running boards or side box boards while vehicle is in motion.

Cleaning instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent and use a high grade automotive type wax. **DO NOT USE ABRASIVE CLEANERS ON THIS PRODUCT!**

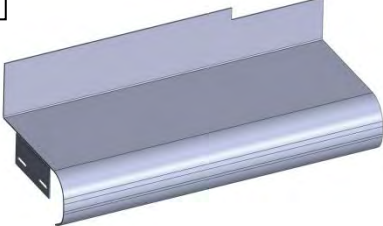



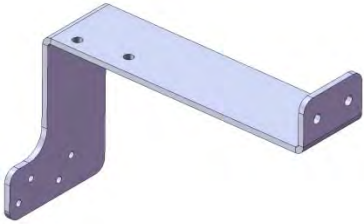
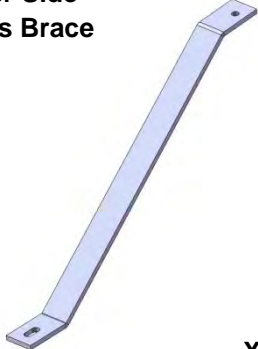
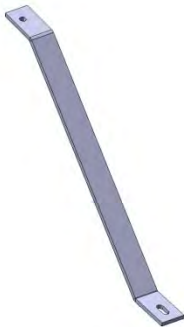


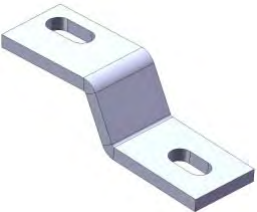
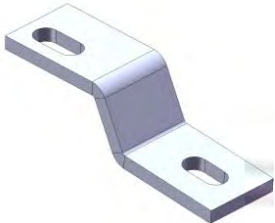

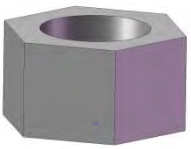
If you should happen to have any questions with this product or you have an installation question, please feel free to call us at:








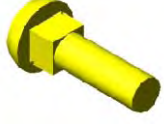







1-800-779-8222

If you would like to find out more information on Dee Zee's products, please feel free to visit our website at:

WWW.DEEZEE.COM

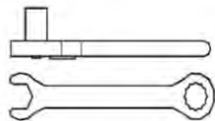
**DZ E28976
(2008 – Current) Ford Super Duty 6.5' Box**

| | | | |
|--|---|--|---|
| <p>A Side Box Boards</p>  <p>BD 28976L/R 1LH / 1RH</p> | <p>B Driver Side-Front Brace</p>  <p>B 1692LP X1</p> | <p>C Passenger Side-Front Brace</p>  <p>B 1692RP X1</p> | |
| <p>D Driver Side-Rear Brace</p>  <p>B 1696LP X1</p> | <p>E Passenger Side-Rear Brace</p>  <p>B 1696RP X1</p> | <p>F Driver Side-Cross Brace</p>  <p>B 1697LP X1</p> | |
| <p>G Passenger Side-Cross Brace</p>  <p>B 1697RP X1</p> | <p>H Top Front Brace</p>  <p>B 1598N X2</p> | <p>I 9" Angle Brace</p>  <p>B 865 X4</p> | |
| <p>J Driver Side-Corner Brace</p>  <p>B 1698LP X1</p> | <p>K Passenger Side-Corner Brace</p>  <p>B 1698RP X1</p> | <p>L Fin Gasket</p>  <p>GSK-15 X3.25 FT</p> | <p>M 3/8" Hex Nut</p>  <p>PN 90 X8</p> |

| | | | |
|--|---|---|---|
| N 3/8" Washer  PN 113 X20 | O 3/8" x 1 1/4" Hex Bolt  PN 114 X12 | P 1/4" Hex Nut  PN 71 X8 | Q 1/4" Washer  PN 72 X32 |
| R 1/4" x 1" Hex Bolt  PN 96 X8 | S 1/4" x 1" Sheet Metal Screw  PN 97 X4 | T 1/4" x 3/4" SS Carriage Bolt  PN 223-SS X4 | U 1/4" x 3/4" Black Carriage Bolt  PN 223B X8 |
| V 1/4" Nylon Lock Hex Nut  PN 341 X8 | W 1/4" SS Hex Nut  PN 442 X8 | X 1/4" x 3/4" SS Hex Bolt  PN 448 X4 | Y SS End Cap  SSENDL SSENDR X2 |
| Z Plastic End Cap  PLSSEND X2 | AA Stainless Steel Mudflap  SSFP3 X2 | AB Rubber Clip  GSK-18-1 X7.75ft | |

Tools Required

Ratchet / Wrench
 13mm / 10mm
 3/8"
 7/16"
 9/16"

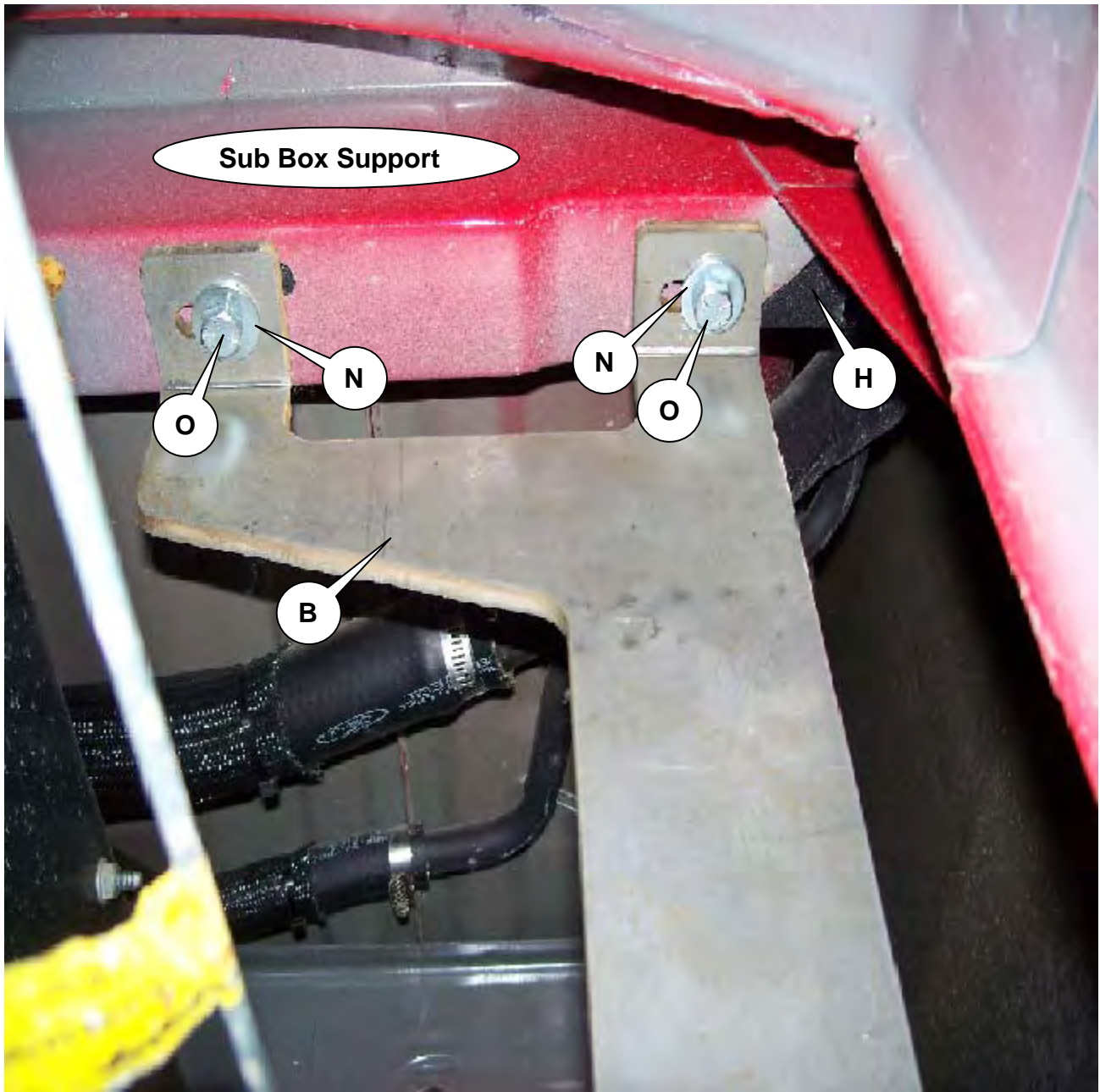


Drill Bit Sizes:
 3/16"



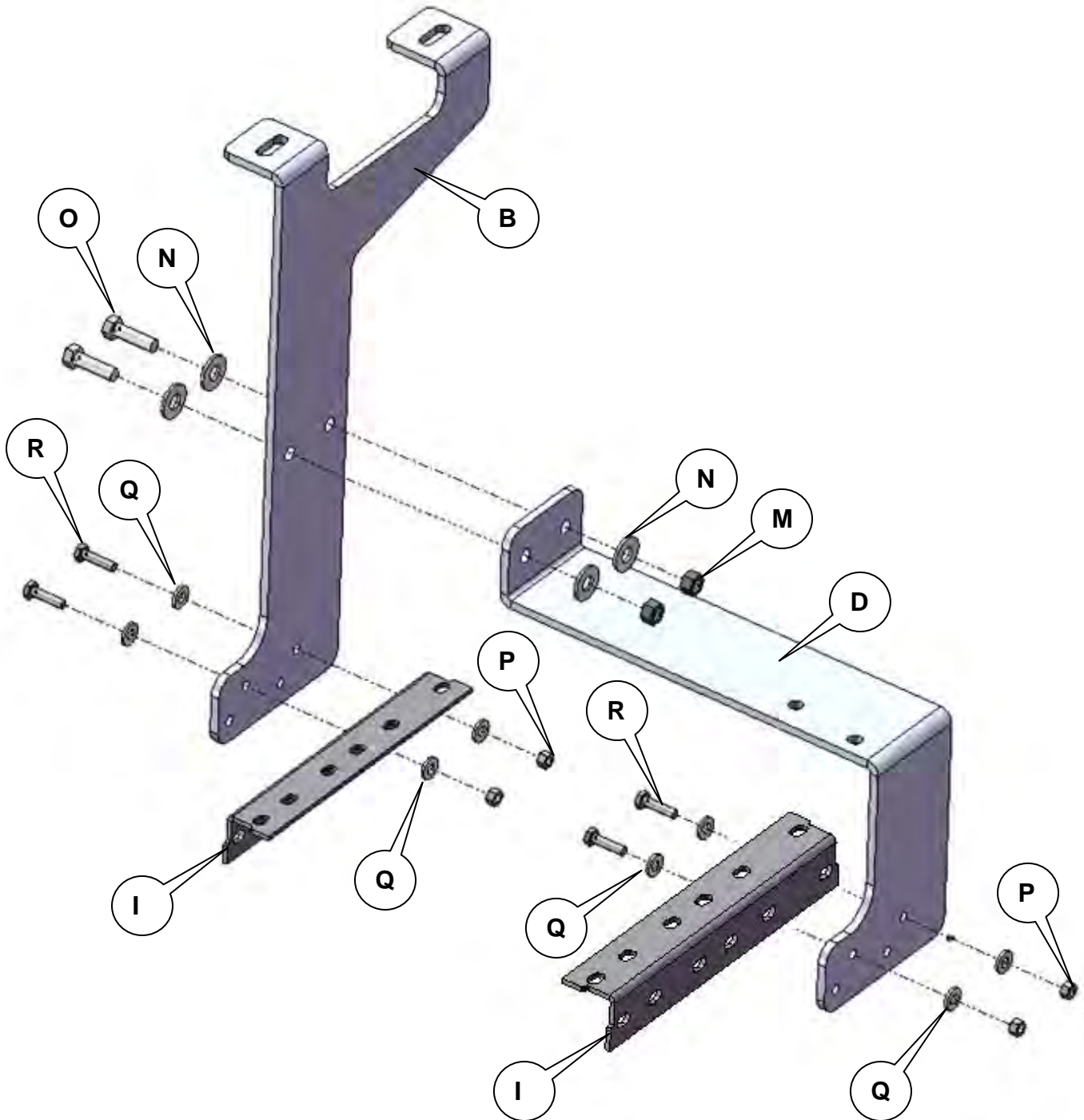
1

Locate the front sub box support and place the top front brace (H) into the sub box support as shown below. With the top front brace in place hold the driver side-front brace (B) up to the channel and attach it to the top front brace using two 3/8" bolts (O) and two 3/8" washers (N).



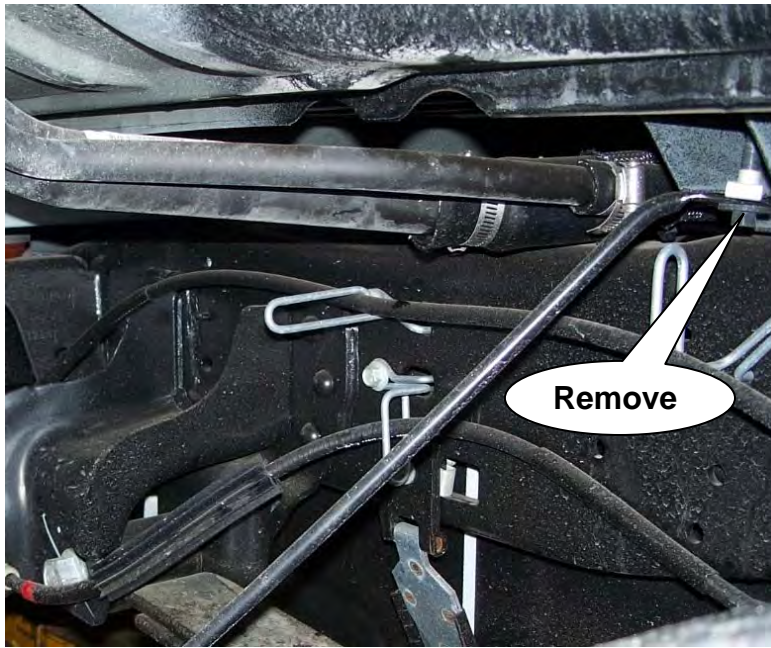
2

Attach the driver side-rear brace (D) to the driver side-front brace (B) as shown below using two 3/8" x 1 1/4" bolts (O), four 3/8" washers (N), and two 3/8" hex nuts (M). Next attach two 9" angle braces (I) to the driver side-front brace and the driver side-rear brace using four 1/4" x 1" bolts (R), eight 1/4" washers (Q), and four 1/4" hex nuts (P) as shown below. Hand tighten all fasteners, and leave loose for later adjustment.

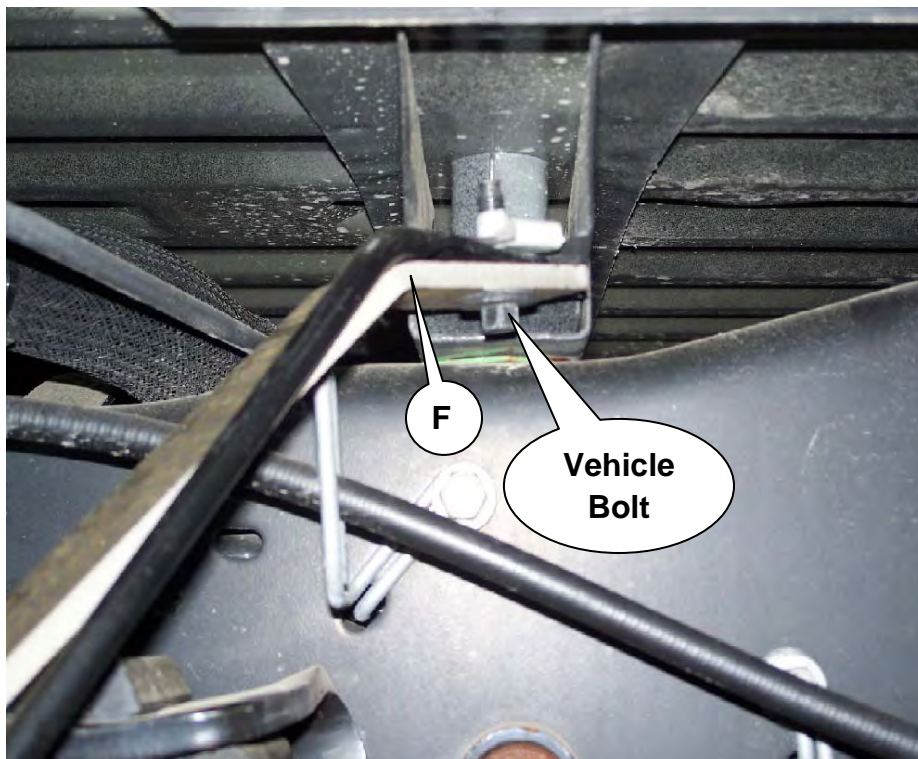


Driver's Side Assembly

- 3** Locate and remove the bolt holding the wheel well stiffener to the rear sub box support.

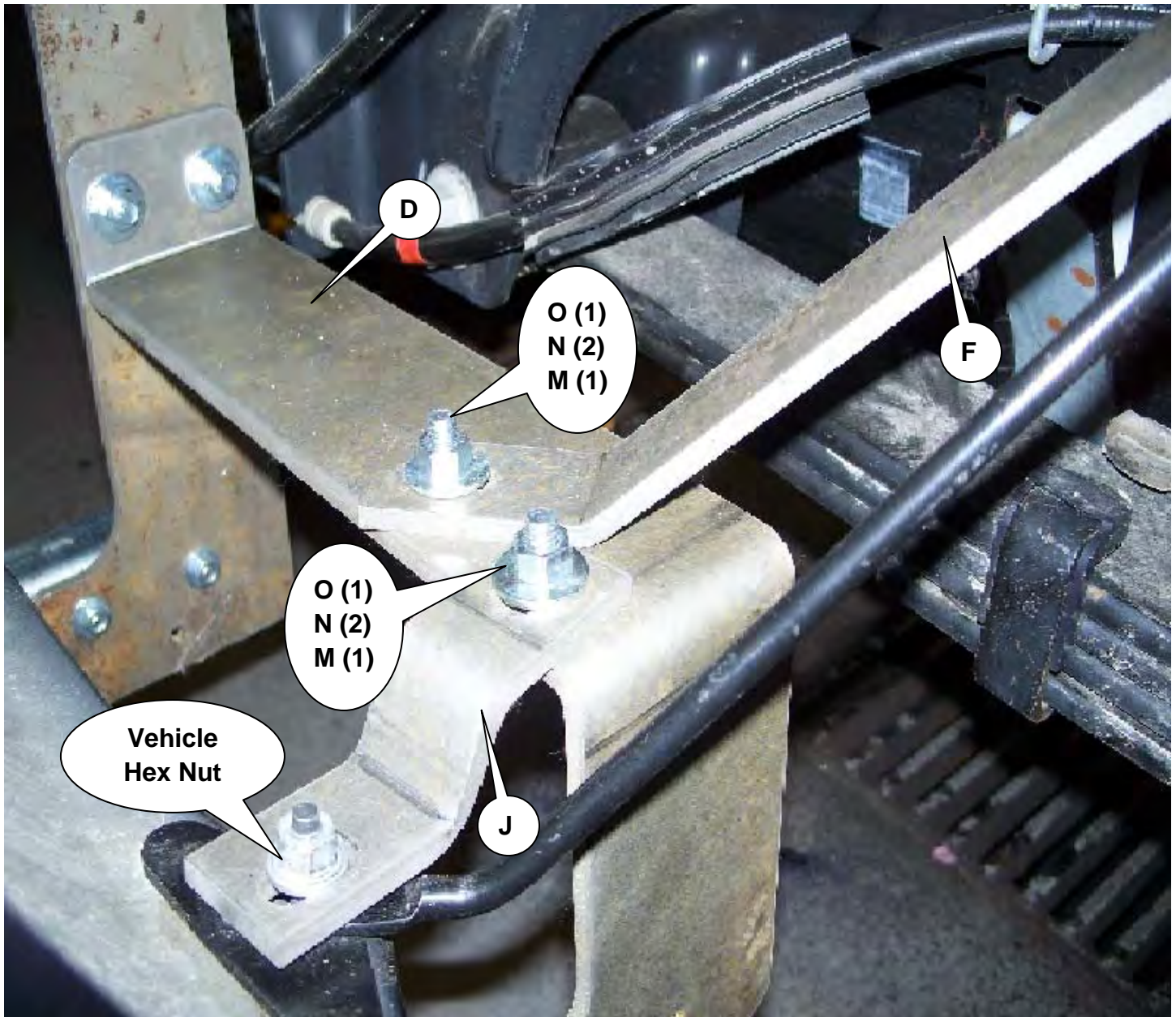


Attach the driver side-cross brace (F) to the bottom side of the wheel well stiffener with the bolt removed in the previous step.



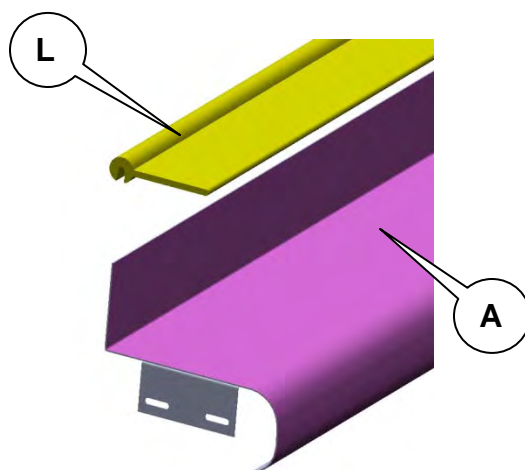
4

Rotate the driver side-cross brace (F) over to the driver side-rear brace (D) and attach using one 3/8" x 1 1/4" bolt (O), two 3/8" washers (N), and one 3/8" hex nut (M). Next, remove the nut from the bottom flange of the wheel well stiffener, but keep the bolt in place. Put the driver side-corner brace (J) over the wheel well stiffener bolt and reattach the vehicle hex nut that was removed. Attach the driver side-corner brace to the driver side-rear brace using one 3/8" x 1 1/4" bolt (O), two 3/8" washers (N), and one 3/8" hex nut (M).

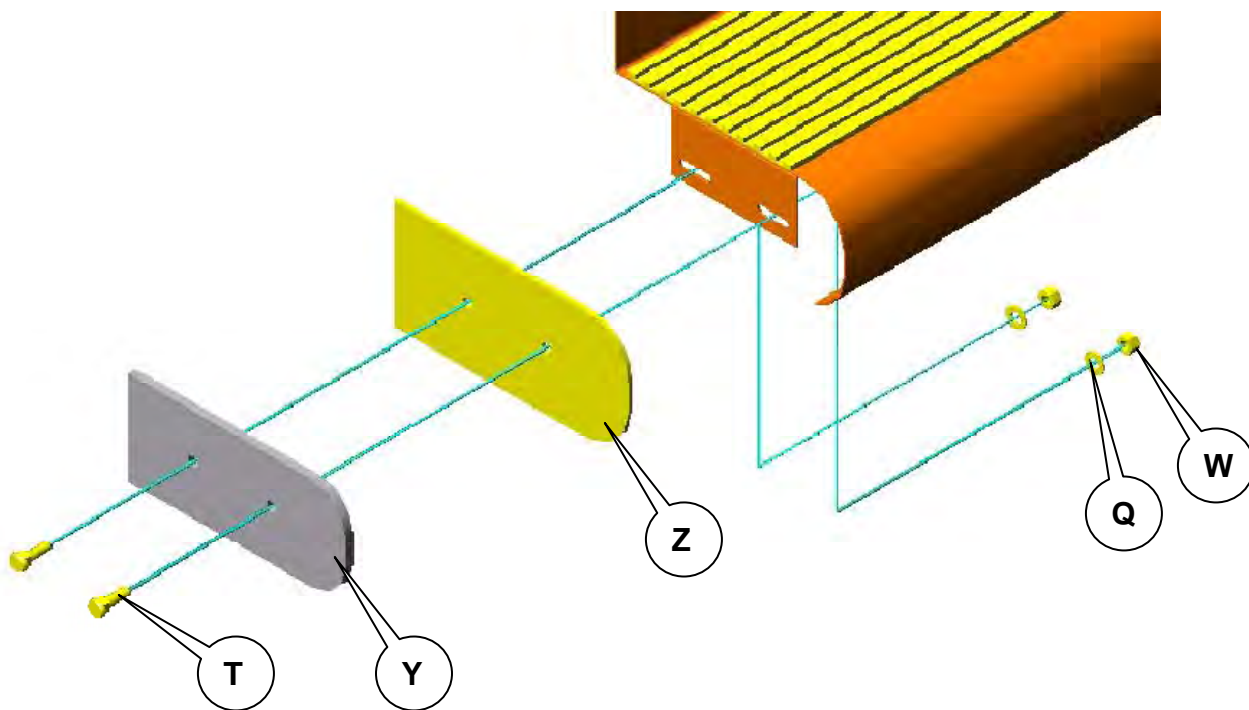


5

Place the fin gasket (L) onto the back lip of the Elite board (A) and press it firmly into place. Trim the bulb seal gasket so that it's flush with the end of the Elite board (A) and the end of the notch.

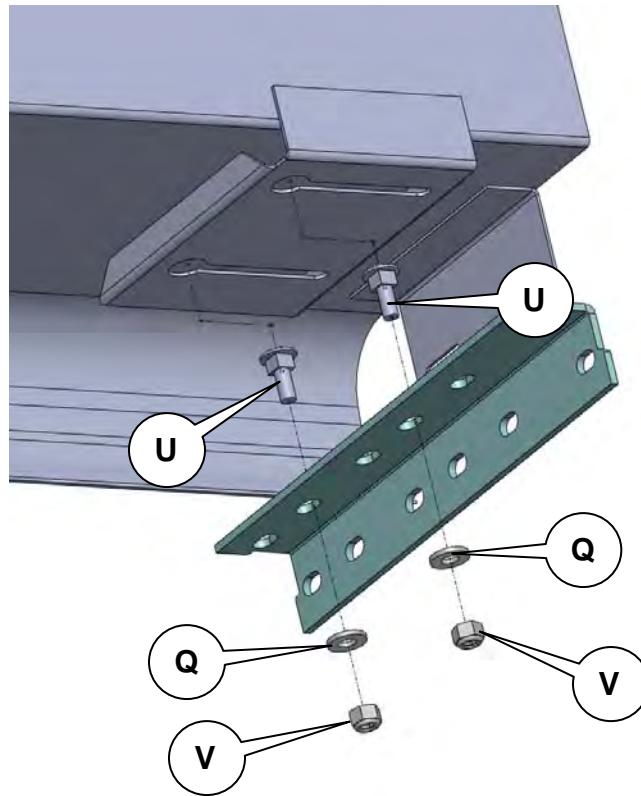
**6**

Attach the plastic endcap (Z) and stainless steel endcap (Y) to the front of the Elite board (A) as shown below using two 1/4" x 3/4" carriage head bolts (T), two 1/4" flat washers (Q), and two 1/4" hex nuts (W). Tighten all fasteners with a 7/16" wrench/socket.

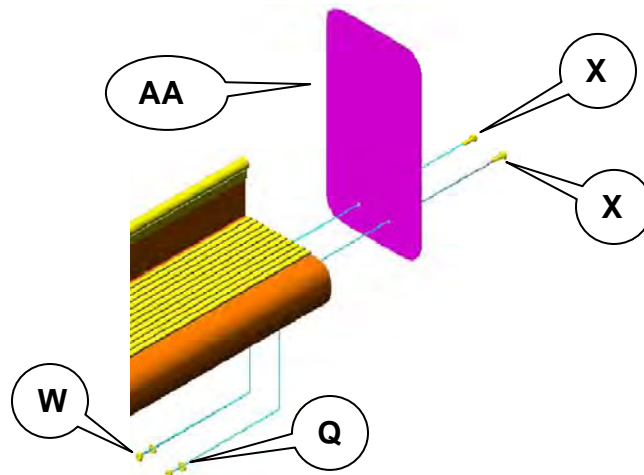


7

Place two 1/4" x 3/4" black carriage head bolts (U) through the second and fourth slots in the 9" angle brace (I). On the bottom side of the angle brace, loosely attach two 1/4" washers (Q) and two 1/4" nylock nuts (V). Do the same for the other angle brace, then place the Elite board (A) onto the bracket assembly. Line up the board so the heads of the carriage bolts slip into the large end of the slot on the Elite board (A) as shown below. Adjust the board so the rear of the board is in line with the inside of the wheel well.

**8**

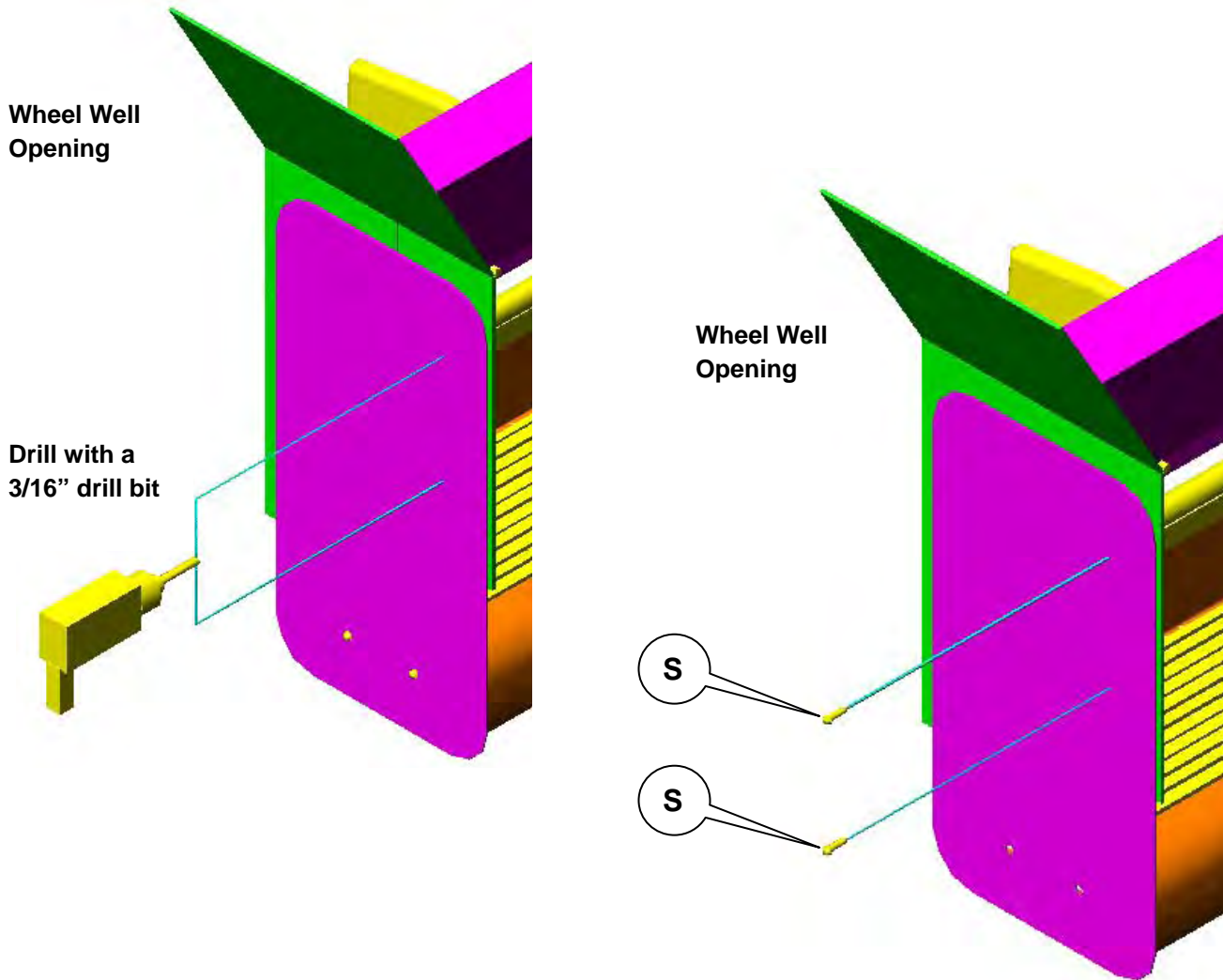
Attach the stainless steel mud flap (AA) to the rear of the Elite board (A) as shown below using two 1/4" x 3/4" stainless steel hex head bolts (X), two 1/4" stainless steel hex nuts (W), and two 1/4" washers (Q). Tighten in place using a 7/16" wrench/socket.



9

Using the pictures below as a guide, drill two 3/16" holes through the mudflap on the running board and the sheet metal lip on the inside of the wheel well opening of the vehicle. Secure the mud flap to the vehicle by driving two 1/4" sheet metal screws (S) through the holes that were just drilled. Tighten until snug using a 3/8" wrench/socket. Note: You may have to mark the holes on the mud flap, remove the mud flap from the rear of the Elite board (A) and pre-drill the holes.

Repeat steps 1-8 for the passenger side of the vehicle.



Optional Installation of Rubber Trim Clip on Mud Flaps:

Place the rubber clip (AB) around the outer edge of each mud flap (AA) as shown below. Press the rubber trim firmly into place on the mud flap. Note: To achieve the best appearance, leave the seam in the rubber clip at the bottom of the mud flap.

