

RANCH HAND

1-800-366-9712

INSTALLATION INSTRUCTIONS

2003 – 2007(Classic) CHEVY 2500HD & 3500 PART # GGC031BL1 / GSC031BL1 / PBC031BL1

1. Open hood and remove plastic cover. Then remove grill. *Note: You can mount top brackets from underneath bumper.*
2. There is a driver and passenger side top bracket. They should measure 7 ½” in height. Remove factory bumper top bolts and install brackets.
3. If the plastic cover and grill were removed, reinstall at this time.
4. Remove tow hooks if present. They will be relocated. (*See tow hook mounting instructions*)
5. On some trucks without tow hooks, you may have to cut an opening in the bottom plastic of the bumper.
6. Slide the legs of the grill guard into the frame.
7. Place ½” bolt through the leg of the grill guard and through side of frame. Place a second bolt, from the inside of the frame, through the bottom angle bracket of the grill guard and the bottom of the frame. *Note: It helps to use a thin piece of wire to fish the bolt through the frame.*
8. Bolt the tabs of the grill guard to the top mounting brackets. Place bolt from bottom facing up.
9. **MAKE SURE NUTS AND BOLTS ARE TIGHT!**

WARNING

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment.

Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

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