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# INSTALLATION INSTRUCTIONS:

## Part # 55597 XJ-ZJ FRONT SWAY BAR LINKS

### BILL OF MATERIALS:

ITEM#	DESCRIPTION	QTY.
90-1094	XJ Sway Bar Link	2 ea
90-1092	XJ Sway Bar Mount	2 ea
90-6023	Hardware Pack Containing:	
60859H	12 mm ID Sleeve	2 ea
61150	3/8" ID Sleeve	2 ea
45359	5/8" Hourglass Bushing	4 ea
90-2039	Sway Bar Adapter Sleeve	2 ea
90-6024	Hardware Pack Containing:	
70-0371501500	3/8" x 1 1/2" USS Gd 5 Bolt	2 ea
70-03725001500	3/8" x 2 1/2" USS Gd 5 Bolt	2 ea
72-03700100512	3/8" USS Locknut	4 ea
73-03700030	3/8" SAE Flat Washer	4 ea
73-03700042	3/8" USS Hardened Flat Washer	2 ea

**NOTE:**

⇒ Read instructions carefully before attempting installation.

⇒ Secure and block rear wheels prior to installation.

### INSTRUCTIONS:

- 1) Raise front of vehicle and support with jack stands.
- 2) Remove factory sway bar links, a tie rod puller may assist in removing the tapered stud type of upper mount. The lower factory bolt will be re-used.
- 3) Install bushing and sleeves into new links.
- 4) Install adapters onto sway bar as shown, note offset of mount to provide clearance on driver side between sway bar and frame.

**NOTE: On vehicles with stem mount sway bar links the spacer 90-2039 will be installed in the hole in the end of the sway bar. Late model vehicles will the articulating stud will not use the 90-2039. Do not tighten hardware.**

- 5) Install sway bar extension links on to adapter, it will be necessary to rotate adapter to install bolts. Install lower factory bolts and tighten all hardware.
- 6) Replace wheels and turn lock to lock to check for interference.

