



INSTALLATION INSTRUCTIONS

Congratulations – your new Work-Rite load assists are quality products capable of improving the handling and comfort of your vehicle while under load. As with all products, proper installation is the key to obtaining all of the benefits your kit is capable of delivering. Please take a few minutes to read through the instructions to identify the components and learn where and how they are used. It is a good idea to start by comparing the parts in your kit with the parts list below.

***NOTE: IF ANY PARTS ARE MISSING FROM THE KIT,
PLEASE CALL 1-800-888-0650.
PLEASE DO NOT CALL OR RETURN THE KIT TO THE DEALER.***

Be sure to take all applicable safety precautions during the installation of the kit. The instructions listed in this brochure and the illustrations all show the left, or driver's side of the vehicle. To install the right side assembly simply follow the same procedures.

STEP 1 – PREPARE THE VEHICLE

With the vehicle on a solid, level surface chock the front wheels. Remove the negative battery cable. Remove the jounce bumpers located under the frame rail. The jounce bumpers, bolts, and nuts will not be re-used with this kit.

STEP 2 – INSTALL THE UPPER BRACKET TO THE FRAME

Install the upper bracket onto the vehicle using 3/8"-16 x 1-1/8" bolt, large flat washer, and 3/8"-16 lock nut into the hole from the jounce bumper. **See Figure "A"**.

STEP 3 – INSTALLING THE WORK-RITE

First, determine how many spacers will be needed between the upper bracket and the Work-Rite load assist, and the bolt length needed, by using the chart in **Figure "A"**. Measure the distance between the bottom of the upper bracket and the top of the jounce stop (most 4x4s) or axle (4x2).

Fasten the Work-Rite to the upper bracket by inserting the hex bolt and flat washer inserted through the bottom of the Work-Rite and into the small hole at the top. Install the 3/8-16 flange lock nut onto the bolt and tighten.

NOTE: There should be 1/4" to 3/8" between the Work-Rite and the axle or jounce stop.

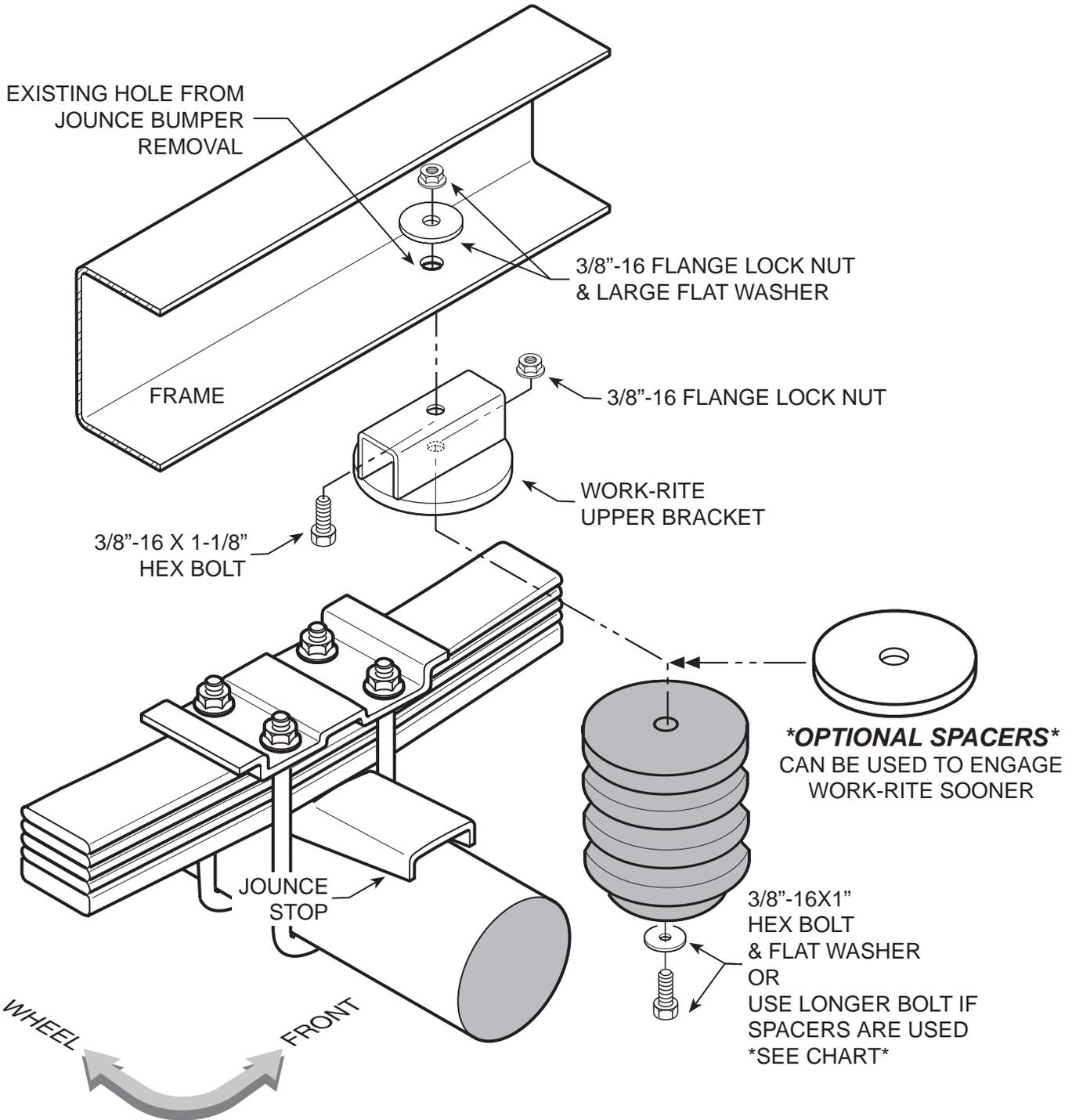
STEP 4 – FINISH UP

Remove the wheel chocks and reconnect the battery cable. Now you're finished and ready to put your Work-Rite to use!

PARTS LIST

WORK-RITE (3/4 TONKIT)	1259	2	3/8"-16 X 2" HEX BOLT	2
WORK-RITE (1 TONKIT)	1260	2	3/8"-16 X 3" HEX BOLT	2
UPPER BRACKET	5631	2	3/8"-16 X 4" HEX BOLT	2
OPTIONAL SPACERS	0013	6	3/8"-16 FLANGE LOCK NUT	4
3/8"-16 X 1" HEX BOLT		2	3/8" FLAT WASHERS	2
3/8"-16 X 1-1/8" HEX BOLT		2	3/8" LARGE FLAT WASHERS	2

Figure "A"



Distance between bracket and jounce stop	Number of spacers to use	Bolt Length to use
7.5"	0	1"
8.0"	1	2"
8.5"	2	3"
9.0"	3	4"