



### 1986-93 Mustang 5.0L Warlock™ Catback Systems

42604FLT – Mustang LX w/ standard Warlock™ mufflers

42605FLT – Mustang GT w/ standard Warlock™ mufflers



### 1986-95 Mustang 5.0L Stinger™ Catback Systems

42600FLT – Mustang LX/GT w/ standard Warlock™ mufflers

42601FLT – Mustang LX/GT w/ Warlock™ By-Pass mufflers

**WARNING!** Breaking in an engine with ceramic-coated headers **WILL** result in damage to the coating and will **VOID** all warranties. Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. FLOWTECH® & Hooker® recommend using cast iron exhaust manifolds or old headers to break in new engines to avoid coating damage. Please call tech service at 270-781-9741 for additional information regarding ceramic-coated exhaust products.

#### READ THESE INSTRUCTIONS CAREFULLY BEFORE STARTING:

For the ease of installation, your vehicle must be raised a minimum of 36". **Warning:** Should you decide to install any exhaust product yourself, be warned that the original equipment jack that came with the vehicle is intended for emergency use only. The use of a frame jack, in conjunction with a floor jack, as the main support is highly recommended to minimize the accidental dropping of a vehicle while the installation proceeds. **Never** go under a vehicle that is supported by only a bumper jack!

#### A. INSTALLATION:

1. Remove the stock mufflers and tailpipes from the H-pipe secondary flanges back. Save the rubber insulator hangers and intermediate pipe hardware. They will be used later on your new system. **NOTE:** Stock tailpipes are welded to the stock mufflers. These must be cut off using a hacksaw or cutting torch.
2. Install the driver's side intermediate pipe/muffler unit. Secure to the H-pipe flange by using the stock bolts and nuts. Install the supplied threaded rod hanger through the welded bracket on the back of the Warlock™ muffler and through the stock rubber insulator. On the reverse side, level and adjust the height of the muffler by raising or lowering the 1/2" nuts on the rod. When level, lock the nuts and washers together using two 3/4" end wrenches. Install the 1/2" push nuts (supplied in kit) on the upper end of the rods to keep the rod hangers from sliding out of the rubber insulator.

3. Install the passenger's side intermediate pipe/muffler unit. Repeat all of the same steps as the driver's side, except when you finish adjusting the nuts on the rod, cut off the excess threads on the rod with a hacksaw.

#### B. WARLOCK™ CATBACK SYSTEM:

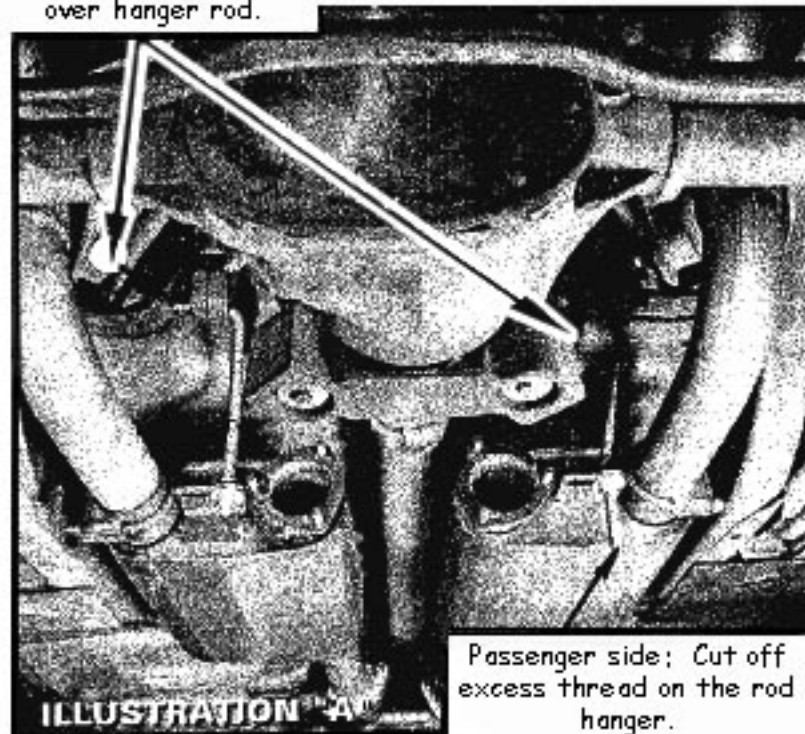
**THIS SYSTEM WAS DESIGNED USING TWO PIECE TAILPIPES FOR EASIER INSTALLATION AND FIT.** Install section "A" of the tailpipes into the muffler outlets. Install the 2 1/2" muffler clamps. Secure the clamps, but do not tighten yet. Install section "B" over the axle into section "A's" notched slip joints. Slide the rear tailpipe rod hangers through the stock rubber insulator hangers. Align the tailpipes for maximum clearance. Now tighten the muffler clamps and the 1/4"-20x2" hex bolts that go through the spacers on the notched slip joints on section "A".

#### C. WARLOCK™ STINGER KIT:

1. Cut the 2 1/2" O.D. turndowns to the desired length. Adjust the desired exit angle, then tighten in place using the 2 1/2" muffler clamps supplied in the kit.

When you have finished installing your catback exhaust system, take the vehicle for a road test. Listen carefully for any exhaust leaks or other strange noises and make corrections. When the vehicle has been driven for a few days, retighten the header bolts.

Install 1/2" push nuts  
over hanger rod.



Passenger side; Cut off  
excess thread on the rod  
hanger.

**NOTE:** Shown with optional bypass series racing muffler.

P/N 42600-3901FLT Revised 6-21-06

How did we do? Your questions and comments are always welcome at *FLOWTECH*® Our technical service department is open Monday through Friday, during the hours of 8:30 a.m. until 4:30 p.m. Central Time. We can be reached at:

**1801 Russellville Road  
Bowling Green, KY 42102  
PHONE: 270-781-9741  
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