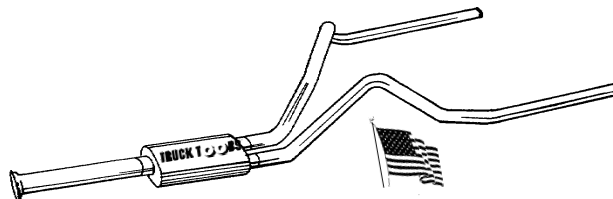
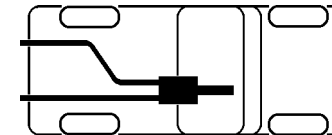


TRUCK TOOBSM

COMPLETE BOLT-ON CATBACK SYSTEMS FOR
TRUCK TRUCKS, SUPER TRUCKS AND SPORT TRUCKS



FLOW TECH
by **Holley**



P/N	YR	MAKE	MODEL	ENGINE	TYPE
62100*	88-93	CHEVY/GMC PU	117" WB STD CAB SHORT BED	350	2/4 WD
62102	94-95	CHEVY/GMC PU	117" WB STD CAB SHORT BED	4.3,305,350	2 WD
62104	94-95	CHEVY/GMC PU	117" WB STD CAB SHORT BED	4.3,305,350	4 WD
62106*	88-93	CHEVY/GMC PU	141" WB EXT CAB SHORT BED	350	2/4 WD
62108	94-95	CHEVY/GMC PU	141" WB EXT CAB SHORT BED	4.3,305,350	2 WD
62110	94-95	CHEVY/GMC PU	141" WB EXT CAB SHORT BED	4.3,305,350	4 WD

* Will not fit late 93 models with rod type hangers. Use 94-95 system, some modification may be necessary.

READ THESE INSTRUCTIONS CAREFULLY BEFORE STARTING:

For the ease of installation, your vehicle must be raised a minimum of 36". **WARNING:** Should you decide to install any exhaust yourself, be warned that the original equipment jack that came with the vehicle is intended for emergency use only. The use of a frame jack, in conjunction with a floor jack as the main support, is highly recommended to minimize the accidental dropping of a vehicle while the installation proceeds. Never go under any vehicle that is supported by a bumper jack!

REMOVE THE OLD EXHAUST SYSTEM AFTER THE CATALYTIC CONVERTER FROM VEHICLE.

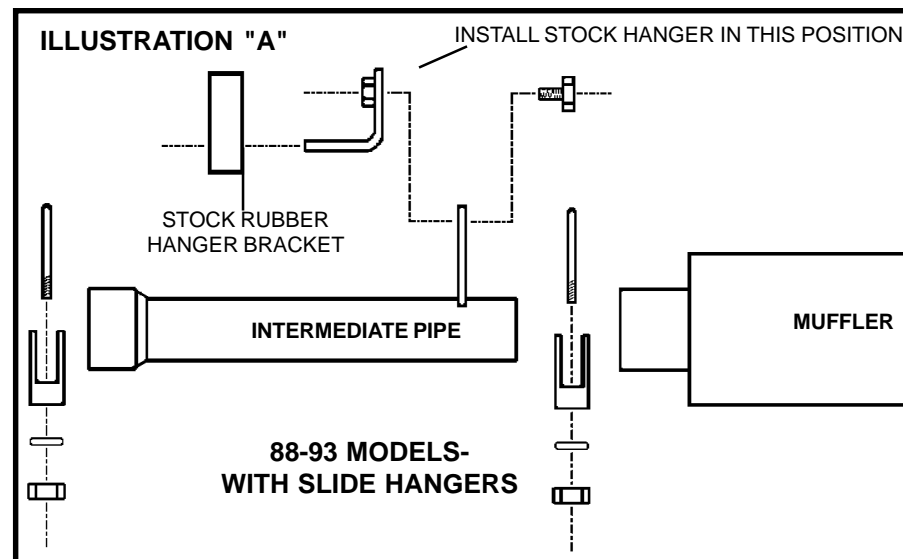
1. Starting at the catalytic converter, leave all the rubber grommets in place. If the mounting bracket for the intermediate pipe is located on the side of the frame, completely unbolt the bracket from the frame to ease removal.
2. Save all factory mounting hardware and fasteners.
3. To ease removal of the old exhaust system, it may be necessary to cut the tailpipes from the muffler.

INSTALLATION OF YOUR NEW TRUCKTOOBSM CATBACK EXHAUST SYSTEM.

1. Lay the system out on the ground in the order of installation.
2. Install the intermediate pipe to the catalytic converter.
88-93 models - Align the notch with the tab on the converter.
94-95 models - Bolt to the rear of the converter using the factory studs and 15mm nuts.
INSTALLATION NOTE: 94-95 4WD models only. The factory Y-pipe is spring-mounted to the exhaust manifolds and requires the installer to pull down on the converter outlet and give the converter an extra 2" of clearance from the floorboard in order to install and line up the new intermediate pipe(s) over the crossmember and into the muffler.
3. Slide the muffler onto the intermediate pipe. Align the hanger in front of the muffler into the rubber hanger. See illustration "A". **FINGER TIGHTEN THE BOLT AND NUT INTO POSITION.** Install the 3" clamp(s) on the rear of the converter (88-93 models) and on the front of the muffler. **FINGER TIGHTEN ONLY.**
4. Slip the passenger side intermediate tailpipe into the rear of muffler and clamp with 2½" muffler clamps. **FINGER TIGHTEN ONLY.**
5. Slip the passenger side end tailpipe into the intermediate pipe using a 2½" muffler clamp. **FINGER TIGHTEN ONLY.** Slide the hanger into the overhead rubber grommet. Bolt into position using the factory fasteners. **FINGER TIGHTEN ONLY.**
6. Slip the drivers side intermediate tailpipe into the rear of the muffler.
7. Slip the drivers side end tailpipe into the intermediate pipe using a 2½" muffler clamp. **FINGER TIGHTEN ONLY.** Be sure it runs between the frame and the shock absorber. Mount with the bracket provided. See illustration "B".
8. The rear drivers side bracket mounts to an existing (on most trucks) hole on the frame.
9. Install all clamps. **FINGER TIGHTEN ONLY.**

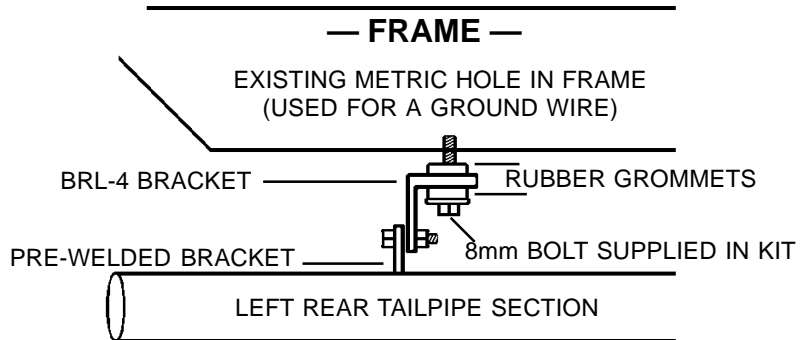
10. Make sure that the muffler is in a horizontal position. At this time tighten all bolts and muffler clamps between the muffler and converter.
11. Align the tailpipes. Make the necessary adjustments to provide maximum clearance for shocks, spare tire, and body parts.
12. Firmly tighten all remaining clamps and bolts.
INSTALLATION NOTE: Your vehicles exhaust system gets hot enough to melt rubber and blister paint. Inspect your installation to be sure there is proper clearance to all brake line, fuel lines, tires, and body panels.

When you have finished installing your TrucktoobSM Catback Exhaust System, take the vehicle for a road test. Listen carefully for any exhaust leaks or other strange noises and make corrections. When the vehicle has been driven for a few days, retighten the bolts and clamps.



62100 revised 02/08/01

ILLUSTRATION "B"



HOW DID WE DO? YOUR QUESTIONS AND INPUT ARE ALWAYS WELCOME AT FLOWTECH® OUR TECHNICAL SERVICES DEPARTMENT IS OPEN MONDAY THROUGH FRIDAY, DURING THE HOURS OF 8:30 A.M. UNTIL 4:30 P.M. CENTRAL TIME. WE CAN BE REACHED AT:

FLOWTECH[®]
by **Holley**[®]

THE PERFORMANCE EXHAUST COMPANY™
1801 Russellville Road, Bowling Green, KY 42101
Phone: 270-781-9741 Fax: 270-781-9772

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