



# Installation Instructions SYSTEM #817594

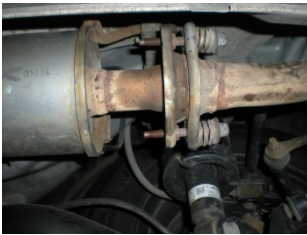
1996-2000 HONDA CIVIC  
2 & 4 DOOR MODELS · 1.6L V-TEC ENGINE



## 4099<sub>6</sub> Stainless Steel

07/25/12

1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack, raise the vehicle and support securely with jack stands. Spray a penetrating lubricant onto the bolts of the flanged connections and also the rubber hangers that support the stock exhaust system.



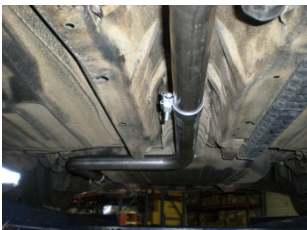
2) Support the rear muffler with a stand. Remove the two bolts at the flanged connection in front of the stock muffler. Disconnect the two hangers on the muffler from the rubber mounts on the vehicle and lower the muffler from the vehicle.



3) At the center of the vehicle, remove the three nuts attaching the factory mid pipe to the rear of the catalytic converter. Once the flange is loose, remove the two hangers on the pipe from the rubber mounts on the vehicle and lower the pipe from the vehicle.



4) Place inlet pipe **#16784S** onto the back of the catalytic converter and replace the three nuts removed in step 3 above. Tighten securely. Connect the hanger on the pipe to the rubber mount on the vehicle.



5) Place a provided clamp onto the expanded end of intermediate pipe **#16785S** and slide onto the back of inlet pipe **#16784S**. Rotate the pipe up into its approximate position and tighten the clamp enough to hold, but still allow for adjustment.



6) Place a provided clamp onto the inlet of muffler **#852462-275**. Connect the two hangers on the body of the muffler to the rubber mounts on the vehicle and then slide the inlet onto the back of intermediate pipe **#16785S**. Connect the hanger at the front of the assembly to the rubber mount on the vehicle. Tighten the clamp on the muffler inlet enough to hold, but still allow for adjustment.



7) Place the **ST402** stainless tip onto the muffler outlet and adjust to the desired position. Tighten the clamp enough to hold, but still allow for adjustment.

8) Adjust the position of all pipes and mufflers to provide a satisfactory fit. Be sure to maintain an adequate clearance around all parts of the system to avoid rattles or damage to heat sensitive components. Once you're happy with the fit, tighten all connections down securely. For a more secure installation, we highly recommend welding all slip-fit connections.

### PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part#</u>	
1	Inlet Pipe	16784S	
1	Intermediate Pipe	16785S	
1	Muffler Assembly	852462-275	
1	Stainless Tip	ST402	
1	Parts Kit	PK640	
	2	2 1/4" Band Clamp	MC225BS



Installation diagram for:  
**SYSTEM #817594**

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2 DOOR & 4 DOOR MODELS · 1.6L V-TEC ENGINE



**409S Stainless Steel**

