



FORCE II

4099^{SS} Stainless Steel

Installation Instructions for: SYSTEM #817712 2013-2014 RAM 2500/3500 SERIES TRUCK 6.7L CUMMINS DIESEL ENGINE · CREW CAB ONLY 4" DPF BACK TAILPIPE

04/02/14

Removal:

1) Loosen the clamp at the back of the DPF unit. Use a pry bar to separate the hanger at the rear of the tailpipe from the rubber mount on the vehicle. (A lubricant of some type on the hangers will make removal easier.) Remove the tailpipe assembly from the vehicle.

Installation:

1) Place a supplied 4" clamp onto the expanded end of tailpipe #46194S, then place onto the back of the DPF unit, while also connecting the hanger on the pipe to the rubber mount on the vehicle. Tighten the clamp on the DPF unit enough to hold, but still allow for adjustment.

2) Place a supplied clamp onto stainless tip #ST475, then place onto the back of the tailpipe and adjust to the desired rotation. Tighten the clamp enough to hold, but still allow for adjustment. *We strongly recommend placing a one inch weld on each side of the tip once final adjustment has been achieved.*

3) The tailpipe and tip should now be adjusted to achieve a proper fit. Once you are satisfied with the overall fit, all clamps should be tightened at each one of the slip fit connections. Although not required, we highly recommend that all connections be fully welded after installation.

PACKING LIST

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART#</u>
1	Tailpipe	46194S
1	Stainless Tip	ST475
1	Parts Kit	PK783
2	4" Band Clamps	MC400BS



FORCE II™

409S[®] Stainless Steel

Installation diagram for:

SYSTEM #817712

2013-2014 RAM 2500/3500 SERIES TRUCK

6.7L CUMMINS DIESEL ENGINE · CREW CAB ONLY

4" DPF BACK TAILPIPE

