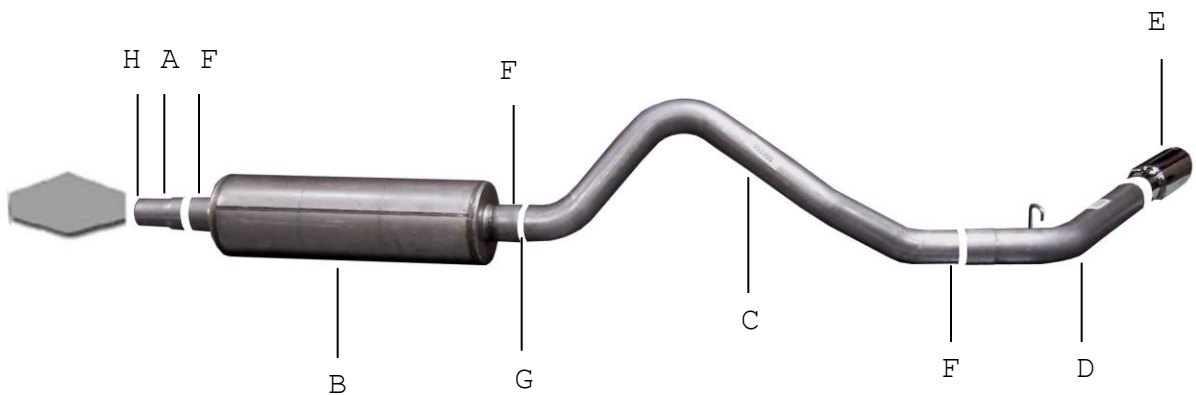




INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST SYSTEM
DODGE DAKOTA TRUCK 3.9L, 5.2L 2WD
EXTENDED CAB, SHORT BED
PART # 16505



ITEM	PART#	QUANTITY	DESCRIPTION
A	2506	1	3" X 6-1/2" HEADPIPE
B	788024-DA	1	SUPERFLOW MUFFLER
C	500358	1	3" OVERAXLE TAILPIPE
D	50032R-7	1	3" TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	500352	1	3" CLAMP WITH J- HOCK
H	5757	1	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for you vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

EXHAUST INSTALLATION #16505

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACK STAND, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. **Cut stock headpipe 28" behind weld on rear of converter.**
Remove stock exhaust system, and leave rubber grommets in place.
3. Install headpipe #A to your stock headpipe using clamp #H. **DO NOT TIGHTEN.**
4. Install muffler with inlet toward the converter and line up with stock hangers, connect clamp #F. **DO NOT TIGHTEN.** Install hanger #G into factory rubber grommets. Insert welded hanger into rubber grommet. Muffler inlet is looking into the louvers.
5. Install the overaxle tailpipe #C to muffler using Clamp #F to connect.
6. Slide turnout pipe #D on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and use clamp #F to connect. Insert welded hanger into rubber grommet.
7. Install stainless steel tip. Clamp down. To clean stainless tip use any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- * **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**