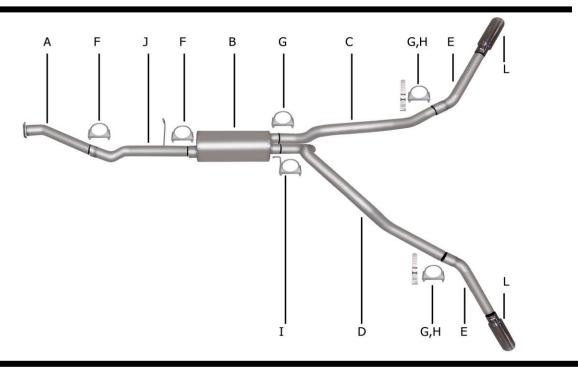


INSTRUCTION MANUAL CAT-BACK DUAL EXTREME EXHAUST CHEVY SILVERADO/SIERRA TRUCK 4.3L, 4.8L, 5.3L 2/4 WD EXTENDED CAB, LONG BED PART # 5007



ITEM	PART #	QTY.	DESCRIPTION
A	700228-A	1	HEADPIPE W/FLANGE #GP-115
В	758250	1	SUPERFLOW MUFFLER
С	700183	1	2-1/2" PASSENGER SIDE OVERAXLE PIPE
D	700184	1	2-1/2" DRIVER SIDE OVERAXLE PIPE
E	700185	2	2-1/2" EXIT PIPE
F	OHD300	2	3" CLAMP
G	5757	3	2-1/2" CLAMP
H	08269	2	10" METAL HANGER
Н	BO-101	2	BOLT KIT FOR 10" HANGER
I	4149	1	REAR MUFFLER HANGER
J	700228-B	1	HEAD PIPE EXTENSION
K	ZIP	1	ZIP TIE
L	500374	2	3.5" STAINLESS STEEL TIP
M	4137	1	SPARE TIRE BRACKET

4WD'S MUST REMOVE SPARE TIRE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION #5007

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, $\frac{1}{2}$ " SOCKET, $\frac{1}{2}$ " WRENCH, JACKSTAND, HACKSAW, WD-40

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST UNBOLT IT FROM THE FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. YOU WILL RE-USE YOUR FACTORY BOLTS FROM FLANGE. NOW, CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS.



INSTALL METAL HANGERS (#H)
INTO HOLES LOCATED APPROX.
16" FROM THE REAR OF THE
FRAME. METAL HANGERS ARE
MOUNTED ON THE OUTSIDE OF
FRAME. USE THE HARDWARE
PROVIDED. THE BOLT AND
WASHER WILL GO INTO THE 3RD
HOLE FROM THE TOP OF THE
HANGER. YOU MAY NEED TO
LOOSEN SPARE TIRE FOR EASIER
REMOVAL.



BOLT HEADPIPE (#A) TO THE STOCK FLANGE RE-USING FACTORY NUTS. DO NOT TIGHTEN AND CONNECT WITH CLAMP (#F). SLIDE WELDED HANGER INTO RUBBER GROMMET. INSTALL THE HEAD PIPE EXTENSION (#J).



INSTALL THE DRIVER SIDE TAILPIPE (#D) INTO MUFFLER AT LEAST 1 ½" TO 2". THIS PIPE WILL ROUTE OVER THE AXLE, BETWEEN THE SHOCK AND TIRE. ATTACH CLAMP #I TO SECURE TAILPIPE TO MUFFLER. DO NOT TIGHTEN. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL THE PASSENGER SIDE TAILPIPE (#C) INTO MUFFLER AT LEAST $1\,\frac{1}{2}$ " TO 2". USE CLAMP (#G) TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL THE MUFFLER (#B) ONTO HEADPIPE AT LEAST 1½" TO 2". USE CLAMP (#F) TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT THE MUFFLER. OUTLETS SHOULD BE AT THE TOP. INSTALL HANGER #I ONTO DRIVERSIDE MUFFLER OUTLET AND INSERT WELDED HANGER INTO GROMMET. DO NOT TIGHTEN.



INSTALL EXIT PIPES #E ONTO TAILPIPES AND ATTACH TO HANGER #H AND CLAMP #G TO SECURE EXIT PIPES TO TAILPIPES. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. CUT TO YOUR PREFERED LENGTH; NOW INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT AND WORKING BACK. USE ZIP TIES TO TIE AWAY BRAKE LINES.

ON SOME MODELS IT MIGHT BE NECESSARY TO INSTALL SPARE TIRE BRACKET #J TO HOLD TIRE AWAY FROM PIPES TO INSTALL CLAMP TO BAR LOCATED ABOVE TIRE. MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...