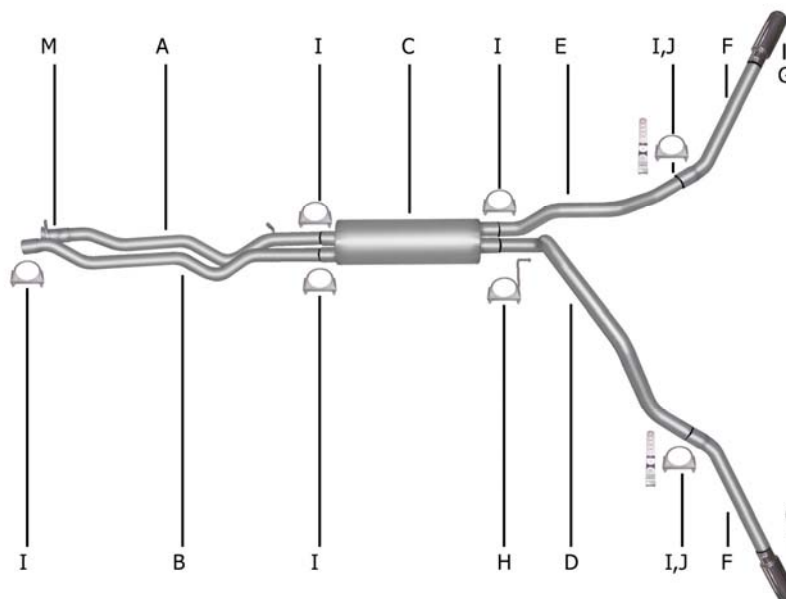




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK DUAL EXTREME EXHAUST SYSTEM
03-05 CHEVY SILVERADO TRUCK 1500SS 6.0L AWD
EXTENDED CAB, SHORT BED
PART # 5010



ITEM	PART #	QTY.	DESCRIPTION
A	700512	1	2-½" PASSENGERSIDE HEADPIPE W/ FLANGE GP-305
B	700513	1	2-½" DRIVERSIDE HEADPIPE
C	766024	1	SUPERFLOW MUFFLER
D	700514	1	2-1/2" DRIVERSIDE OVERAXLE PIPE
E	700515	1	2-1/2" PASSENGERSIDE OVERAXLE PIPE
F	700185	2	2-½" EXIT PIPES
G	500374	2	3-1/2" STAINLESS TIPS
H	4223	1	2-1/2 REAR MUFFLER HANGER
I	5757	6	2 1/2" CLAMP
J	08269	2	10" METAL HANGER
J	BO-101	2	BOLT KIT FOR HANGER
K	4137	1	SPARE TIRE BRACKET
L	ZIP	2	ZIP TIES
M	BOLT KIT FOR HEADPIPE		
		2	2975
		2	5057
		2	9033
		4	9565

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00am to 5:00pm.0806

EXHAUST INSTALLATION #5010

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKETS, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



REMOVE YOUR STOCK EXHAUST FROM THE FACTORY FLANGES LOCATED JUST BEHIND YOUR FACTORY Y-PIPE. NEXT CUT OFF YOUR TAILPIPE JUST BEHIND THE MUFFLER. USE WD-40 TO AID IN THE REMOVAL OF RUBBER GROMMETS FROM HANGERS.



INSTALL METAL HANGERS # J INTO HOLES LOCATED APPROX. 16" FROM THE REAR OF THE FRAME. METAL HANGERS ARE MOUNTED ON THE OUTSIDE OF FRAME. USE THE HARDWARE THE PROVIDED. THE BOLT AND WASHER WILL GO INTO THE 1ST HOLE FROM THE TOP OF THE HANGER.



INSTALL PASSENGERSIDE HEADPIPE #A ONTO FACTORY FLANGE USING THE HARDWARE KIT # K. DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET. NEXT, INSTALL DRIVERSIDE HEADPIPE #B ONTO THE FACTORY PIPE. USE CLAMP # I TO SECURE. DO NOT TIGHTEN.



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER AT LEAST 1 1/2" TO 2". THIS PIPE WILL ROUTE OVER THE AXLE AND BETWEEN THE SHOCK AND TIRE. ATTACH CLAMP # H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL MUFFLER #C ONTO HEADPIPES 1 1/2" TO 2". USE CLAMP #G TO SECURE MUFFLER TO HEADPIPES. DO NOT TIGHTEN. OUTLETS SHOULD BE AT THE TOP. SUPPORT MUFFLER WITH A JACK STAND.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER AT LEAST 1 1/2" TO 2". USE CLAMP # I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAILPIPES WILL BOTH LEAN TOWARDS THE DRIVER SIDE FOR CLEARANCE. LOOKING FROM THE REAR OF THE VEHICLE - THIS TAILPIPE IS AT APPX. 11 O'CLOCK.



INSTALL REAR MUFFLER HANGER #H ONTO DRIVERSIDE OUTLET OF MUFFLER. INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL EXIT PIPES # F ONTO TAILPIPES. CUT 10" OFF EACH TAILPIPE, USE CLAMPS # I TO SECURE EXIT PIPES TO TAILPIPES. THESE CLAMPS ALSO ATTACH TO METAL HANGERS # J. THESE METAL HANGERS NEED TO BE ROTATED IN ORDER TO ADJUST FOR CLAMPING. ROTATE EXIT PIPES TO POINT OUT TO THE SIDE. NOW YOU CAN TIGHTEN ALL CLAMPS, NUTS, AND BOLTS. STARTING FROM THE FRONT WORKING BACK. INSTALL STAINLESS TIPS. USE ZIP TIES FOR BRAKE AND FUEL LINES..

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC...