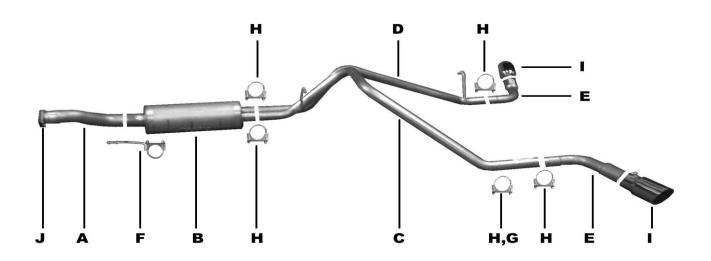


INSTRUCTION MANUAL EXTREME DUAL EXHAUST SYSTEM COLORADO/CANYON TRUCK 2.8L-3.5L 2 WD REGULAR CAB, SHORT BED

PART # 5013



ITEM	PART #	QUANTITY	DESCRIPTION
А	700611	1	2-1/2" HEADPIPE W/FLANGE # GP-102
В	758216	1	SUPERFLOW MUFFLER
С	700570	1	1-3/4" DRIVERS SIDE TAILPIPE
D	700571	1	1-3/4" PASSENGER SIDE TAILPIPE
Е	700579	2	1-3/4" EXIT PIPE
F	4321	1	2-1/2" FRONT MUFFLER HANGER
G	4325	1	DRIVERS SIDE REAR TAILPIPE HANGER
Н	5755	5	1-3/4" CLAMP
Ι	500396	2	3-1/2" STAINLESS TIPS
J	BO-1028	1	BOLT KIT FOR HEADPIPE
K	ZIP	2	ZIP TIES

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.

INSTALLATION INSTRUCTIONS PART# 5013

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!!!**

SUGGESTED TOOLS:

1/2", 9/16", 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw





Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove your stock exhaust Remove it from the 2-bolt flange located in front of the muffler. Then cut off your tailpipe. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.

Install head pipe # A on to your existing stock 2-bolt flange use bolt kit #J to secure. Leave loose until the whole system is installed.

Install muffler #B onto

towards the converter.

Outlet of muffler will be

Use a jack stand to

support the muffler.

level.

head pipe #A 1-1/2" to 2" with the louvers facing







Next, install driverside rear tailpipe #C with hanger # G,

Attach with clamp #H, it will be installed just in front of the rear bed mount on the drivers side.

Install drivers side tailpipe # C into muffler 1-1/2" to 2". Rotate until it touches the rear mount, use clamp # H to secure tailpipe to muffler. Do not tighten.

Install passenger side tailpipe #D into muffler $1 \frac{1}{2}$ " to 2". Insert welded hanger into rubber grommet. Use clamp # H to secure. Do not tighten.

Install exit pipes # E onto tailpipe, use clamps # H to secure pipes together, do not tighten. Use zip ties to secure brake and fuel lines away from exhaust.



Next install front muffler hanger #F onto muffler. Insert hanger into rubber grommets. Do not tighten.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC.