



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK EXTREME DUAL EXHAUST SYSTEM

2004 DODGE DAKOTA TRUCK, 3.7L, 4.7L 2/4WD

CLUB CAB,SHORT BED

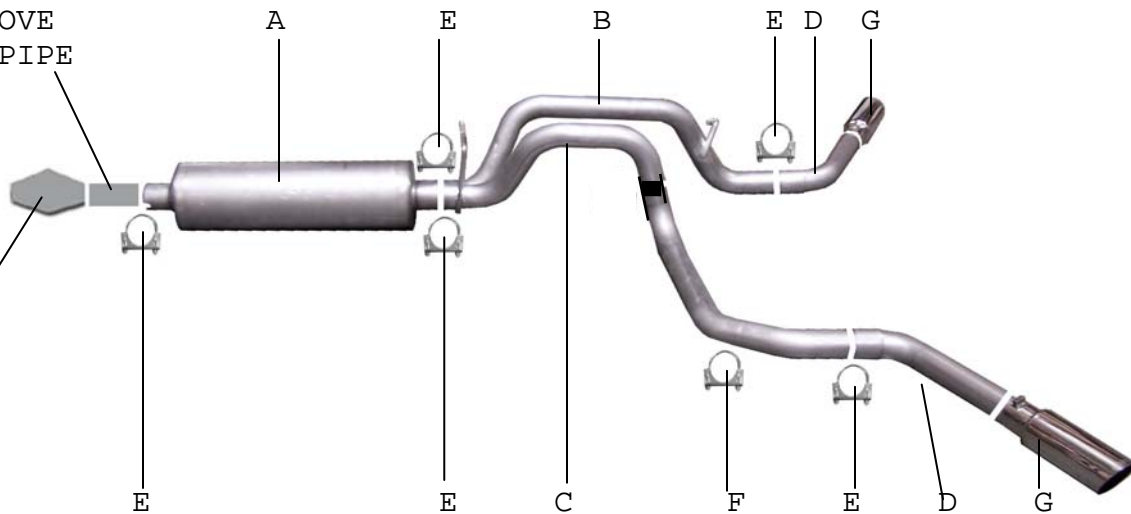
QUAD CAB,SHORT BED

(Will Fit w/ a 265/75/16 spare tire)

PART #6537

DO NOT REMOVE
STOCK HEADPIPE

CATALYTIC
CONVERTER



ITEM	PART #	QTY.	DESCRIPTION
A	789800-1	1	SUPERFLOW MUFFLER
B	700710	1	2 ½" PASSENGERSIDE FRONT TAILPIPE
C	700711	1	2 ½" DRIVERSIDE OVERAXLE PIPE
D	700413	2	2-1/2" EXIT PIPE
E	5757	6	2-1/2" CLAMP
F	800006	1	TAILPIPE HANGER
G	500374	2	3 ½" STAINLESS TIPS
H	ZIP	2	ZIP TIES

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0505

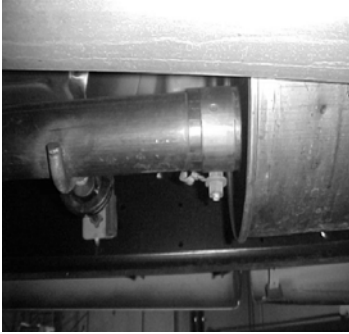
EXHAUST INSTALLATION #6537

WHEN INSTALLING THIS EXHAUST SYSTEM ON YOUR VEHICLE BE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE. SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GOGGLES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

15mm Wrench, 9/16 Socket, 1/2" Wrench & Socket, Jackstand, WD-40, & Sawzall



DO NOT REMOVE THE EXTENSION PIPE BETWEEN THE MUFFLER AND THE CONVERTER.

REMOVE YOUR STOCK EXHAUST FROM THE FIRST CLAMP IN FRONT OF YOUR STOCK MUFFLER. USE WD-40 ON HANGERS FOR EASIER REMOVAL. CUT STOCK EXHAUST BEHIND THE MUFFLER AND REMOVE.



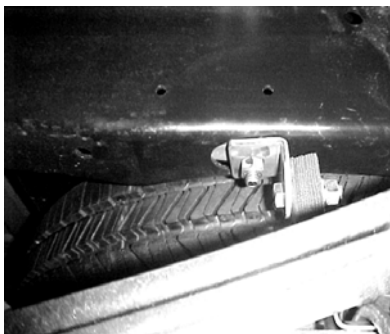
INSTALL PASSENGER SIDE OVERAXLE PIPE #B AND ATTACH TO MUFFLER USING CLAMP # E. INSERT HANGER INTO RUBBER GROMMET.



INSTALL MUFFLER ONTO STOCK HEADPIPE AND ATTACH WITH CLAMP #E. ALIGN NOTCH ON MUFFLER TO STOCK ALIGNMENT PIN ON FACTORY HEADPIPE. MUFFLER INLET IS TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER.



INSTALL DRIVER OVER AXLE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". INSERT WELED HANGER INTO RUBBER GROMMET. ROTATE PIPE UP UNTIL IT CONNECTS WITH REAR HANGER #F AND CONNECT TAILPIPE TO HANGER WITH CLAMP #E. **DO NOT TIGHTEN.**



MEASURE 22" FROM THE REAR OF THE FRAME . INSTALL TAILPIPE HANGER #F USING HARDWARE PROVIDED.



SPARE TIRE MAY NEED TO BE LOOSENED AND ADJUSTED FOR CLEARANCE AND BETTER FIT.

ATTACH EXIT PIPES # D TO OVERAXLE PIPES AND ATTACH WITH CLAMPS # E.



INSTALL YOUR STAINLESS STEEL TIPS. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORK YOUR WAY BACK. USE ZIP TIES TO SECURE BRAKE LINES.

MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE & FUEL LINES, SHOCKS, PIPES, ETC...