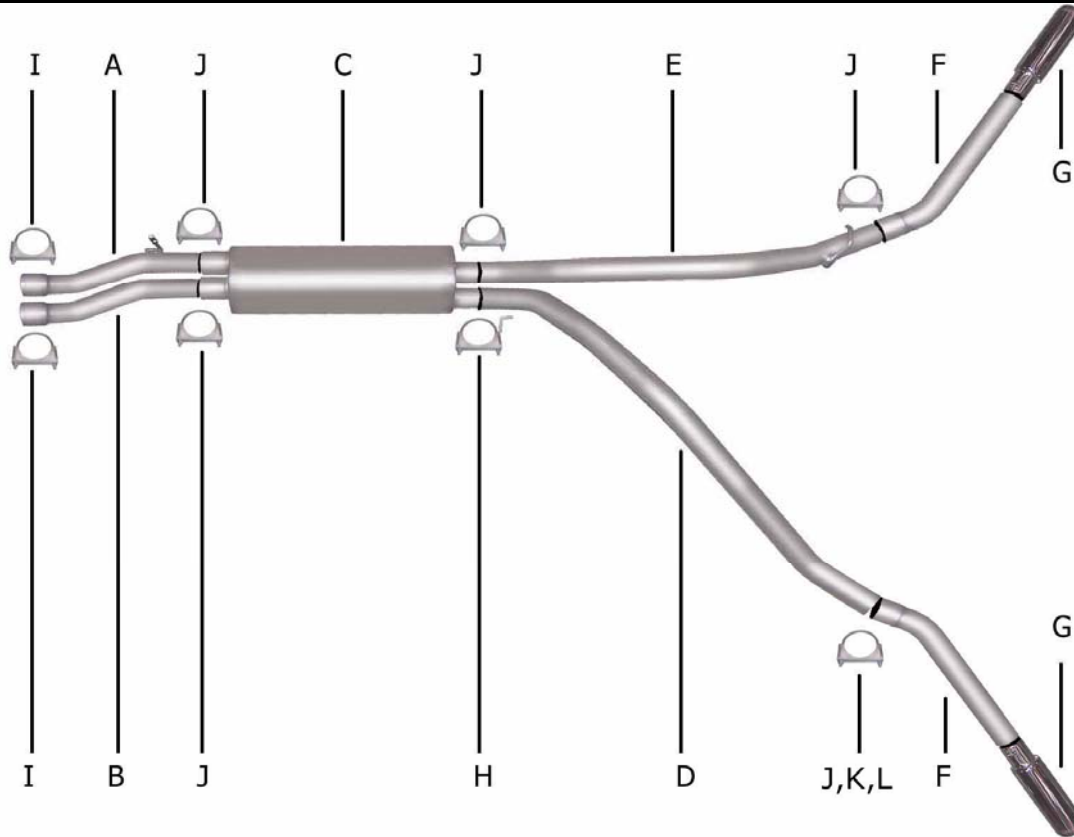




INSTRUCTION MANUAL
CAT-BACK STAINLESS EXTREME DUAL EXHAUST
01-06 SILVERADO 1500HD TRUCK 6.0L-V8 2/4WD
CREW CAB, SHORT BED
03-05 GMC TRUCK 1500HD 6.0L QUAD STEER 4WD
CREW CAB, SHORT BED
PART #65571



ITEM	PART #	QUANTITY	DESCRIPTION
A	479-700363S	1	2½" STAINLESS PASSENGER SIDE HEADPIPE W/HANGER
B	478-700364S	1	2½" STAINLESS DRIVER SIDE HEADPIPE
C	766024S	1	STAINLESS SUPERFLOW MUFFLER
D	637-700496S	1	2½" STAINLESS DRIVERSIDE TAILPIPE
E	638-700497S	1	2½" STAINLESS PASSENGER SIDE TAILPIPE
F	317-700185S	2	2½" STAINLESS EXIT PIPES
G	500374	2	3½" STAINLESS TIPS
H	4219	1	2½" MUFFLER HANGER
I	5758	2	2¾" CLAMP
J	5757	5	2½" CLAMP
K	08269	1	10" METAL HANGER
L	BO-101	1	BOLT KIT FOR HANGER
M	4137	1	SPARE TIRE BRACKET

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. 0506

INSTALLATION INSTRUCTIONS # 65571

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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● **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**
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2. TO REMOVE STOCK EXHAUST, CUT 16" FROM THE FRONT OF THE MUFFLER FORWARD TOWARDS THE FRONT OF THE VEHICLE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



7. INSTALL PASSENGER SIDE OVER AXLE TAILPIPE #E INTO MUFFLER 1½" TO 2" INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP # J TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



3. SLIDE PASSENGER SIDE HEADPIPE #A ONTO STOCK HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. NEXT INSTALL DRIVERS SIDE HEADPIPE # B, AND USE CLAMP # I TO SECURE BOTH HEADPIPES. DO NOT TIGHTEN.



8. INSTALL DRIVER SIDE OVER AXLE TAILPIPE #D INTO THE MUFFLER. 1½" TO 2" ROTATE PIPE UNTIL IT HITS THE 10" HANGER USE CLAMP # K TO HOLD UP THE PIPE. ATTACH TAILPIPE TO MUFFLER USING CLAMP # H. DO NOT TIGHTEN.



4. SLIDE MUFFLER #C ONTO HEADPIPES 1-1½" TO 2" WITH THE INLET FACING THE MOTOR, USE A JACK STAND TO SUPPORT MUFFLER. USE CLAMPS # J TO SECURE MUFFLER TO HEADPIPES. DO NOT TIGHTEN. OUTLETS OF THE MUFFLER SHOULD BE ON THE TOP.



9. NEXT, INSTALL EXIT PIPES #F ONTO TAILPIPES USE CLAMP # J TO SECURE EXIT PIPES TO TAILPIPES.



5. NEXT, INSTALL REAR MUFFLER HANGER #H ONTO DRIVER SIDE OUTLET OF THE MUFFLER. INSERT HANGER INTO RUBBER GROMMET DO NOT TIGHTEN.



6. MEASURE 18" FROM THE REAR OF THE FRAME TOWARDS THE FRONT OF THE VEHICLE. USE THIS SLOT FOR THE 10" HANGER #K, INSTALL USING THE 1ST HOLE USE HARDWARE KIT #L.



10. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary