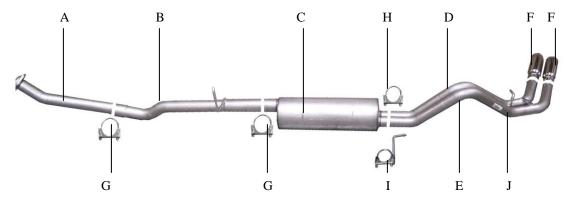


## INSTRUCTION MANUAL

DUAL SPORT STAINLESS TRUCK EXHAUST EXTENDED CAB, LONG BED 4.3L-4.8L-5.3L 2/4 WD CHEVY SILVERADO/SIERRA 1500 4.3L,4.8L, 5.3L CLASSIC 1500 SILVERADO/SIERRA TRUCK 5.3L 2/4 WD EXTENDED CAB, LONG BED PART # 65701



ITEM	i part #	QTY	DESCRIPTION
A B C D E	382-700228S-A 383-700228S-B 758250S 505-700395S 506-700396S	1 1 1 1	STAINLESS HEADPIPE WITH FLANGE #GP115 STAINLESS HEADPIPE EXTENSION STAINLESS SUPERFLOW MUFFLER 2.5" STAINLESS PASSENGER SIDE OVERAXLE PIPE 2.5" STAINLESS DRIVER SIDE OVERAXLE PIPE
F G H J K	500374 OHD300 5757 4149 BO-906 4137	2 2 1 1 1	3 1/2" STAINLESS TIPS 3" CLAMP 2-1/2" CLAMP REAR MUFFLER HANGER BOLT KIT FOR TAILPIPE SPARE TIRE BRACKET

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

## EXHAUST INSTALLATION #65701

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves. **DO NOT WORK WITH HOT PIPES!** 

## **SUGGESTED TOOLS:**

1/2", 9/16", 15mm wrench and socket, WD-40, Hacksaw or Sawzall, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust un-bolt it from the 2-bolt flange located behind your factory Y-pipe. You will re-use your factory hardware. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and the hangers. Now cut off your stock tailpipe just behind the muffler.



Install the passenger side over axle tailpipe #D into the muffler  $1 \frac{1}{2}$ " to 2". Use clamp #H to secure tailpipe to muffler. Do not tighten. Insert welded hanger into rubber grommet



Install driver side over axle tailpipe #E into muffler and attach using clamp #I. Use bolt kit #J to attach the tailpipes together. Do not tighten. Driverside pipes tab will be on the bottom when putting bolting pipes together.

Install the stainless tips. Clamp down. To clean your stainless tips use any stainless cleaner or a Scotch Brite pad. Now go back and tighten all clamps, nuts and bolts. Start from the front and work back.



Install head pipe #A onto you're existing stock flange using your factory hardware. Do not tighten. Next slide headpipe #B onto headpipe #A. Insert welded hanger into rubber grommet. Use clamp #G to secure pipes together. Do not tighten.



Install muffler #C onto head pipe #B 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the head pipe. Do not tighten. Install rear muffler hanger #I onto driverside muffler outlet. Insert hanger into rubber grommet. Do not tighten.



MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRE, FUEL LINES, ETC.