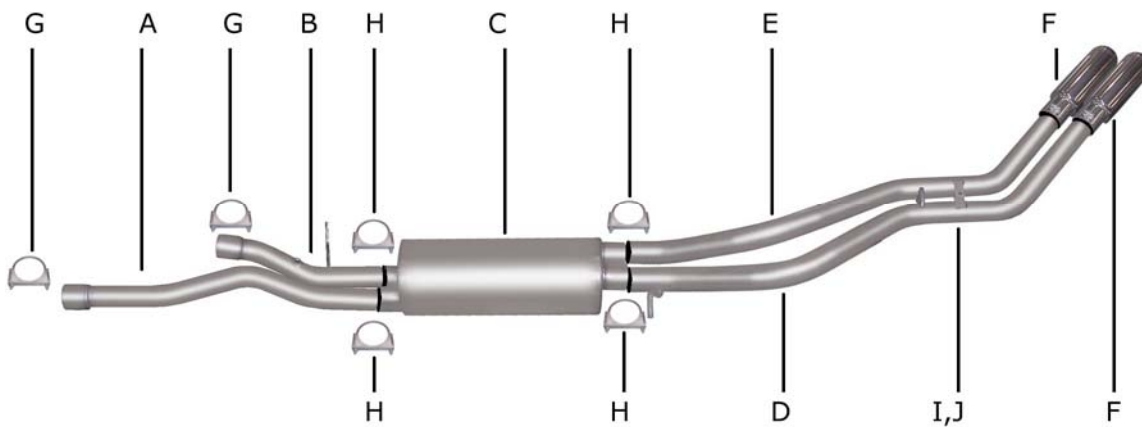




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL**  
**CAT-BACK DUAL SPORT STAINLESS TRUCK EXHAUST**  
**99-01 SILVERADO, SIERRA TRUCK 6.0L 2500/3500 2/4WD**  
**EXTENDED CAB, SHORT BED**  
**PART # 65800**



ITEM	PART #	QUANTITY	DESCRIPTION
A	359-700229S	1	2½" DRIVERSIDE STAINLESS HEADPIPE
B	360-700230S	1	2½" PASSENGER STAINLESS SIDE HEADPIPE
C	766024S	1	STAINLESS SUPERFLOW MUFFLER
D	332-700190S	1	2½" STAINLESS DRIVER OVERAXLE TAILPIPE
E	331-700191S	1	2½" STAINLESS PSGR SIDE OVERAXLE TAILPIPE
F	500374	2	3½" STAINLESS TIP
G	5758	2	2¾" CLAMP
H	5757	4	2½" CLAMP
I	BO-906	1	BOLT KIT FOR TAILPIPE
J	4137	1	SPARE TIRE BRACKET

**WILL NOT FIT HEAVY DUTY SERIES**

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0506

# EXHAUST INSTALLATION

## PART #65800

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES.

### SUGGESTED TOOLS

7/8 WRENCH, 9/16" SOCKET, 15MM SOCKET, 1/2" WRENCH SOCKET, HACKSAW, JACKSTAND.

1. LAY OUT GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. (NOTE: DRAWING FOR PLACEMENT OF PARTS ONLY).
2. UNBOLT THE FACTORY O2 SENSOR BEHIND THE PASSENGER SIDE CATALYTIC CONVERTER. (REMOVED CAREFULLY SO NO DAMAGE OCCURS).
3. REMOVE FACTORY EXHAUST BY CUTTING 19-3/4" BEHIND CONVERTER ON CLAMP THAT IS APPROXIMATELY 48" IN FRONT OF MUFFLER. (LEAVE ALL RUBBER GROMMETS IN PLACE).
4. INSTALL HEADPIPES # A AND # B ON FACTORY PIPES USING CLAMPS # G. (DO NOT TIGHTEN).
5. CONNECT MUFFLER TO HEADPIPES USING # H CLAMPS. (DO NOT TIGHTEN). OUTLETS OF MUFFLER WILL BE ON TOP. (USE JACKSTAND TO SUPPORT MUFFLER).
6. INSTALL OVERAXLE TAILPIPES # D AND # E AND CONNECT TO MUFFLER USING # H CLAMPS. (DO NOT TIGHTEN). INSERT WELDED HANGER ONTO RUBBER GROMMET ON PASSENGER TAILPIPE.
7. BOLT TAILPIPES # D AND # E TOGETHER USING # I BOLT KIT PROVIDED.
8. INSTALL STAINLESS TIPS. \* TO CLEAN STAINLESS STEEL TIP USE A SCOTT BRITE PAD AND ANY STAINLESS STEEL OR ALUMINUM CLEANER.
9. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY.

- SPARE TIRE ON SOME MODELS MAY HAVE TO BE RELOCATED OR REMOVED.

**MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES, BRAKE LINE, FUEL LINE, SHOCK, AND TIRES.**