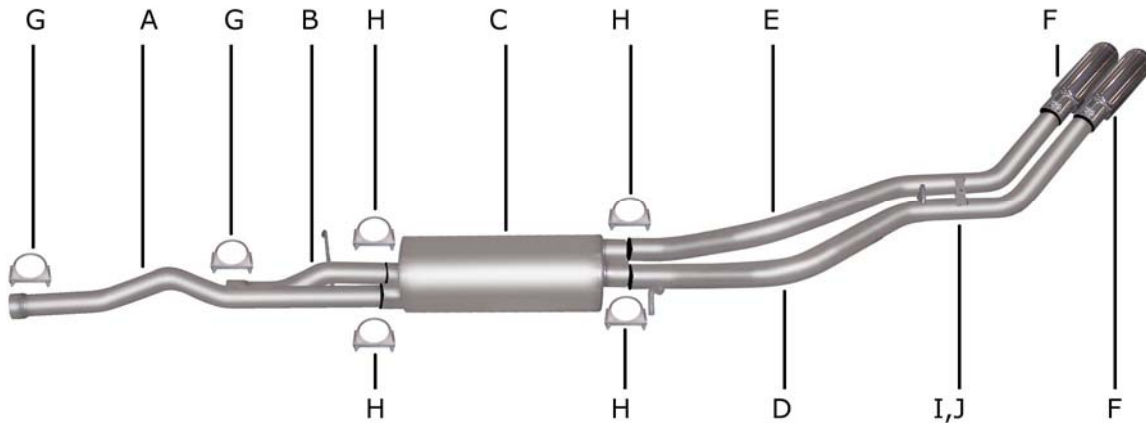




**INSTRUCTION MANUAL**  
**CAT-BACK DUAL SPORT STAINLESS EXHAUST**  
**99-01 SILVERADO, SIERRA 2500/3500 TRUCK 6.0L 2/4WD**  
**EXTENDED CAB, LONG BED**  
**PART # 65801**



ITEM	PART #	QUANTITY	DESCRIPTION
A	392-700188S	1	2½" STAINLESS DRIVERSIDE HEADPIPE
B	430-700189S	1	2½" STAINLESS PSGR SIDE HEADPIPE
C	766024S	1	STAINLESS SUPERFLOW MUFFLER
D	332-700190S	1	2½" DRIVER SIDE STAINLESS OVERAXLE TAILPIPE
E	331-700191S	1	2½" PSGR. SIDE STAINLESS OVERAXLE TAILPIPE
F	500374	2	3½" STAINLESS TIP
G	5758	2	2¾" CLAMP
H	5757	4	2½" CLAMP
I	BO-906	1	BOLT KIT FOR TAIL PIPE
J	4137	1	SPARE TIRE BRACKET

WILL NOT FIT HEAVY DUTY

*Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm. 7506*

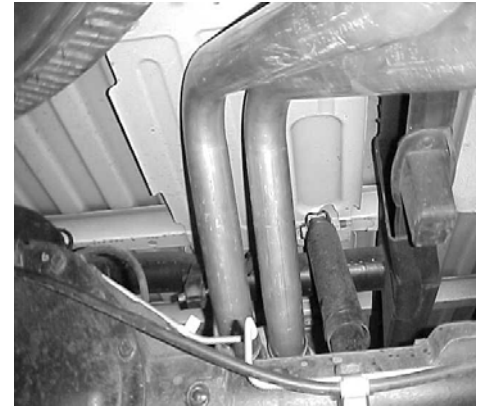
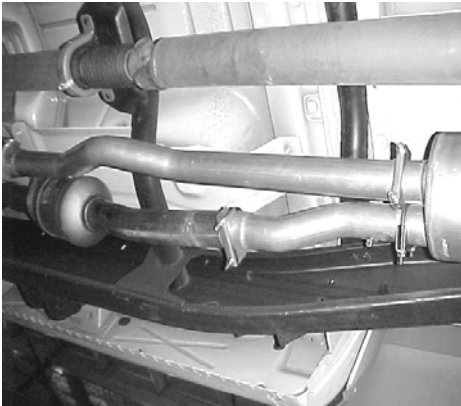
# EXHAUST INSTALLATION

# #65801

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK ON HOT PIPES!

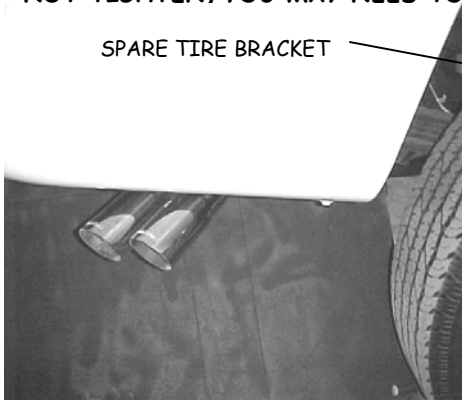
## SUGGESTED TOOLS

7/8" WRENCH, 9/6" SOCKET, 15MM SOCKET, 1/2" WRENCH, 1/2" SOCKET, HACKSAW, JACKSTAND



LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING. (NOTE DRAWING IS ONLY FOR PLACEMENT OF PARTS) REMOVE THE FACTORY EXHAUST BY CUTTING 13" IN FRONT OF YOUR STOCK MUFFLER ON THE PASSENGER SIDE UN-BOLT APPROX. 48" IN FRONT OF YOUR STOCK MUFFLER ON THE DRIVER SIDE HEAD PIPE. FOR EASIER REMOVAL CUT BEHIND YOUR STOCK MUFFLER ON THE TAILPIPE. (NOTE LEAVE ALL RUBBER GROMMETS IN PLACE) INSTALL HEADPIPES #A & #B ON FACTORY PIPES USING CLAMPS #G. (DO NOT TIGHTEN). CONNECT MUFFLER #C TO HEADPIPES #A & #B USING CLAMPS #H. THE OUTLETS OF THE MUFFLER WILL BE POSITIONED AT THE TOP OF THE MUFFLER. INSTALL TAILPIPES # E AND # D AND ATTACH TO MUFFLER OUTLET WITH CLAMPS # H. INSERT WELDED HANGERS INTO RUBBER GROMMETS. (DO NOT TIGHTEN) BOLT TAILPIPES TOGETHER USING #I BOLT KIT PROVIDED. (DO NOT TIGHTEN) YOU MAY NEED TO USE SPARE TIRE BRACKET #J TO PUSH SPARE TIRE BACK.

SPARE TIRE BRACKET



**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC.**

ROTATE TAILPIPES UNTIL YOU HAVE A 1" CLEARANCE FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, ETC. AFTER YOU HAVE CHECKED ALL CLEARANCES TIGHTEN HEADPIPE #A & #B, THEN CHECK FOR CLEARANCES AGAIN. NOW TIGHTEN TAILPIPES #D & #E. SPARE TIRE ON SOME MODELS MAY HAVE TO BE LOOSENED UP & PUSHED OVER TO THE DRIVER SIDE. INSTALL YOUR STAINLESS STEEL TIPS. NOW FIRMLY TIGHTEN ALL CLAMPS, HANGERS, ETC.