

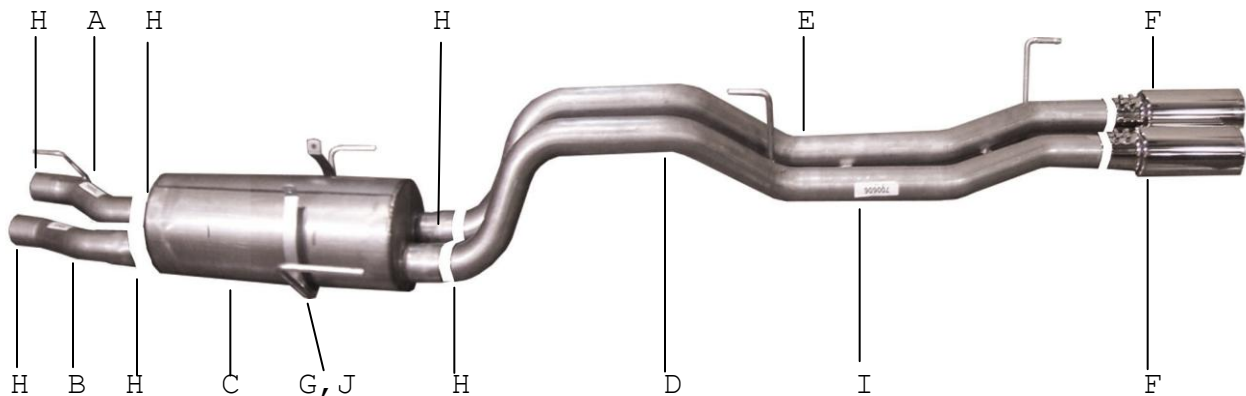


# INSTRUCTION MANUAL

## CAT-BACK DUAL SPORT REAR EXHAUST

### DODGE RAM SRT-10 1500 PICKUP 8.3L, 10CYL 2WD 4DR QUAD CAB, SHORT BED

## PART# 6604



ITEM	PART #	QUANTITY	DESCRIPTION
A	700670	1	2.5" PASSENGERSIDE HEADPIPE W/HANGER
B	700671	1	2.5" DRIVERSIDE HEADPIPE
C	766301	1	SUPERFLOW MUFFLER
D	700672	1	2.5" DRIVERSIDE TAILPIPE W/HANGER
E	700673	1	2.5" PASSENGERSIDE TAILPIPE W/HANGER
F	500546	2	4" INTERCOOLED TIPS
G	4230	1	BAND CLAMP
H	5757	6	2.5" CLAMP
I	BO-906	1	BOLT KIT FOR TAILPIPE
J	BO-1015	1	BOLT KIT FOR BAND CLAMP

EXIT IS STRAIGHT OUT THE BACK.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM.

# EXHAUST INSTALLATION PART # 6604

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES! USE A JACK STAND UNDER YOUR CATALYTIC CONVERTER TO SUPPORT THE SYSTEM DURING YOUR INSTALL.

## **SUGGESTED TOOLS:**

9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, 15mm SOCKET, JACK STAND



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust un-clamp it just in front of the muffler. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and the hangers.



Install head pipe #A onto passenger side stock pipe and insert hanger into rubber grommet. Next install driver side head pipe #B onto drivers side factory pipe. Use clamp #H to secure pipes to factory pipes. Do not tighten.



Install muffler #C onto head pipes 1-1/2" to 2" with the louvers facing towards the converter. The inlets and outlets of the muffler will be on the bottom. Use a jack stand to support the muffler. Use clamp #H to secure the muffler to the head pipes. Do not tighten. Muffler inlet is looking into the louvers.



Slide band clamp #G onto muffler #C. Insert hangers into rubber grommets. Do not tighten.



Install the passenger side over axle tailpipe #E into the muffler 1-1/2" to 2" and attach using clamp #H. Insert hanger into rubber grommet. Do not tighten.



Install the driver side over axle tailpipe #D into the muffler 1-1/2" to 2". Use clamp #H to secure tailpipe to muffler. Use bolt kit #I to secure tailpipes #D & E together. Driver side tailpipe will have tab on bottom. Do not tighten.



Install the stainless tips. Clamp down. To clean your stainless tips use any stainless cleaner or a Scotch Brite pad. Now go back and tighten all clamps, nuts and bolts. Start from the front and work back.

**"MAKE SURE HAVE A MINIMUM OF A 1" ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC.**