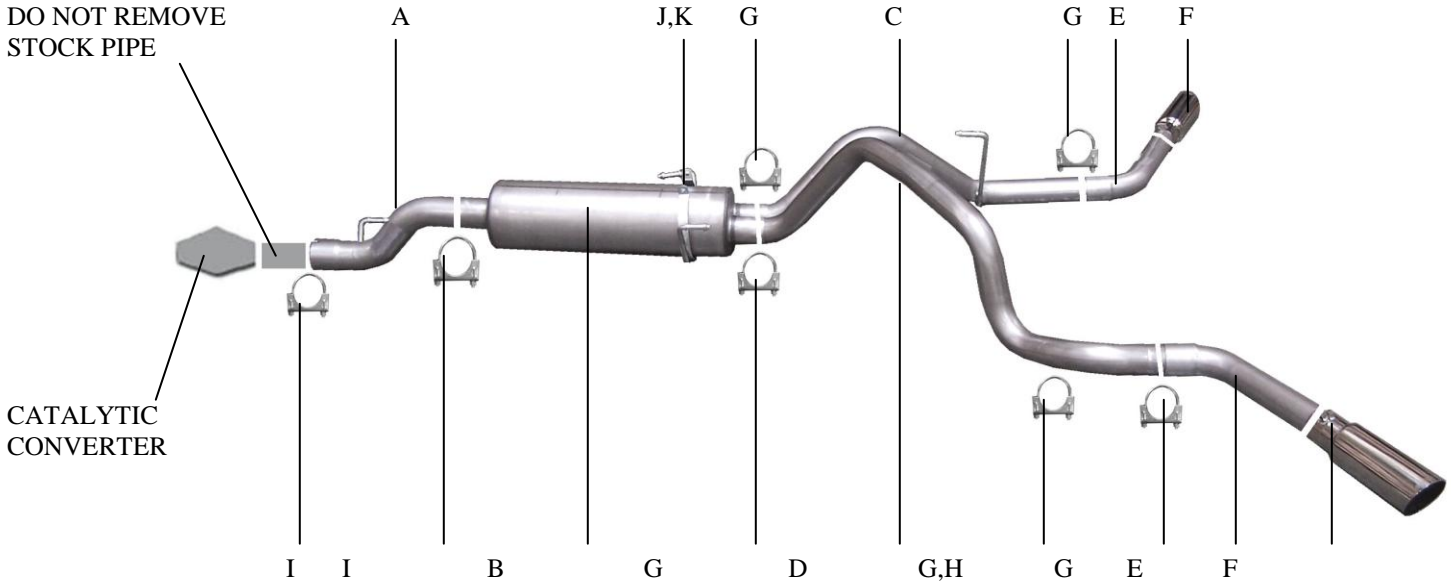




INSTRUCTION MANUAL
STAINLESS CAT-BACK EXTREME DUAL EXHAUST
DODGE RAM 2500 HEAVY DUTY & POWERWAGON
QUAD CAB, SHORT BED, 5.7L HEMI 4DR 4WD
PART #66543



TO REMOVE STOCK EXHAUST, UNCLAMP JUST IN FRONT OF MUFFLER

ITEM	PART #	QUANTITY	DESCRIPTION
A	974-700749S	1	3" STAINLESS HEADPIPE EXTENSION
B	789800S	1	SUPERFLOW STAINLESS MUFFLER
C	550-700411S	1	2-1/2" STAINLESS PASS. SIDE TAILPIPE W/ HANGER
D	612-700408S-1	1	2-1/2" STAINLESS DRIVERSIDE TAILPIPE
E	552-700413S	2	2-1/2" STAINLESS EXIT PIPE
F	500374	2	3-1/2" STAINLESS TIP
G	5757	5	2-1/2" CLAMP
H	08269	1	10" HANGER
H	BO-101	1	BOLT KIT FOR 10" HANGER
I	OHD300	2	3" CLAMP
J	4258	1	BAND CLAMP
K	BO-1015	1	BAND CLAMP BOLT KIT
L	ZIP	2	ZIP TIES

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPT. AT (800) 528-3044, MONDAY THROUGH FRIDAY, 8:00 AM TO 5:00 PM.

INSTALLATION INSTRUCTIONS

PART# 66543

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW
LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.

UNCLAMP THE STOCK EXHAUST JUST IN FRONT OF THE MUFFLER.



YOU MAY NEED TO HEAT IT UP FOR EASIER REMOVAL. LEAVE ALL RUBBER GROMMETS IN PLACE. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.

FOR EASIER REMOVAL, REMOVE THE FIRST TWO CROSSMEMBER BARS.

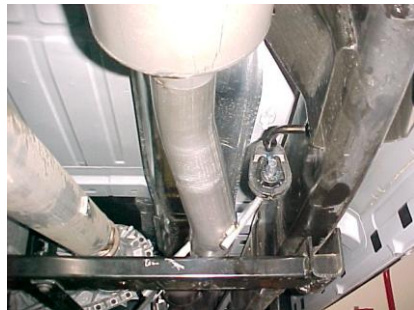


INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2". USE CLAMP #G TO SECURE TAILPIPE TO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.

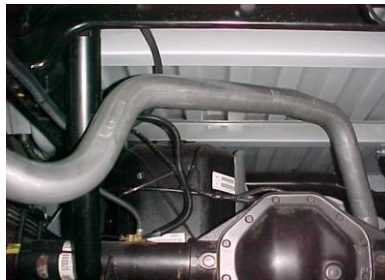
MEASURE 19 1/2" FROM THE REAR OF THE FRAME AND USE THIS HOLE AND BOLT ON HANGER #H ON THE INSIDE OF FRAME. USE THE 2ND HOLE FROM THE TOP.



INSTALL DRIVER SIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2" AND USE CLAMP #G TO SECURE TO THE MUFFLER. DO NOT TIGHTEN. USE CLAMP #G TO HOLD PIPE UP TO THE HANGER #H. DO NOT TIGHTEN.



INSTALL HEADPIPE #A, YOU WILL NEED TO LINE UP THE TWO NOTCHES. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #G TO SECURE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN.



INSTALL EXIT PIPES #E, USE CLAMPS #G TO SECURE TAILPIPES TOGETHER, DO NOT TIGHTEN.



INSTALL MUFFLER #B ONTO HEADPIPE #A 1-1/2" TO 2". USE CLAMP #I TO SECURE THE MUFFLER TO THE HEADPIPE. DO NOT TIGHTEN. SLIDE BAND CLAMP #J ONTO THE MUFFLER AND INSERT THE WELDED HANGER INTO THE RUBBER GROMMET AND ATTACH TO MUFFLER WITH BOLT KIT #K.



INSTALL THE STAINLESS TIPS. TO CLEAN TIPS USE ANY STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS, NUTS AND BOLTS STARTING FROM THE FRONT AND WORKING BACK.

FOR EASIER INSTALLATION, YOU MAY NEED TO LOOSEN AND ADJUST THE SPARE TIRE.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES AWAY FROM BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC..."