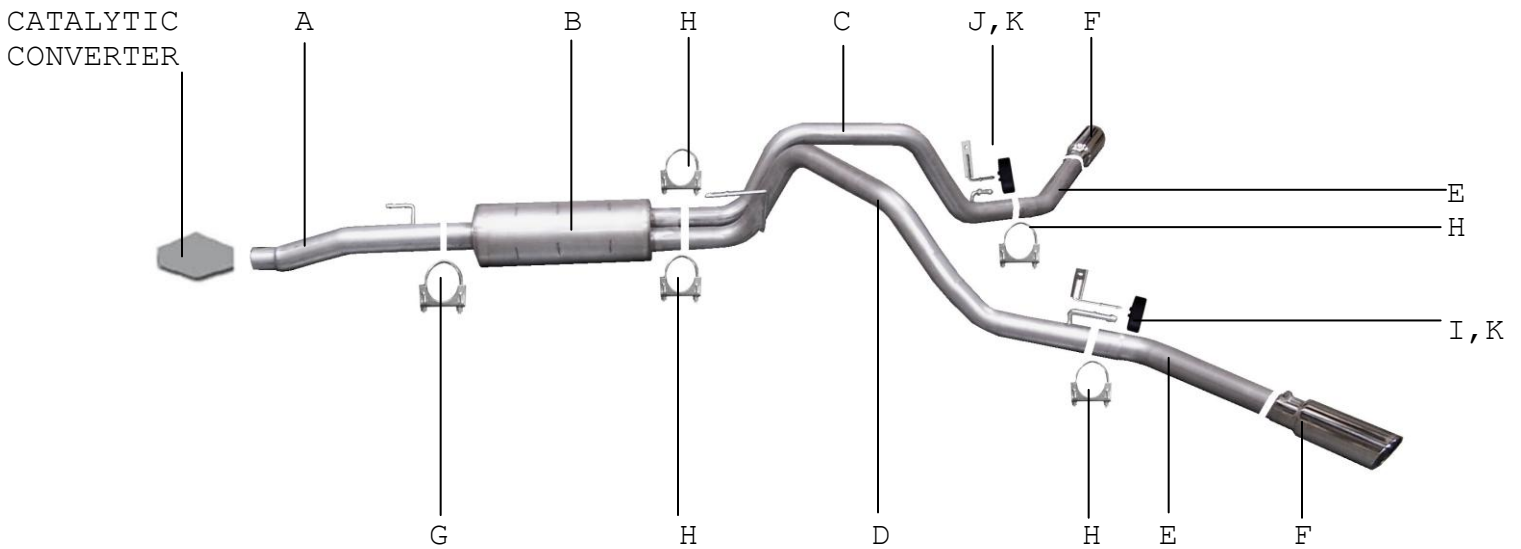




**INSTRUCTION MANUAL**  
**CAT-BACK STAINLESS EXTREME DUAL EXHAUST**  
**FORD F150 TRUCK 4.6L, 5.4L 4WD**  
**SUPERCREW, SHORT BED 5-1/2' BED**  
**SUPERCAB, SHORTBED 6' BED**  
**SUPERCAB, LONGBED 8' BED**

**PART # 69011**



ITEM	PART#	QUANTITY	DESCRIPTION
A	908-700643S	1	3" STAINLESS HEADPIPE W/WELDED HANGER
B	758219S	1	SUPERFLOW STAINLESS MUFFLER
C	929-700645S	1	2.5" SS PASSENGERSIDE OVERAXLE TAILPIPE
D	914-700646S	1	2.5" SS DRIVERSIDE OVERAXLE TAILPIPE
E	253-500626S	2	2.5" EXIT PIPES
F	500374	2	3 1/2" STAINLESS TIPS
G	OHD300	1	3" CLAMP
H	5757	4	2.5" CLAMP
I	4238	1	DRIVERSIDE REAR TAILPIPE HANGER
J	4239	1	PASSENGERSIDE REAR TAILPIPE HANGER
K	4240	2	RUBBER GROMMET

**MFG BEFORE AUG 2004**

**WILL FIT WITH 18" SPARE TIRE**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #9011

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET  
WD-40, MEASURING TAPE

**TO REMOVE STOCK EXHAUST, SEE BELOW FOR PROPER VEHICLE APPLICATION.**



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP # H TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 12 O'CLOCK POSITION, ATTACH WITH FACTORY CLAMP. DO NOT TIGHTEN. INSERT WELDED HANER INTO RUBBER GROMMET.



INSTALL PASSENGER SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE TOWARDS DRIVERSIDE.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



INSTALL EXIT PIPES # E ONTO TAILPIPES. ROTATE OUT TO THE SIDES; ATTACH TO TAILPIPES WITH CLAMPS # H.



ON DRIVER SIDE: ATTACH REAR TAILPIPE HANGER #I TO FRAME BY REMOVING THE 18MM HITCH BOLT. THEN RE INSTALL BOLT WITH HANGER



ON PASSENGERSIDE: ATTACH REAR TAILPIPE HANGER #J TO FRAME BY REMOVING THE 18MM HITCH BOLT. THEN RE INSTALL BOLT WITH HANGER



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK THEN GO BACK AND TIGHTEN ALL CLAMPS, ROTATE SYSTEM FOR BEST CLEARANCE BEFORE TIGHTENING.

**MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC. USE ZIP TIES TO TIE BRAKE LINES OUT OF THE WAY.**