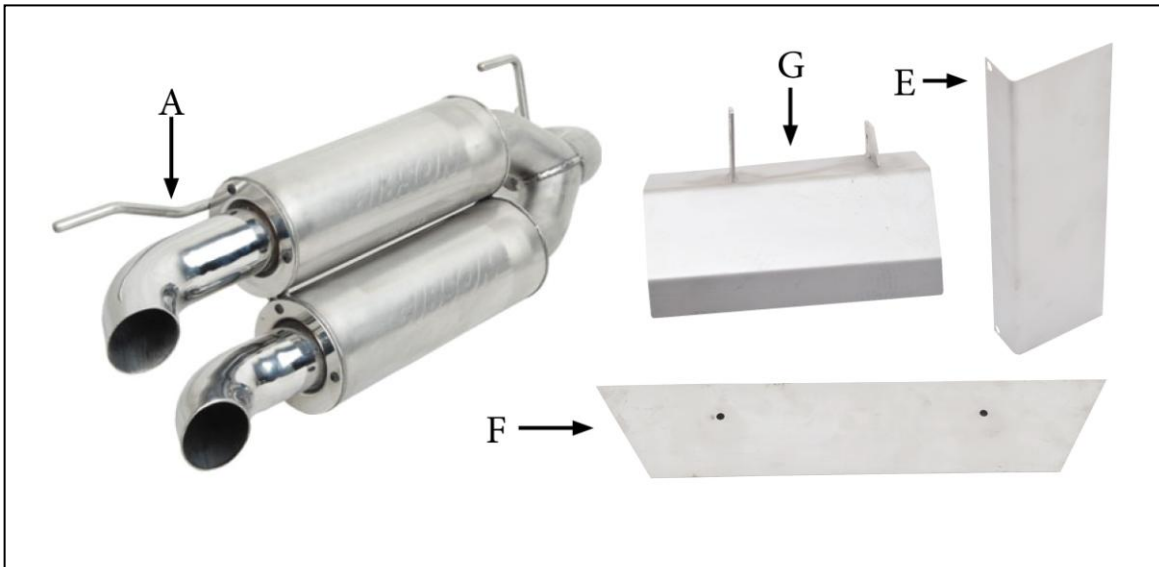




Installation Instructions

Stainless Extreme Twin Core Slip On
Polaris Ranger RZR XP 900 EFI

Part #98013



ITEM	PART	QUANTITY	DESCRIPTION
A	RH-22	1	Stainless Steel Slip on Muffler and Tip
B	RH066	1	Rear Polished Stainless Steel Cover Plate
C	225	2	Rear Cover Plate Star Washer
D	4316	2	Rear Cover Plate Nut
E	800007	1	Under Bed Heat Shield
F	800008	1	Rear Valance Heat Shield
G	800009	1	Air Box Heat Shield

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #98013

When installing this exhaust system make sure to use proper safety precautions. Make sure to set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

Note: The factory Exhaust Springs and Gaskets will be re used in the install of the Gibson Exhaust.

SUGGESTED TOOLS: Needle Nose Pliers, Adjustable locking jaw pliers, T-25 Torx wrench, 10MM, 13mm, 12mm wrench and or socket



1. Remove your factory exhaust at the header connector. Be sure to not damage the springs or the factory gasket as you will re use them for the installation of the Gibson Exhaust



2 Install Item #G your air box heat shield. You will use the factory bolts that hold your rear differential on. Once installed re tighten bolts.



3. Next install Item # F and Item # B. You will use the supplied bolts to bolt both plates together. The polished rear plate will be on the outside of the vehicle and Item # F is the heat shield on the inside of the rear valance designed to protect the rear plastics.



4. Install Item# E. You will need to remove the two factory torx screws located on the rear of the vehicle pictured below. They are located directly below the "POLARIS" logo. Install the heat shield with the long portion facing towards the rear of the vehicle protecting the plastics above the rear heat shield.



5. Install the factory gasket onto the original header.

6. Install Item #A slide the hangers in factory mounts from the passenger side until lined up with the header. Once you have it lined up re install the factory springs.



7. After everything is installed make sure everything is clean from all grease and finger prints before starting the vehicle to maintain a nice clean surface

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to