



# Installation Instructions

Stainless Slip on Muffler Assembly  
Can- Am Commander 1000

Part #99009

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ITEM	PART	QUANTITY	DESCRIPTION
A	IN0027	1	Muffler Assembly
B	800011	1	Hanger bracket
C	RH028	1	Rubber Grommet Hanger

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Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #99009

When installing this exhaust system make sure to use proper safety precautions. Make sure to set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** Vise Grips, 13mm- 9/16" socket and Wrench.



Begin the removal of the factory exhaust by removing the factory hitch; there are a total of four bolts two on each side. Removing the factory skid plate will make for an easier removal of the hitch but is not a necessary step.



Remove your factory exhaust system for the donut flange connection located on the passenger side in front of the muffler. Do not damage springs or gasket they will be re used in the install of the new Gibson system.



Install the hanger bracket using the supplied bolt kit. This bracket will also support the supplied rubber grommet.



With the rubber grommet and the bracket securely tightened down install the muffler assembly.



Use the factory gasket and springs for the install of the Gibson exhaust.



Re install the factory hitch and skid plate.