

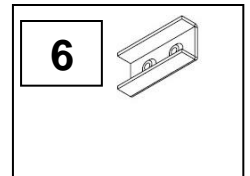
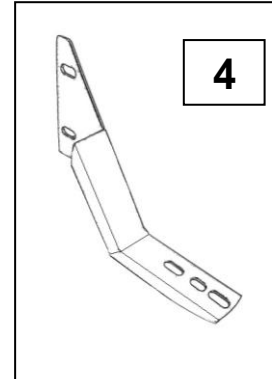
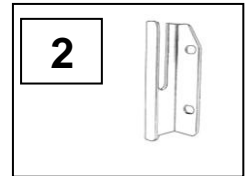
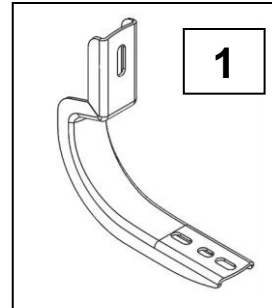
Installation Instructions

O.E. Xtreme Brackets Part # 6840456

2007-2010	Chevrolet Silverado & GMC Sierra	2500HD, 3500HD Extended Cab
2011-2013	Chevrolet Silverado & GMC Sierra	2500HD, 3500HD Extended Cab (Gas Only)
2007-2010	Chevrolet Silverado & GMC Sierra	2500HD, 3500HD Crew Cab
2011-2013	Chevrolet Silverado & GMC Sierra	2500HD, 3500HD Crew Cab (Gas Only)

Parts List

Item	Qty	Part #	Description	Torque
1	8	3912016AA	Cab Bracket	-
2	1	3912033AA	Frame Bracket Driver	
3	1	3912033AA	Frame Bracket Passenger	
4	1	396010AA	Rear Bracket Driver	
5	1	396010AA	Rear Bracket Passenger	
6	10	396801AA	Clamp Brackets	
7	20	-	5/16" Square Head Bolt	11Ft. Lbs.
8	26	-	5/16" Flat Washer	-
9	26	-	5/16" Lock Washer	-
10	6	-	M8 x 25mm Hex Bolt	12Ft. Lbs.
11	8	-	3/8" U-Nut	-
12	4	-	3/8" X 1" Carriage Bolts	30 Ft. Lbs.
13	16	-	3/8" 1 1/4" Hex Bolt	30 Ft. Lbs.
14	20	-	3/8" Flat Washer	-
15	20	-	3/8" Lock Washer	-
16	12	-	3/8" Hex Nut	30 Ft. Lbs.



Tool Required:

9/16", 12mm, 13mm & 24mm Socket
 17mm (12 point) Socket
 9/16", 13mm, 15mm & 24 mm Wrench
 Ratchet & Ratchet Extension

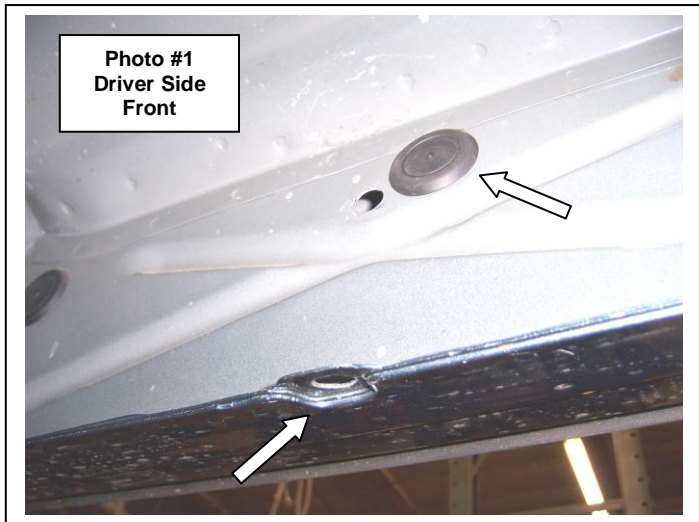
Approximate Installation Time: 60min

Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact *Go Rhino Products* for fast, friendly customer service at: 1-888-427-4466 or email: warranty@gorhino.com

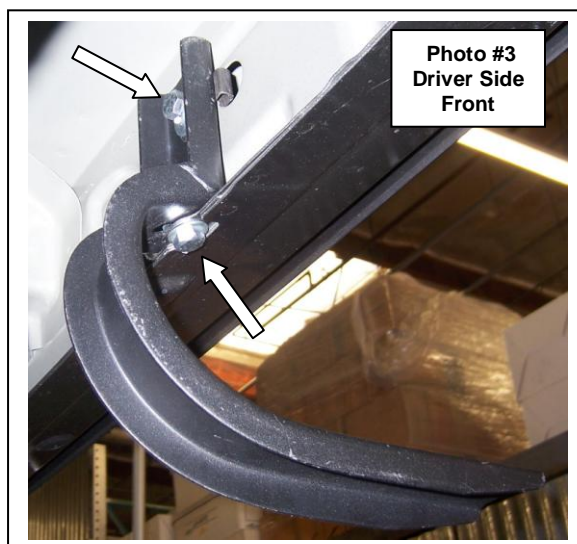
Note: This installation uses (4) cab brackets and (1) frame and rear bracket assembly per side. The cab bracket mounting hole patterns are located on the pinch weld and interior wall of the rocker panel. The parts kit may include additional fastener that will not be used for your model vehicle.

Cab Bracket Installation Extended Cab Models

Step-1 Begin the installation with the driver side cab brackets. Locate the hole in the body pinch mold and the plastic plug in the rocker panel at the front of the cab. Remove the plastic plug and install (1) 3/8" u-nut in the rocker panel. **Photo #1 & #2**



Step-2 Attach one of the cab brackets to the rocker panel using the u-nut, (1) 3/8" x 1 1/4" hex bolt, (1) 3/8" lock washer and (1) 3/8" flat washer and to the pinch mold using (1) 3/8" x 1 1/4" hex bolt, (1) 3/8" flat washers, (1) 3/8" lock washer and (1) 3/8" hex nut. Leave the nuts and bolts loose for final adjustment. **Photo #3**

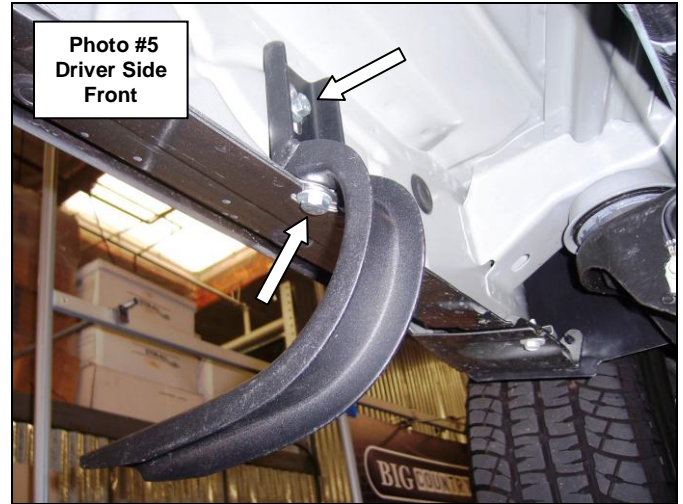
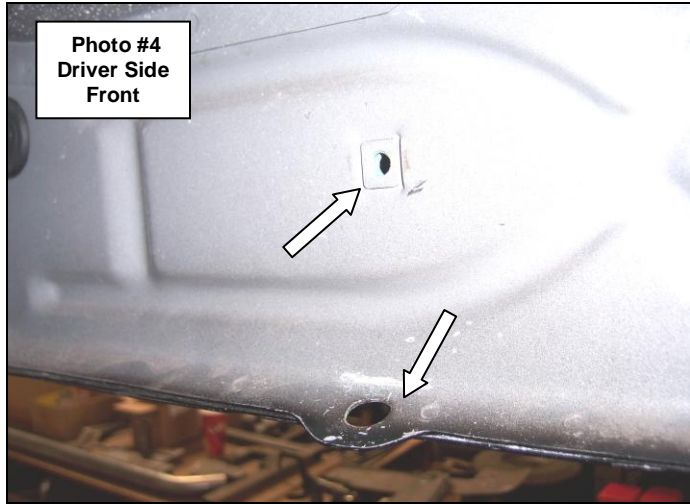


Step-3 Repeat the above steps to install the three remaining brackets at the middle and rear of the cab.

Cab Bracket Installation Crew Cab Models

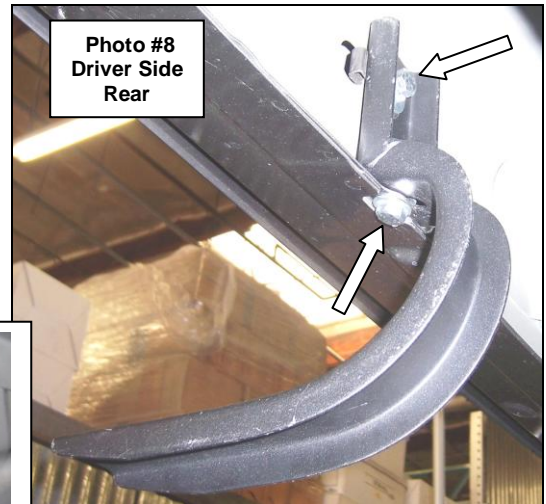
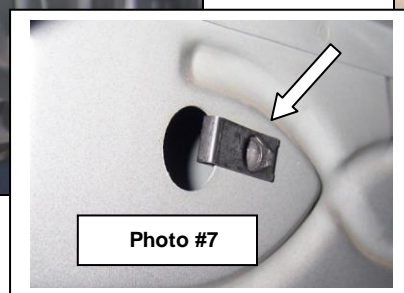
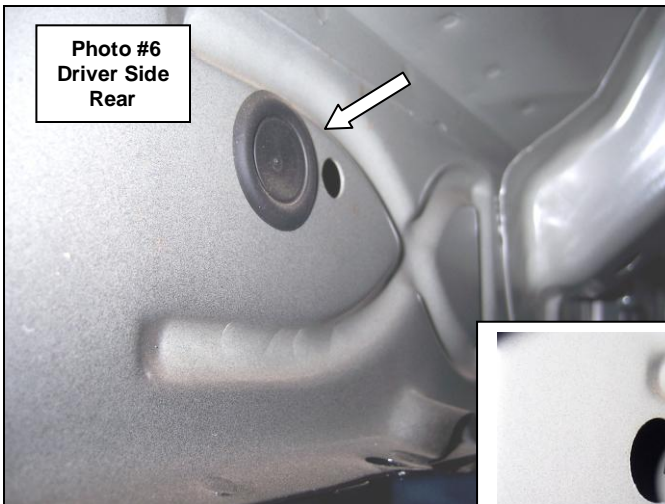
Step-1 Begin the installation with the driver side cab brackets. Locate the (3) holes in the body pinch mold and (3) 8mm threaded inserts in the rocker panel at the front and middle of the cab. **Photo #4**

Step-2 Attach each cab bracket to the rocker panel using (1) 8mm x 25mm hex bolt, (1) 5/16" lock washer and (1) 5/16" flat washer and to the pinch mold using the (1) 3/8" x 1 1/4" hex bolt, (1) 3/8" lock washer and (1) 3/8" flat washer and (1) 3/8" hex nut. Leave the nuts and bolts loose for final adjustment. **Photo #5**



Step-3 Locate the hole in the body pinch mold and the plastic plug in the rocker panel at the rear of the cab. Remove the plastic plug and install (1) 3/8" u-nut in the rocker panel. **Photo #6 & #7**

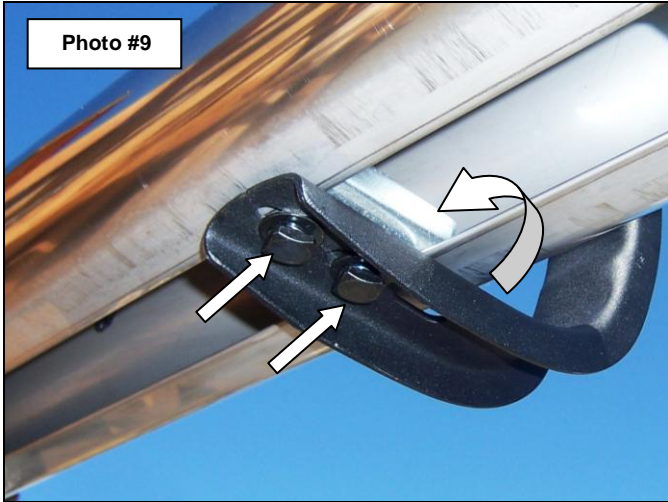
Step-4 Attach one of the cab brackets to the rocker panel and pinch mold using the 3/8" u-nut, (2) 3/8" x 1 1/4" hex bolts, (2) 3/8" lock washers, (2) 3/8" flat washers and (1) 3/8" hex nut. Leave the nut and bolts loose for final adjustment. **Photo #8**



Frame & Rear Bracket Installation

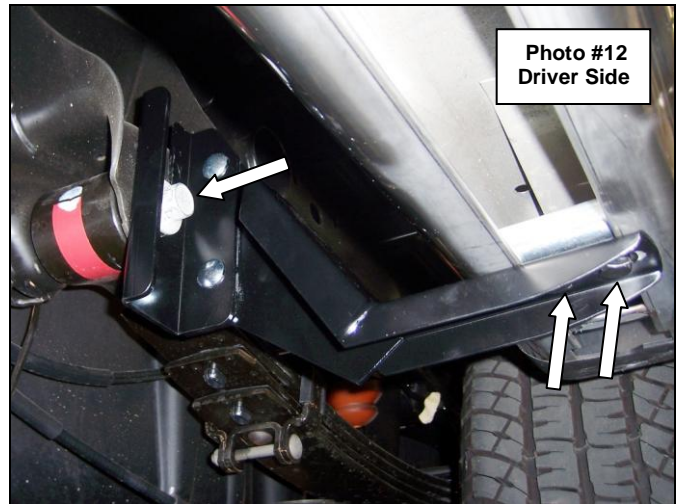
Step-1 Set the driver side side bar on top of the cab brackets and align the side bar with the vehicle. Position the clamp brackets inside the opening of the side bar and align the clamp bracket threads with the slot holes in the brackets. Attach the side bar to each of the brackets using the clamp bracket (2) 5/16" x 1" square head bolts, (2) 5/16" lock washers and (2) 5/16" flat washers. Leave the bolts loose for final adjustment. **Photo #9**

Step-2 Assemble the driver side frame and rear bracket using (2) 3/8" x 1" carriage bolts, (2) 3/8" flat washers, (2) 3/8" lock washers and (2) 3/8" hex nuts. Leave the nuts and bolts loose for final adjustment **Photo #10**



Step-3 Loosen the spring hanger bolt just enough so that the frame bracket can be slid up and positioned behind the flange of the bolt. **Photo #11**

Step-4 Position the frame bracket behind the flange of the bolt and attach the rear bracket to the side step using (1) clamp bracket, (2) 5/16" x 1" square head bolts, (2) 5/16" lock washers and (2) 5/16" flat washers. Leave the bolts loose for final adjustment. **Photo #12**



Step-5 Re-align the side bar with the vehicle and tighten all side bar, bracket and vehicle nuts and bolts.

Step-6 Repeat the above installation steps to install the passenger side brackets and side bar.

Remember to periodically check and retighten all nuts and bolts.