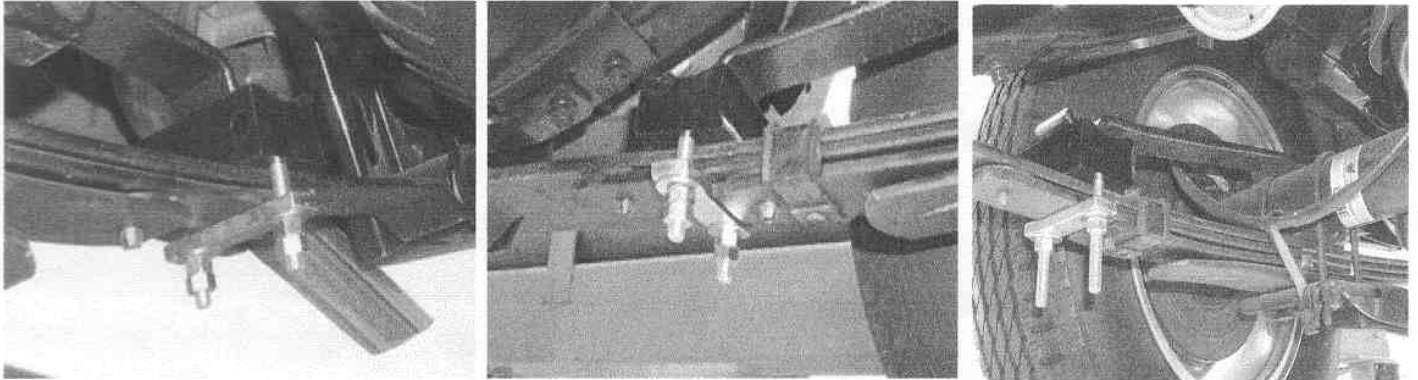


HELLWIG INSTALLATION INSTRUCTIONS

FACTORY & GENERAL OFFICES – 16237 AVENUE 296, VISALIA, CA – (559)-734-7451

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



IMPORTANT: DO NOT INSTALL THIS UNIT ON ANY VEHICLE WITH COMPOSITE (Plastic) LEAF SPRINGS.

SAFETY: BEFORE BEGINNING YOUR INSTALLATION, BE SURE TO SET THE PARKING BRAKE & CHOCK THE WHEELS.

NOTE: IT WILL NOT BE NECESSARY TO REMOVE THE WHEEL OR JACK THE VEHICLE UP BY THE FRAME FOR THIS INSTALLATION:

1. Locate the dimple near the center of the Stabilizer Spring. Dimple is approximately 1" off center; the short end will go toward the front of the vehicle with long end toward the rear. This dimple locates the leaf on the top of the axle.
2. Place the Polyurethane blocks between the Stabilizer Spring and the vehicle spring. On vehicles with 2-1/2" leaf spring, place the slotted end of the block to the inside. **NOTE: The Polyurethane blocks have two different positions for adjustment.** Use the taller [position for less tension and shorter position for more tension. The slotted hole will accept 2-1/2" or 3" U-bolt according to vehicle leaf spring width.
3. Tighten the outer U-bolts snugly so the U-bolts cannot move in the saddle at the end of the Stabilizer Spring.
4. Bounce the vehicle checking for clearance on all undercarriage components. Be sure all nuts and bolts are securely fastened and double nuts used where necessary or provided.
5. Test Drive the vehicle for a short distance, then recheck your installation. Look for clearance on gas filler hose, exhaust pipes, brake or gas lines, wiring, etc. The periodically there after.

ATTENTION INSTALLER: BE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.