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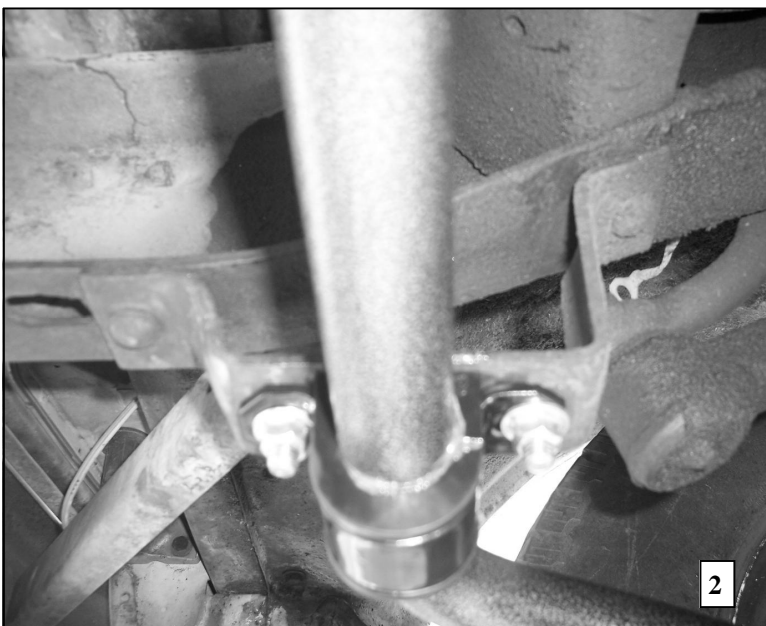
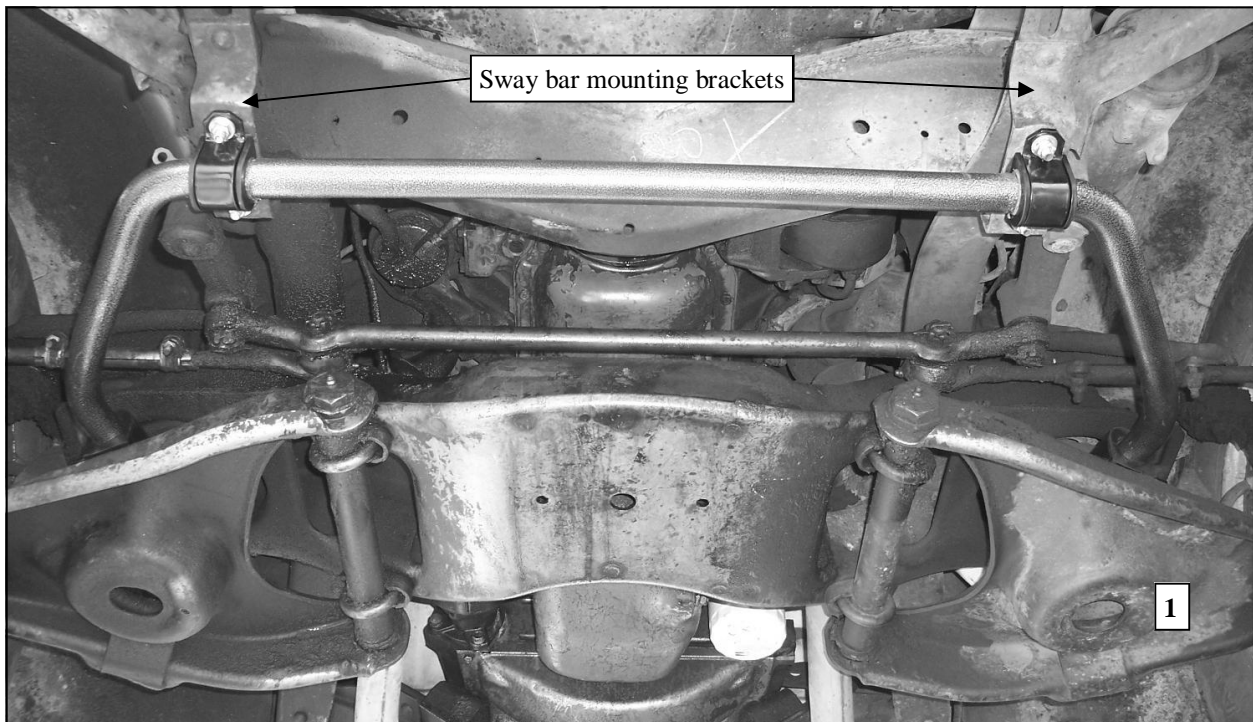
559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS FRONT STABILIZER BAR

1967-72 Chevrolet C10/C20 w/o factory mounts
1967-72 GMC 1500/2500 w/o factory mounts

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED FRONT SWAY BAR USING THE FACTORY END LINKS.

1. Locate the supplied sway bar frame brackets on the vehicle frame as shown in figures 1 and 2. It may be necessary to remove a rivet to attach the brackets to the frame.
2. Attach frame brackets to frame using the supplied 3/8" bolts, large washers and locknuts. Torque to 25 ft-lb.
3. Lubricate the short D-bushings with supplied grease and install on sway bar in the approximate location of the frame brackets mounted to the frame in step 1.
4. Place u-plates over bushings and attach sway bar to frame brackets using the supplied 3/8" bolts, small washers and locknuts. **Leave loose for adjustment later.**
5. Attach sway bar to control arms using the tall bushings and remaining 3/8" fasteners.
6. Torque all fasteners to 25 ft-lb.
7. Bounce the vehicle and check for clearance on all the undercarriage components. Be sure that all nuts and bolts securely tightened. Check and see that all suspension components, wires, fuel and brake lines etc. are all clear of this installation and cannot be damaged. Recheck your installation after one (1) week of driving and every thirty days thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM