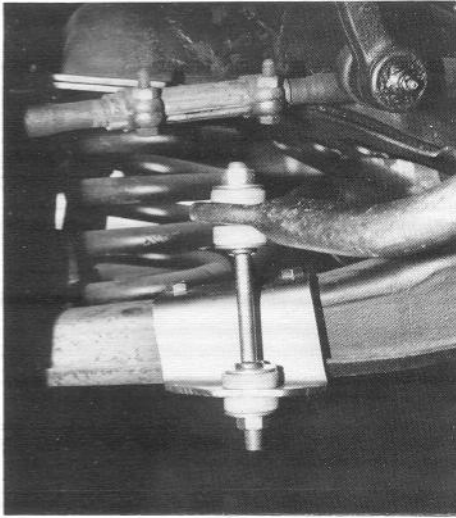
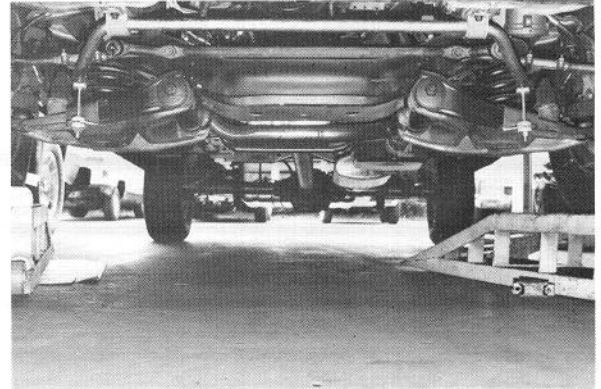
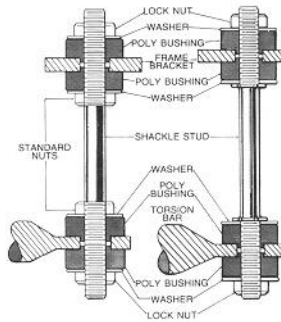


HELLWIG INSTALLATION INSTRUCTIONS



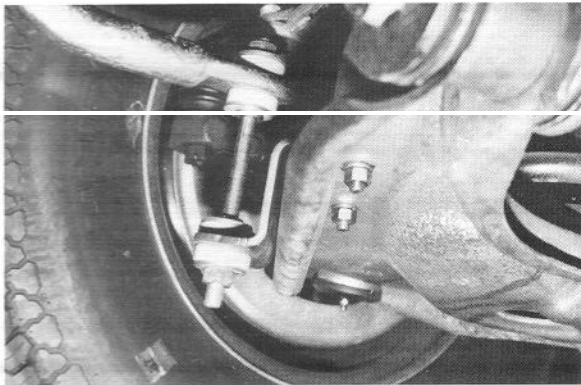
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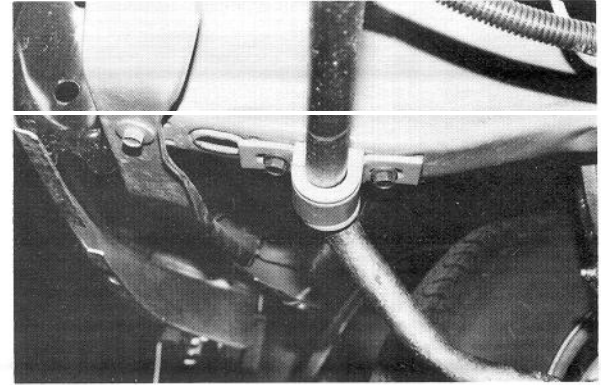
4



2



3



1. Locate and remove the original front anti-sway bar. Keep the four (4) bolts from the frame strap assemblies.
2. As in Photos No. 1 and 2, install the lower control arm Z-brackets marked left and right (left side drivers side, right side, passenger side.) Be sure to use the Grade 8 nuts and bolts provided with lock washers installed. Tighten these nuts to 40 ft. lbs. torque.
3. Place the D-shape poly bushings on the anti-sway bar in the approximate areas they will be mounted, Photo No. 4. Raise the anti-sway bar into position and install both U-plates over the bar and into existing holes in the frame rails with the original bolts that were saved. Leave loose at this point.
4. Install the shackle as shown in Photos No. 1 and 2, and the line drawing. Do not overtighten, tighten just until the bushing is compressed approximately 1/16" of an inch and the lock nut is filled with threads.
5. Align the shackle in a vertical position by moving the bar to the left or right and forward or rearward. Tighten the four frame bolts to 20 ft. lbs. torque.
6. Check your installation, turn the front wheels full lock left then right, watching for clearance on all under carriage components, tires, tie rods, pitman arms, etc.
7. After one week of driving, recheck the installation as above, and monthly thereafter.

INSTALLER: PLEASE BE SURE YOUR CUSTOMER RECEIVES THESE INSTRUCTIONS.

(7519 FRONT ANTI-SWAY BAR)

Form R-267

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